

## RESULTS

### 1. Screening for theophylline clearance

Thirteen healthy male volunteers were in this study. The serum theophylline concentrations at various time points after administration of 400 mg Franol<sup>®</sup> are shown in Table 3. The serum theophylline concentrations-time curves of each subject and the mean concentration-time curves are depicted in Figure 3 and 4, respectively. A summary of calculated pharmacokinetic parameters derived from Topfit 2.0 are shown in Table 4. Figure 5 and 6 illustrate the mean amount (%) of bioavailable drug absorbed with time (Wagner-Nelson method) and mean amount (%) of drug remaining to be absorbed with time, respectively.

Following an oral dose of 400 mg Franol<sup>®</sup>, the absorption was rapid with the average time to reach the peak concentration ( $T_{max}$ , hr) of  $2.54 \pm 1.23$  (range 0.5–4.0). The average peak concentration ( $C_{max}$ ,  $\mu\text{g}/\text{ml}$ ) was  $14.24 \pm 2.69$  (range 9.74–18.69). The average elimination half-life ( $T_{1/2}$ , hr), volume of distribution ( $V_d$ ,  $1/\text{kg}$ ) and clearance (CL,  $\text{ml}/\text{min}/\text{kg}$ ) were  $10.33 \pm 2.97$  (range 5.72–14.1),  $0.40 \pm 0.04$  (range 0.34–0.47) and  $0.49 \pm 0.16$  (range 0.30–0.80), respectively.

The 1<sup>st</sup> and the 5<sup>th</sup> subject were excluded from the multiple dose study, although their pharmacokinetic parameters were normal, because of adverse experiences (nausea, tremor, palpitation, headache, and insomnia). The 8<sup>th</sup> subject was withdrawn because of poor compliance. Therefore ten subjects were enrolled and completed the study.

Table 3. Serum theophylline concentrations ( $\mu\text{g}/\text{ml}$ ) after a single oral dose of 400 mg  
**Franol<sup>®</sup>**

Subj. No.	Hours after dose										
	0.00	0.50	1.00	1.50	2.00	3.00	4.00	6.00	8.00	12.00	24.00
1	0.00	17.77	17.29	15.72	15.57	13.90	12.84	11.65	10.27	8.23	4.70
2	0.00	4.76	10.01	11.83	12.47	13.19	13.00	11.97	10.50	8.04	3.26
3	0.00	16.88	16.62	16.41	16.25	13.11	12.55	10.55	8.83	6.79	2.37
4	0.00	0.39	4.04	6.96	7.66	9.64	9.74	9.55	8.70	6.85	2.06
5	0.00	2.76	6.76	9.73	10.58	14.73	14.12	13.94	12.90	10.87	5.64
6	0.00	0.25	2.09	6.84	9.35	13.02	13.69	10.84	8.67	6.27	2.40
7	0.00	0.69	3.28	5.16	6.60	10.51	9.91	8.89	7.11	4.23	1.01
8	0.00	10.72	11.88	12.90	13.54	13.14	12.13	9.60	7.99	5.27	-
9	0.00	7.27	10.04	10.72	11.69	11.88	12.06	10.80	9.27	7.31	2.91
10	0.00	1.19	3.25	6.48	12.41	12.86	12.43	11.74	10.89	10.11	4.93
11	0.00	11.35	15.05	15.43	14.97	13.42	12.99	10.73	10.24	8.82	4.43
12	0.00	11.51	11.67	15.13	17.50	18.69	18.12	15.57	13.34	11.74	5.92
13	0.00	10.02	12.40	16.09	15.77	14.05	13.97	11.81	9.99	8.11	3.21
Mean	0.00	7.35	9.57	11.49	12.64	13.24	12.89	11.36	9.90	7.90	3.57
SD	0.00	6.19	5.26	4.13	3.40	2.15	2.06	1.81	1.79	2.14	1.54

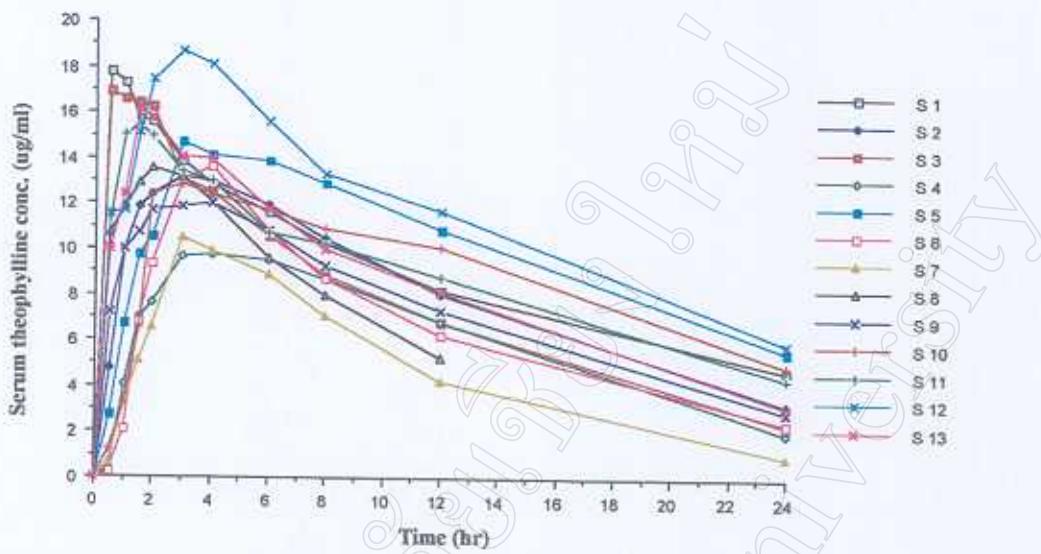


Figure 3. Serum concentration-time curves after a single oral dose of 400 mg Franol<sup>®</sup> in 13 healthy Thai male subjects.

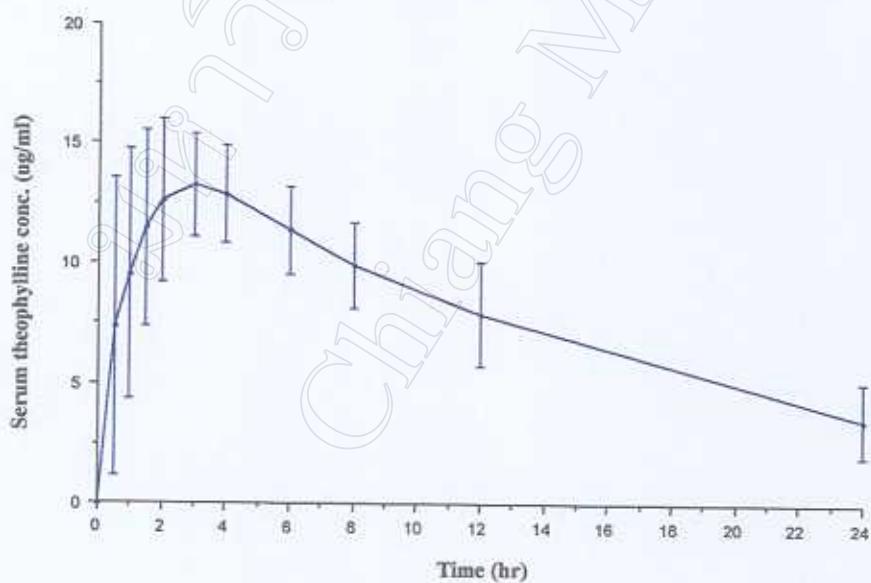


Figure 4. Mean serum concentration-time curve after a single oral dose of 400 mg Franol<sup>®</sup> in 13 healthy Thai male subjects.

Table 4. Pharmacokinetic parameters of theophylline after a single oral dose of 400 mg  
 Franol®

Subj. No.	C <sub>max</sub> (µg/ml)	T <sub>max</sub> (hr)	T <sub>1/2</sub> (hr)	AUC <sub>(0-24)</sub> (µg.hr/ml)	AUC <sub>(0-inf)</sub> (µg.hr/ml)	CL (ml/min/kg)	V <sub>d</sub> (l/kg)
1	17.77	0.50	13.90	218.38	312.88	0.33	0.40
2	13.19	3.00	9.54	194.62	239.48	0.51	0.42
3	16.88	0.50	8.37	185.21	213.82	0.48	0.35
4	9.74	4.00	7.93	148.05	171.61	0.65	0.45
5	14.73	3.00	13.60	240.85	351.57	0.35	0.41
6	13.69	4.00	8.42	157.41	186.55	0.55	0.40
7	10.51	3.00	5.72	113.90	122.23	0.80	0.40
8	13.54	2.00	6.72	112.95	164.05	0.70	0.41
9	12.06	4.00	9.52	178.10	218.07	0.51	0.42
10	12.86	3.00	14.10	212.88	313.39	0.39	0.47
11	15.43	1.50	13.70	214.37	301.93	0.33	0.39
12	18.69	3.00	13.10	278.75	391.00	0.30	0.34
13	16.09	1.50	9.63	203.82	248.40	0.45	0.37
Mean	14.24	2.54	10.33	189.18	248.84	0.49	0.40
SD	2.69	1.23	2.97	47.70	80.19	0.16	0.04

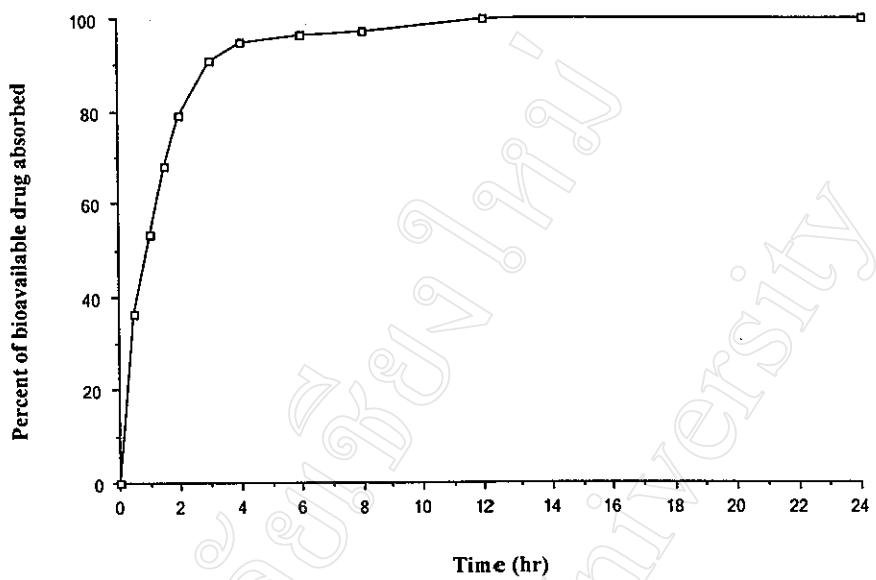


Figure 5. Mean amount (%) of bioavailable drug absorbed with time (Wagner-Nelson method) after 400 mg oral dose of Franol<sup>®</sup>.

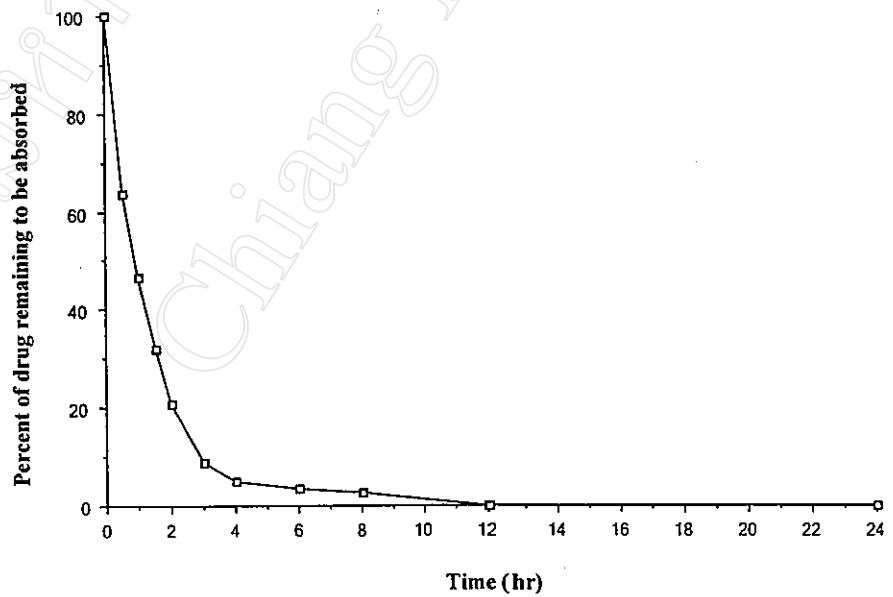


Figure 6. Mean amount (%) of drug remaining to be absorbed with time after 400 mg oral dose of Franol<sup>®</sup>.

## 2. Steady-state bioavailability study of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup> and Xanthium<sup>®</sup>

Ten subjects participated and completed the study without any serious adverse effects. The individual steady-state serum theophylline concentrations at various time points after once daily dosing of 400 mg SRT preparations (Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup> and Xanthium<sup>®</sup>) of Day 4, 5, 6 and 7 are shown in Table 5-7, respectively. The comparative serum concentration-time curves of individual subject on Day 6 and Day 7 as well as their average serum concentration-time curves are depicted in Figure 7 and 8, respectively. The individual of bioavailable drug absorbed (%) with time derived from Wagner-Nelson method and mean amount (%) of bioavailable drug absorbed with time after 400 mg oral dose(s) of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup>, Xanthium<sup>®</sup> and Franol<sup>®</sup> are shown in Figure 9, 10, 12, and 14, respectively. Similarly, mean amount (%) of drug remaining to be absorbed with time after oral doses of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup> and Xanthium<sup>®</sup> are shown in Figure 11, 13, and 15, respectively. The summary of mean amount (%) of bioavailable drug absorbed with time are shown in Figure 16. Figure 17 illustrates the comparison of mean amount (%) of drug remaining to be absorbed with time.

Steady-state pharmacokinetic parameters of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup> and Xanthium<sup>®</sup> are shown in Table 8-10, respectively. Comparison of steady-state pharmacokinetic parameters of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup> and Xanthium<sup>®</sup> are shown in Table 11. The mean  $\pm$  SD of  $C_{ss_{min}}$  ( $\mu\text{g/ml}$ ) of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup>, and Xanthium<sup>®</sup> were  $5.07 \pm 2.67$  (range 0.40-10.16),  $4.29 \pm 2.34$  (range 0.49-9.25), and  $4.18 \pm 2.23$  (range 1.08-7.58), respectively. Bioequivalence analysis revealed the parametric 90%CI of the  $C_{ss_{min}}$  ratios of  $\mu\text{Uni-Dur}^{\circledR}/\mu\text{Xanthium}^{\circledR}$ ,  $\mu\text{Uni-Dur}^{\circledR}/\mu\text{Theo-Dur}^{\circledR}$ , and  $\mu\text{Xanthium}^{\circledR}/\mu\text{Theo-Dur}^{\circledR}$  were 1.07-1.39, 1.06-1.33 and 0.92-1.13, respectively. These values were well within the bioequivalence range of 0.7-

1.43 for the mean ratios ( $\frac{\text{Test}}{\text{Reference}}$ ), therefore the three SRT products achieved equivalent minimum theophylline concentrations at their steady states.

Parametric 90%CI of the  $\text{Css}_{\max}$  ratios of  $\mu\text{Uni-Dur}^{\circledR}/\mu\text{Xanthium}^{\circledR}$ ,  $\mu\text{Uni-Dur}^{\circledR}/\mu\text{Theo-Dur}^{\circledR}$ ,  $\mu\text{Xanthium}^{\circledR}/\mu\text{The-Dur}^{\circledR}$  were 0.99-1.22, 0.67-0.84 and 0.64-0.73, respectively. The results demonstrated that the  $\text{Css}_{\max}$  ( $\mu\text{g/ml}$ ) of Uni-Dur<sup>®</sup> [8.51 ± 2.88 (range 2.88-13.23)] and Xanthium<sup>®</sup> [7.65 ± 2.71 (range 3.56-12.38)] were equivalent and were significantly less than that of Theo-Dur<sup>®</sup> [11.02 ± 3.33 (range 4.45-19.44)].

The average peak trough fluctuation (%) of Uni-Dur<sup>®</sup> [137 ± 174 (range 30-620)] and Xanthium<sup>®</sup> [113 ± 67 (range 47-244)] were not significantly different ( $p=0.30$ , Wilcoxon Singed Rank test) and were statistically less than that of Theo-Dur<sup>®</sup> [232 ± 187 (range 71-808)] ( $p<0.01$ ). The  $\text{Tss}_{\max}$  (hr) of Theo-Dur<sup>®</sup> [7.8 ± 1.54 (range 6-11)] and Xanthium<sup>®</sup> [7.7 ± 1.69 (range 6-11)] were bioequivalent, however, they were significantly faster than that of Uni-Dur<sup>®</sup> [10.05 ± 4.63 (range 4-15)].

Parametric 90%CI of the  $\text{AUC}_{\text{SS},0-24}$  ratios of  $\mu\text{Uni-Dur}^{\circledR}/\mu\text{Xanthium}^{\circledR}$ ,  $\mu\text{Uni-Dur}^{\circledR}/\mu\text{Theo-Dur}^{\circledR}$ ,  $\mu\text{Xanthium}^{\circledR}/\mu\text{The-Dur}^{\circledR}$  were 0.81-1.25, 0.60-1.01 and 0.69-0.86, respectively. The extent of absorption assessed by  $\text{AUC}_{\text{SS},0-24}$  ( $\mu\text{g.hr/ml}$ ) of Theo-Dur<sup>®</sup> [188.97 ± 67.24 (range 57.84-338.26)] was significantly greater than those of Uni-Dur<sup>®</sup> [165.73 ± 68.83 (range 29.95-288.83)] and Xanthium<sup>®</sup> [150.5 ± 62.34 (range 61.23-260.25)].

The parametric 90% confidencial intervals (90%CI) of the mean steady-state pharmacokinetic parameters of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup> and Xanthium<sup>®</sup> were compared and summarized in Table 12.

The Wagner Nelson absorption method showed that during the first 6 hours where 76% of drug was absorbed, the absorption process of Theo-Dur<sup>®</sup> was closed to

zero-order (8.6% per hr), thereafter, followed by first-order absorption rate. The absorption profile of Xanthium<sup>®</sup> complied with the first-order process ( $T_{abs_{1/2}}$  of 5 hours). The absorption profile of Uni-Dur<sup>®</sup> was characterized by a zero-order process for 0-4 hr, 4-15 hr and 15-24 hr with the rate of approximately 7.5 % per hr, 2.5 % per hr and 1% per hr, where 60%, 90% and >90% of drug was absorbed, respectively.

Table 5. Steady-state serum theophylline concentrations ( $\mu\text{g}/\text{ml}$ ) after once daily doses of 400 mg Uni-Dur<sup>(®)</sup>.

Day/time(hr)	Subj. no.2	3	4	6	7	9	10	11	12	13	Mean	SD	SE
Day 4/ 0	6.42	6.66	0.62	4.10	1.70	5.34	7.63	6.87	10.40	5.91	5.57	2.85	0.90
Day 5/ 0	7.04	4.76	0.76	4.66	3.20	5.22	9.18	7.42	6.29	5.67	5.42	2.34	0.74
Day 6 / 0	6.90	5.57	0.45	5.27	1.46	4.72	10.51	6.77	10.16	4.89	5.67	3.21	1.02
2	7.48	7.57	2.41	6.37	2.96	6.07	11.21	7.62	12.21	6.76	7.07	3.06	0.97
4	7.64	8.71	2.98	6.49	3.56	8.18	11.25	8.45	12.56	6.59	7.64	2.98	0.94
6	7.62	7.68	3.01	6.12	3.82	8.27	10.10	8.87	13.02	6.96	7.55	2.90	0.92
7	6.85	7.51	3.16	5.93	3.77	7.70	10.26	9.22	12.70	6.91	7.40	2.86	0.90
8	6.91	6.91	2.84	5.91	3.65	7.55	10.10	9.42	12.29	6.56	7.21	2.85	0.90
9	8.62	7.08	2.82	5.80	3.84	7.39	9.56	9.80	11.82	6.62	7.34	2.76	0.87
10	10.16	6.33	2.61	5.93	4.47	7.09	9.93	9.69	11.63	6.65	7.45	2.84	0.90
11	10.44	6.19	2.28	5.99	5.00	6.98	10.24	9.73	11.36	6.27	7.45	2.89	0.91
12	10.67	5.83	2.07	5.89	5.36	6.98	10.81	9.93	12.08	6.21	7.58	3.15	1.00
13	11.17	5.78	1.85	6.19	5.18	6.74	11.48	9.45	11.83	6.56	7.62	3.25	1.03
15	11.15	5.45	1.52	6.99	4.80	6.55	11.54	9.16	13.23	6.64	7.70	3.56	1.13
Day 7/ 0	6.59	4.73	0.61	5.31	1.76	4.67	8.60	7.27	10.30	4.45	5.44	2.94	0.93
2	7.13	8.04	1.22	7.10	2.86	5.85	9.35	7.65	11.29	6.13	6.66	2.92	0.92
4	7.14	8.88	2.88	6.88	4.49	6.59	10.44	8.70	11.54	6.91	7.45	2.59	0.82
6	7.28	8.07	2.44	6.61	4.21	6.31	10.34	9.78	11.15	7.20	7.34	2.70	0.85
7	6.57	7.90	2.04	6.20	3.91	6.29	10.55	9.80	10.70	7.30	7.13	2.80	0.88
8	7.14	7.48	1.83	6.02	3.45	6.38	10.27	9.86	10.64	7.37	7.04	2.85	0.90
9	7.74	7.49	1.71	6.02	3.32	6.47	10.24	10.45	10.96	7.53	7.19	3.01	0.95
10	9.29	6.69	1.48	6.38	3.22	6.39	10.09	10.04	10.12	8.40	7.21	3.00	0.95
11	9.77	6.43	1.40	6.73	3.03	6.42	10.16	10.13	9.73	8.94	7.27	3.09	0.98
12	10.00	6.09	1.19	7.19	2.87	6.16	10.56	10.02	9.43	8.62	7.21	3.18	1.01
13	10.32	5.86	1.01	7.68	2.66	6.96	11.08	10.09	9.30	9.06	7.40	3.36	1.06
15	9.87	5.65	0.82	8.28	2.54	7.48	11.44	10.41	8.15	7.96	7.26	3.38	1.07
24	6.14	4.89	0.40	4.90	1.26	5.55	9.00	8.99	5.76	5.48	5.24	2.77	0.88

Table 6. Steady-state serum theophylline concentrations ( $\mu\text{g/ml}$ ) after once daily doses of 2 X 200 mg Theo-Dur<sup>®</sup>.

Day/time(hr)	Subj. no	2	3	4	6	7	9	10	11	12	13	Mean	SD	SE
Day 4/0	4.52	4.30	1.16	3.31	1.97	4.45	7.44	5.80	8.20	3.19	4.43	2.23	0.70	
Day 5/0	5.96	5.88	1.97	3.02	1.74	3.85	7.87	4.84	8.67	2.95	4.68	2.40	0.76	
Day 6/0	4.77	4.87	1.87	2.62	0.49	3.91	6.79	5.65	10.00	3.06	4.40	2.71	0.86	
2	6.83	6.76	4.58	4.65	2.53	6.16	9.78	7.56	12.82	5.63	6.73	2.89	0.91	
4	6.87	6.99	5.84	6.95	3.18	8.24	11.23	9.40	13.99	7.19	7.99	2.99	0.94	
6	9.92	9.88	7.42	8.97	3.63	10.90	12.85	12.51	12.33	9.71	9.81	2.76	0.87	
7	10.75	10.79	7.09	8.93	4.00	10.68	12.93	11.90	11.57	11.15	9.98	2.65	0.84	
8	11.45	11.36	7.27	8.84	4.45	10.53	13.31	12.07	12.60	11.42	10.33	2.72	0.86	
9	11.45	11.61	6.89	8.13	4.01	10.38	12.48	11.54	13.10	10.68	10.03	2.84	0.90	
10	11.64	11.73	6.56	7.97	3.75	10.06	12.25	11.43	14.00	10.51	9.99	3.06	0.97	
11	11.17	11.12	6.23	7.32	3.29	9.45	12.08	11.10	15.83	9.50	9.71	3.47	1.10	
12	10.62	10.70	5.83	7.01	2.75	9.31	11.65	10.69	15.67	9.10	9.33	3.53	1.12	
13	10.73	10.86	5.48	6.75	2.49	8.44	10.81	9.61	15.59	8.39	8.92	3.56	1.13	
15	9.66	9.57	4.71	5.74	1.99	7.55	9.63	8.82	14.04	7.45	7.92	3.29	1.04	
Day 7/0	5.66	5.54	2.12	2.72	0.79	4.30	6.48	5.68	9.25	3.69	4.62	2.44	0.77	
2	7.48	5.85	4.20	4.91	2.83	6.44	9.04	8.16	12.61	6.57	6.81	2.75	0.87	
4	9.44	7.68	3.36	7.98	4.39	7.93	10.50	9.52	18.12	7.78	8.67	3.99	1.26	
6	13.37	8.68	6.34	9.83	5.58	10.26	12.39	12.31	19.44	9.89	10.81	3.94	1.25	
7	13.38	8.93	6.79	9.61	5.77	10.37	12.33	12.44	17.81	10.14	10.76	3.46	1.09	
8	13.56	8.59	8.61	8.94	5.94	9.84	12.67	12.44	17.57	10.17	10.83	3.29	1.04	
9	13.10	8.47	8.93	8.88	5.70	9.68	12.13	12.46	18.32	9.61	10.73	3.46	1.09	
10	12.65	8.44	8.43	8.04	5.75	9.84	12.05	12.13	17.03	8.66	10.30	3.21	1.02	
11	11.88	8.30	7.51	7.59	5.83	9.34	11.53	11.45	15.73	8.40	9.76	2.90	0.92	
12	11.05	7.79	6.93	7.08	5.58	8.81	11.50	10.92	15.80	8.00	9.35	3.01	0.95	
13	10.62	7.41	6.10	6.37	5.46	8.18	10.42	10.47	15.07	7.78	8.79	2.90	0.92	
15	9.04	6.55	5.06	6.95	5.02	7.43	11.62	9.47	13.71	7.21	8.21	2.79	0.88	
24	5.46	3.26	1.98	2.80	2.31	4.21	6.97	6.02	8.47	4.02	4.55	2.13	0.67	

Table 7. Steady-state serum theophylline concentrations ( $\mu\text{g/ml}$ ) after once daily doses of 400 mg Xanthium.

Day/time(h)	Subj. no.2	3	4	6	7	9	10	11	12	13	Mean	SD	SE
Day 4/ 0	3.75	4.47	1.66	2.51	2.60	4.30	7.21	6.94	9.58	5.81	4.88	2.49	0.79
Day 5/ 0	2.32	3.51	1.25	2.46	1.26	4.70	7.88	7.71	7.93	5.17	4.42	2.68	0.85
Day 6 / 0	2.94	4.36	1.38	2.80	1.48	4.96	7.35	7.04	5.34	4.94	4.26	2.09	0.66
2	3.68	5.33	2.38	3.87	1.99	6.21	8.31	7.72	6.53	6.12	5.21	2.16	0.68
4	5.34	6.47	3.76	5.41	3.13	7.72	9.64	8.62	8.53	7.94	6.66	2.19	0.69
6	6.39	6.78	3.77	5.68	3.37	9.21	10.59	9.03	9.41	8.48	7.27	2.47	0.78
7	6.52	6.80	3.92	5.46	3.56	9.01	10.64	9.51	9.47	8.84	7.37	2.49	0.79
8	6.36	6.74	4.03	5.25	3.49	9.05	10.97	10.04	9.17	8.75	7.39	2.59	0.82
9	6.23	6.48	3.77	5.07	3.37	8.87	10.75	10.07	9.70	8.36	7.27	2.66	0.84
10	6.32	6.47	3.79	4.73	3.21	7.54	10.53	10.14	9.41	7.91	7.01	2.58	0.82
11	6.24	6.25	3.77	4.55	3.01	8.02	10.52	10.32	9.39	7.70	6.98	2.67	0.84
12	6.05	6.25	3.51	4.45	2.95	7.27	10.59	10.19	9.21	8.07	6.85	2.70	0.85
13	5.82	5.75	3.24	4.36	2.74	6.80	10.37	10.13	9.22	8.09	6.65	2.75	0.87
15	5.50	5.72	3.04	3.98	2.40	6.67	10.39	9.44	9.11	7.87	6.41	2.77	0.88
Day 7/ 0	3.80	3.42	1.67	2.17	1.08	4.65	8.71	7.58	7.19	5.14	4.54	2.62	0.83
2	4.43	4.03	3.32	3.28	2.01	4.79	8.88	8.24	8.03	4.92	5.19	2.37	0.75
4	6.05	5.47	4.41	4.77	3.26	5.43	10.30	9.02	10.90	5.76	6.54	2.60	0.82
6	7.04	5.96	4.88	5.85	3.71	6.52	11.20	10.16	11.39	6.18	7.29	2.68	0.85
7	7.18	6.02	4.75	5.63	3.52	6.84	10.93	10.04	11.48	6.56	7.30	2.67	0.84
8	7.49	6.08	4.48	5.74	3.43	6.68	10.65	10.80	11.85	7.19	7.44	2.81	0.89
9	6.84	5.91	4.46	5.79	3.24	6.67	10.51	11.13	11.71	7.39	7.37	2.86	0.91
10	7.35	5.84	4.14	5.75	3.21	6.69	10.14	11.26	12.38	7.63	7.44	3.00	0.95
11	6.97	5.84	3.93	5.78	3.25	6.61	10.60	11.31	12.26	7.61	7.42	3.06	0.97
12	7.00	5.64	3.88	5.68	2.93	6.53	10.13	10.94	11.71	7.50	7.19	2.93	0.93
13	6.55	5.56	3.70	5.69	2.82	6.37	9.48	11.03	12.06	7.38	7.06	3.00	0.95
15	6.30	5.65	3.30	5.31	2.55	6.07	8.95	11.02	11.44	6.80	6.74	2.95	0.93
24	4.36	3.81	1.48	3.36	1.38	4.62	6.97	9.27	10.18	5.30	5.07	2.97	0.94

Table 8. Steady-state pharmacokinetic parameters of theophylline after once-daily doses of 400 mg Uni-Dur<sup>®</sup>.

Day Subj. no.	C <sub>min</sub> ( $\mu$ g/ml)	C <sub>max</sub> ( $\mu$ g/ml)	T <sub>max</sub> (hr)	MRT <sub>(0-24)</sub> (hr)	* FI %	AUC <sub>(0-24)</sub> ( $\mu$ g.hr/ml)	** F %
(Day 6) 2	6.59	11.17	13.00	12.1	69.50	209.96	107.88
3	4.73	8.71	4.00	10.8	84.14	149.43	80.68
4	0.45	3.16	7.00	9.56	602.22	45.41	30.67
6	5.27	6.99	15.00	11.8	32.64	147.25	93.55
7	1.46	5.36	12.00	11.5	267.12	88.41	77.62
9	4.67	8.27	6.00	11.2	77.09	156.47	87.86
10	8.60	11.54	15.00	11.6	34.19	250.76	117.79
11	6.77	9.93	12.00	11.9	46.68	207.73	96.90
12	10.16	13.23	15.00	11.8	30.22	288.38	103.45
13	4.45	6.96	6.00	11.3	56.40	147.64	72.44
Mean D6	5.32	8.53	10.50	11.36	130.02	169.14	86.88
SD	2.94	3.05	4.30	0.74	179.92	72.54	24.29
(Day 7) 2	6.14	10.32	13.00	12	68.08	193.96	99.66
3	4.73	8.88	4.00	10.8	87.74	154.63	83.49
4	0.40	2.88	4.00	8.99	620.00	29.95	20.23
6	4.90	8.28	15.00	11.7	68.98	160.84	102.18
7	1.26	4.49	4.00	10.1	256.35	66.21	58.13
9	4.67	7.48	15.00	12	60.17	153.68	86.29
10	8.60	11.44	15.00	11.9	33.02	245.60	115.37
11	7.37	10.45	9.00	12.2	41.79	227.89	106.31
12	5.76	11.54	4.00	10.5	100.35	218.96	78.55
13	4.45	9.06	13.00	11.9	103.60	171.52	84.15
Mean D7	4.83	8.48	9.60	11.21	144.01	162.32	83.44
SD	2.49	2.87	5.13	1.07	178.60	68.66	27.54
Mean D6+D7	5.07	8.51	10.05	11.28	137.01	165.73	85.16
SD	2.67	2.88	4.63	0.90	174.63	68.83	25.33

\* FI = Fluctuation index = [(C<sub>max</sub>-C<sub>min</sub>)/C<sub>min</sub>] x 100

\*\* F = Relative bioavailability compared to Franol<sup>®</sup>

Table 9. Steady-state pharmacokinetic parameters of theophylline after once daily doses of  
 $2 \times 200 \text{ mg Theo-Dur}^{\circledR}$ .

Day Subj. no.	$C_{\min}$ ( $\mu\text{g/ml}$ )	$C_{\max}$ ( $\mu\text{g/ml}$ )	$T_{\max}$ (hr)	$MRT_{(0-24)}$ (hr)	* FI %	$AUC_{(0-24)}$ ( $\mu\text{g.hr/ml}$ )	** F %
(Day 6) 2	4.77	11.64	10.00	11.60	144.03	208.83	107.30
3	4.87	11.73	10.00	11.60	140.86	208.36	112.50
4	1.87	7.42	6.00	10.50	296.79	117.38	79.28
6	2.62	8.97	6.00	10.60	242.37	141.41	89.84
7	0.49	4.45	9.00	9.90	808.16	57.84	50.78
9	3.91	10.90	6.00	11.00	178.77	183.00	102.75
10	6.48	13.31	8.00	11.00	105.40	241.13	113.27
11	5.65	12.51	6.00	11.10	121.42	215.55	100.55
12	9.25	15.83	11.00	11.50	71.14	307.12	110.18
13	3.06	11.42	8.00	11.00	273.20	175.79	86.25
Mean D6	4.30	10.82	8.00	10.98	238.21	185.64	95.27
SD	2.51	3.19	1.94	0.54	213.59	68.99	19.49
(Day 7) 2	5.46	13.56	8.00	11.00	148.35	225.39	115.81
3	3.26	8.93	7.00	10.60	173.93	157.95	85.28
4	1.98	8.93	9.00	10.80	351.01	119.84	80.95
6	2.72	9.83	6.00	10.70	261.40	153.77	97.69
7	0.79	5.94	8.00	11.40	651.90	104.36	91.62
9	4.21	10.37	7.00	11.00	146.32	178.39	100.16
10	6.48	12.67	8.00	11.40	95.52	247.26	116.15
11	5.68	12.46	9.00	11.20	119.37	226.23	105.53
12	8.47	19.44	6.00	10.90	129.52	338.26	121.35
13	3.69	10.17	8.00	10.90	175.61	171.62	84.20
Mean D7	4.27	11.23	7.60	10.99	225.29	192.31	99.87
SD	2.29	3.63	1.07	0.27	167.86	68.99	14.54
Mean D6+D7	4.29	11.02	7.80	10.99	231.75	188.97	97.57
SD	2.34	3.33	1.54	0.41	187.09	67.24	16.90

\* FI = Fluctuation index =  $[(C_{\max} - C_{\min})/C_{\min}] \times 100$

\*\* F = Relative bioavailability compared to Franol<sup>®</sup>

Table 10. Steady-state pharmacokinetic parameters of theophylline after once daily doses of  
400 mg Xanthium<sup>®</sup>.

Day Subj. no.	C <sub>min</sub> ( $\mu$ g/ml)	C <sub>max</sub> ( $\mu$ g/ml)	T <sub>max</sub> (hr)	MRT <sub>(0-24)</sub> (hr)	* FI %	AUC <sub>(0-24)</sub> ( $\mu$ g.hr/ml)	** F %
(Day 6) 2	2.94	6.52	7.00	11.7	121.77	124.37	63.90
3	3.42	6.80	7.00	11	98.83	132.60	71.59
4	1.38	4.03	8.00	11	192.03	71.20	48.09
6	2.17	5.68	6.00	10.6	161.75	97.46	61.91
7	1.08	3.56	7.00	10.5	229.63	58.54	51.40
9	4.65	9.21	6.00	11.1	98.06	164.21	92.20
10	7.35	10.97	8.00	12	49.25	235.03	110.40
11	7.04	10.32	11.00	11.9	46.59	214.76	100.18
12	5.34	9.70	9.00	11.5	81.65	202.22	72.55
13	4.94	8.84	7.00	11.5	78.95	173.96	85.35
Mean D6	4.03	7.56	7.60	11.28	115.85	147.43	75.76
SD	2.20	2.62	1.51	0.52	60.79	60.70	20.76
(Day 7) 2	3.80	7.49	8.00	11.6	97.11	142.25	73.09
3	3.42	6.08	8.00	11.6	77.78	123.25	66.55
4	1.48	4.88	6.00	10.4	229.73	80.54	54.40
6	2.17	5.85	6.00	11.8	169.59	114.18	72.54
7	1.08	3.71	6.00	10.9	243.52	61.23	53.76
9	4.62	6.84	7.00	11.7	48.05	138.62	77.83
10	6.97	11.20	6.00	11.2	60.69	221.64	104.11
11	7.58	11.31	11.00	12.2	49.21	241.69	112.74
12	7.19	12.38	10.00	12.2	72.18	260.35	93.40
13	4.92	7.63	10.00	12	55.08	151.97	74.56
Mean D7	4.32	7.74	7.80	11.56	110.29	153.57	78.30
SD	2.37	2.94	1.93	0.58	75.52	67.07	19.63
Mean D6+D7	4.18	7.65	7.70	11.42	113.07	150.50	77.03
SD	2.23	2.71	1.69	0.55	66.78	62.34	19.70

\* FI = Fluctuation index = [(C<sub>max</sub>-C<sub>min</sub>)/C<sub>min</sub>] x 100

\*\* F = Relative bioavailability compared to Franol<sup>®</sup>

Table 11. Comparison of steady-state pharmacokinetic (PK) parameters of Uni-Dur<sup>®</sup>,  
 Theo-Dur<sup>®</sup> and Xanthium<sup>®</sup>

PK Parameters	Uni-Dur <sup>®</sup> (U)	Theo-Dur <sup>®</sup> (T)	Xanthium <sup>®</sup> (X)	90% CI (U:X)	90% CI (U:T)	90% CI (X:T)
C <sub>min</sub> (D6) ( $\mu\text{g}/\text{ml}$ )	5.32 $\pm$ 2.94	4.30 $\pm$ 2.51	4.03 $\pm$ 2.2	1.09-1.66 (U>X) (U=T)	1.06-1.43 (U=T)	0.86-1.22 (X=T)
C <sub>min</sub> (D7) ( $\mu\text{g}/\text{ml}$ )	4.83 $\pm$ 2.49	4.27 $\pm$ 2.29	4.32 $\pm$ 2.37	0.94-1.38 (U=X) (U>T)	0.9-1.41 (U>T)	0.87-1.14 (X=T)
Average C <sub>min</sub> ( $\mu\text{g}/\text{ml}$ )	<b>5.07 <math>\pm</math> 2.67</b>	<b>4.29 <math>\pm</math> 2.34</b>	<b>4.18 <math>\pm</math> 2.23</b>	<b>1.07-1.39</b> (U=X)	<b>1.06-1.33</b> (U=T)	<b>0.92-1.13</b> (X=T)
C <sub>max</sub> (D6) ( $\mu\text{g}/\text{ml}$ )	8.53 $\pm$ 3.05	10.82 $\pm$ 3.19	7.56 $\pm$ 2.62	0.96-1.31 (U=X) (U<T)	0.66-0.91 (U<T)	0.62-0.77 (X<T)
C <sub>max</sub> (D7) ( $\mu\text{g}/\text{ml}$ )	8.48 $\pm$ 2.87	11.23 $\pm$ 3.63	7.74 $\pm$ 2.94	0.92-1.28 (U=X) (U<T)	0.6-0.89 (U<T)	0.6-0.75 (X<T)
Average C <sub>max</sub> ( $\mu\text{g}/\text{ml}$ )	<b>8.51 <math>\pm</math> 2.88</b>	<b>11.02 <math>\pm</math> 3.33</b>	<b>7.65 <math>\pm</math> 2.71</b>	<b>0.99-1.22</b> (U=X)	<b>0.67-0.84</b> (U<T)	<b>0.64-0.73</b> (X<T)
T <sub>max</sub> (D6) (hr)	10.50 $\pm$ 4.3	8.00 $\pm$ 1.94	7.60 $\pm$ 1.51	1.02-4.78 (U>X) (U>T)	0.09-4.9 (U>T)	(-1.88)-1.08 (X<T)
T <sub>max</sub> (D7) (hr)	9.60 $\pm$ 5.13	7.60 $\pm$ 1.07	7.80 $\pm$ 1.93	(-1.06)-4.66 (U>X)	(-0.48)-4.48 (U>T)	(-1.53)-1.13 (X=T)
Average T <sub>max</sub> (hr)	<b>10.05 <math>\pm</math> 4.63</b>	<b>7.8 <math>\pm</math> 1.54</b>	<b>7.70 <math>\pm</math> 1.69</b>	<b>0.82-3.87</b> (U>X)	<b>0.70-3.80</b> (U>T)	<b>(-1.0)-0.8</b> (X=T)
AUC <sub>0-24</sub> (D6) ( $\mu\text{g} \cdot \text{hr}/\text{ml}$ )	169.14 $\pm$ 72.54	185.64 $\pm$ 68.99	147.43 $\pm$ 60.7	0.95-1.33 (U>X) (U<T)	0.72-1.09 (U<T)	0.68-0.90 (X<T)
AUC <sub>0-24</sub> (D7) ( $\mu\text{g} \cdot \text{hr}/\text{ml}$ )	162.32 $\pm$ 68.66	192.31 $\pm$ 68.99	153.57 $\pm$ 67.07	0.8-1.25 (U=X) (U<T)	0.60-1.01 (U<T)	0.69-0.86 (X<T)
Average AUC <sub>0-24</sub> ( $\mu\text{g} \cdot \text{hr}/\text{ml}$ )	<b>165.73 <math>\pm</math> 68.83</b>	<b>188.97 <math>\pm</math> 67.24</b>	<b>150.50 <math>\pm</math> 62.34</b>	<b>0.94-1.21</b> (U=X)	<b>0.71-0.96</b> (U<T)	<b>0.72-0.84</b> (X<T)
% F (D6)	86.88 $\pm$ 24.29	95.27 $\pm$ 19.49	5.76 $\pm$ 20.76	1.0-1.33	0.79-1.04	0.68-0.91
% F (D7)	83.44 $\pm$ 27.54	99.87 $\pm$ 14.54	78.30 $\pm$ 19.63	0.92-1.22	0.70-0.97	0.69-0.87
Average % F	<b>85.16 <math>\pm</math> 25.33</b>	<b>97.57 <math>\pm</math> 16.90</b>	<b>77.03 <math>\pm</math> 19.70</b>	<b>1.01-1.21</b>	<b>0.79-0.96</b>	<b>0.73-0.85</b>
<b>Wilcoxon Signed Rank test</b>						
% FI (D6)	130.02 $\pm$ 179.92	238.21 $\pm$ 213.59	115.85 $\pm$ 60.79	P=0.1509 (NS)	P= 0.0156 P<0.05	P=0.0494 P<0.05
% FI (D7)	144.01 $\pm$ 178.6	225.29 $\pm$ 167.86	110.29 $\pm$ 75.52	P=0.9397 (NS)	P= 0.0156 (p<0.05)	P= 0.0233 (p<0.05)
Average % FI	<b>137.01 <math>\pm</math> 174.63</b>	<b>231.75 <math>\pm</math> 187.09</b>	<b>113.07 <math>\pm</math> 66.78</b>	<b>P= 0.3040</b> (NS)	<b>P= 0.005</b> (P<0.01)	<b>P= 0.0024</b> (p<0.01)

Table 12. Summary of parametric 90%CI of the mean steady-state pharmacokinetic parameters of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup> and Xanthium<sup>®</sup>

PK Parameters	90% CI (U:X)	90% CI (U:T)	90% CI (X:T)
C <sub>min</sub>	1.07-1.39 (U=X)	1.06-1.33 (U=T)	0.92-1.13 (X=T)
C <sub>max</sub>	0.99-1.22 (U=X)	0.67-0.84 (U<T)	0.64-0.73 (X<T)
T <sub>max</sub>	0.82-3.87 (U>X)	0.70-3.80 (U>T)	(-1.0)-0.8 (X=T)
AUC <sub>0-24</sub>	0.94-1.21 (U=X)	0.71-0.96 (U<T)	0.72-0.84 (X<T)
Wilcoxon Signed Rank test			
Average % FI	U & X	U & T	X & T
	NS	P<0.01	P<0.01

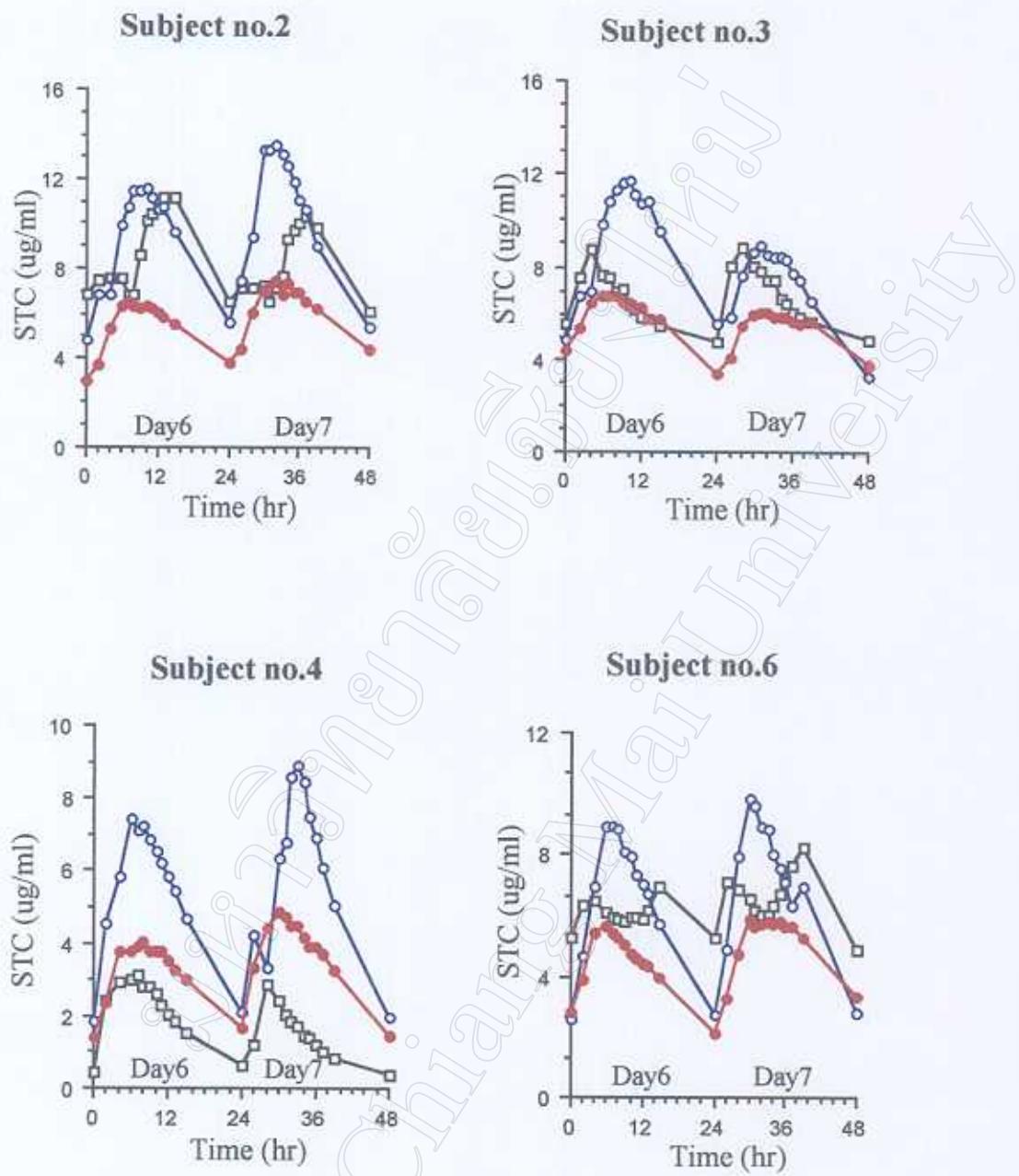


Figure 7. Individual profiles of steady-state (Day6-Day7) serum concentration-time curves after once daily doses of 400 mg Uni-Dur<sup>®</sup> (□), Theo-Dur<sup>®</sup> (○) and Xanthium<sup>®</sup> (●).

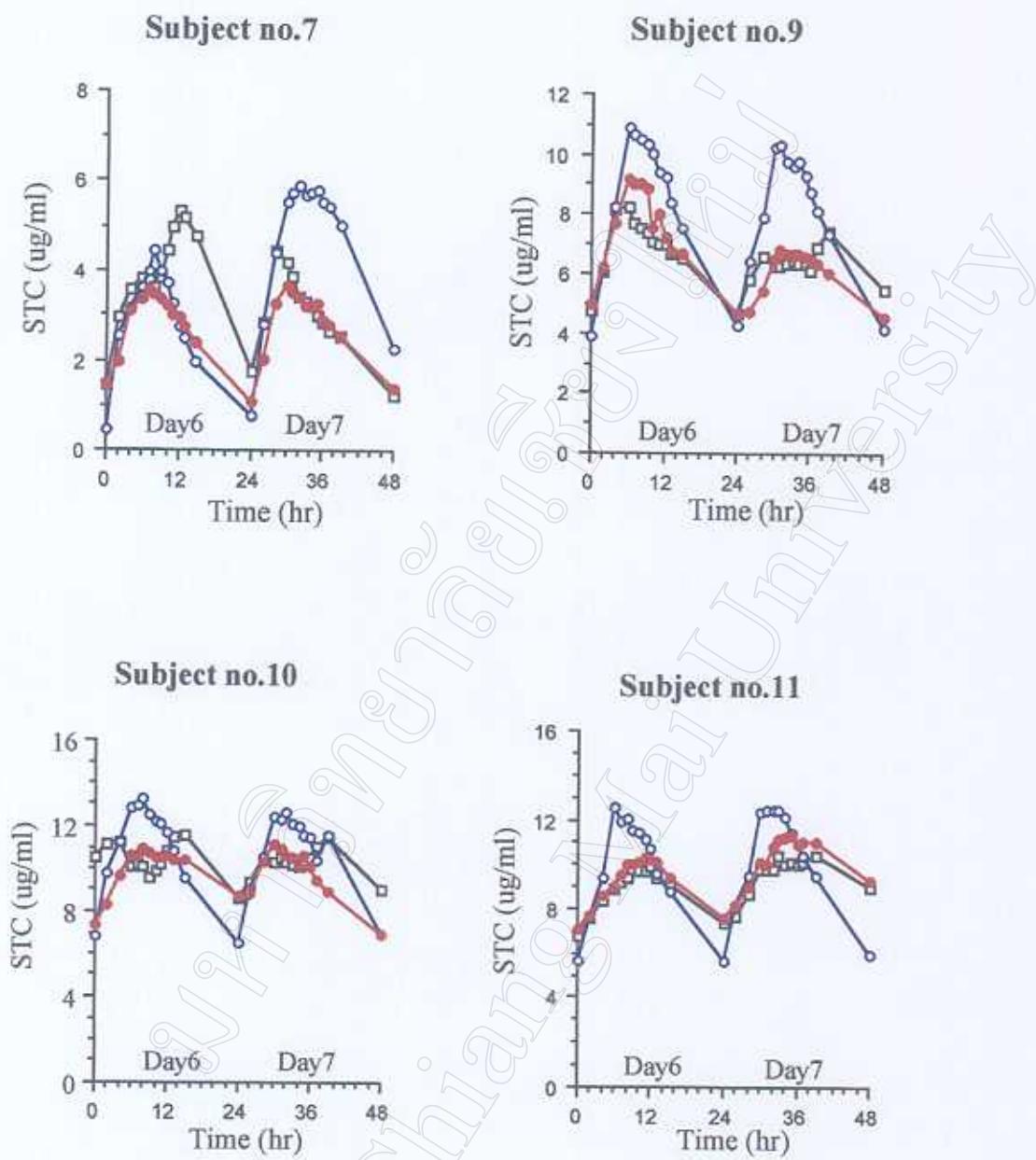


Figure 7 (cont.) Individual profiles of steady-state (Day6-Day7) serum concentration-time curves after once daily doses of 400 mg Uni-Dur<sup>®</sup> (□), Theo-Dur<sup>®</sup> (○) and Xanthium<sup>®</sup> (●)

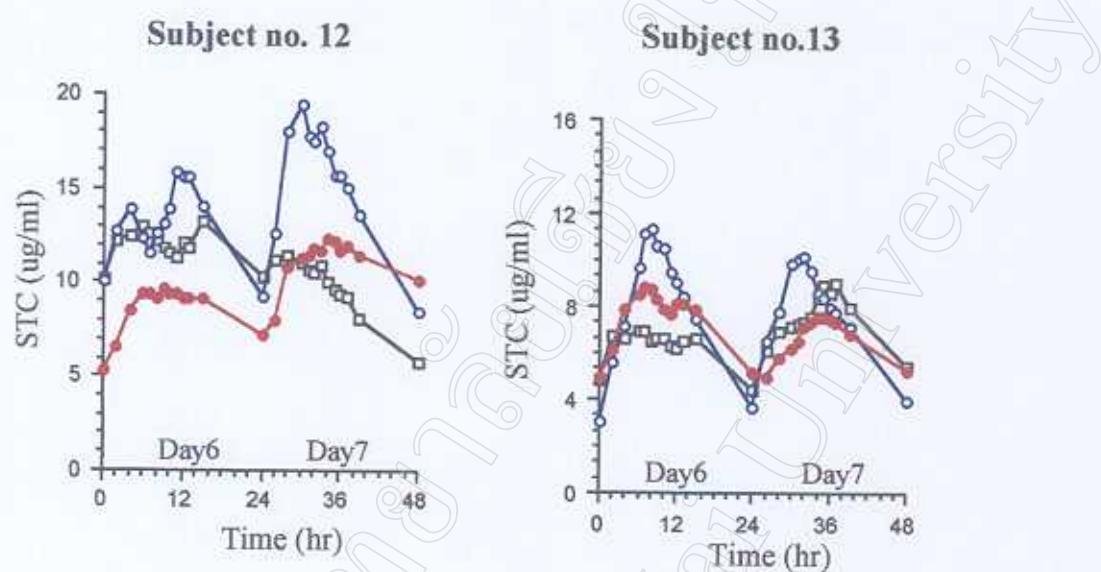


Figure 7 (cont.) Individual profiles of steady-state (Day6-Day7) serum concentration-time curves after once daily doses of 400 mg Uni-Dur® (□), Theo-Dur® (○) and Xanthium® (●)

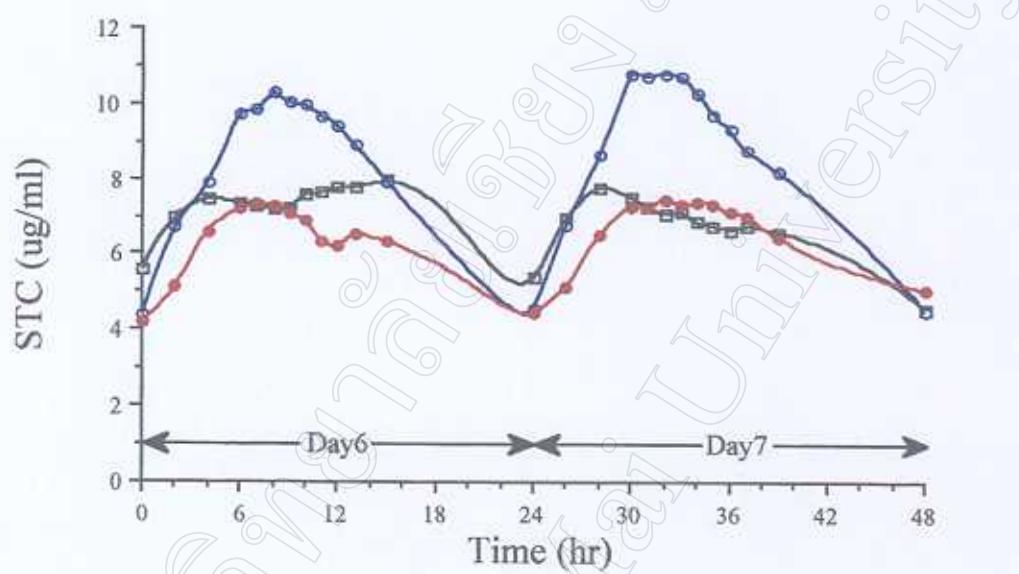


Figure 8. Mean steady-state (Day6-Day7) serum theophylline concentration-time curves after once daily dose of 400 mg Uni-Dur<sup>®</sup> (□), Theo-Dur<sup>®</sup> (○) and Xanthium<sup>®</sup> (●).

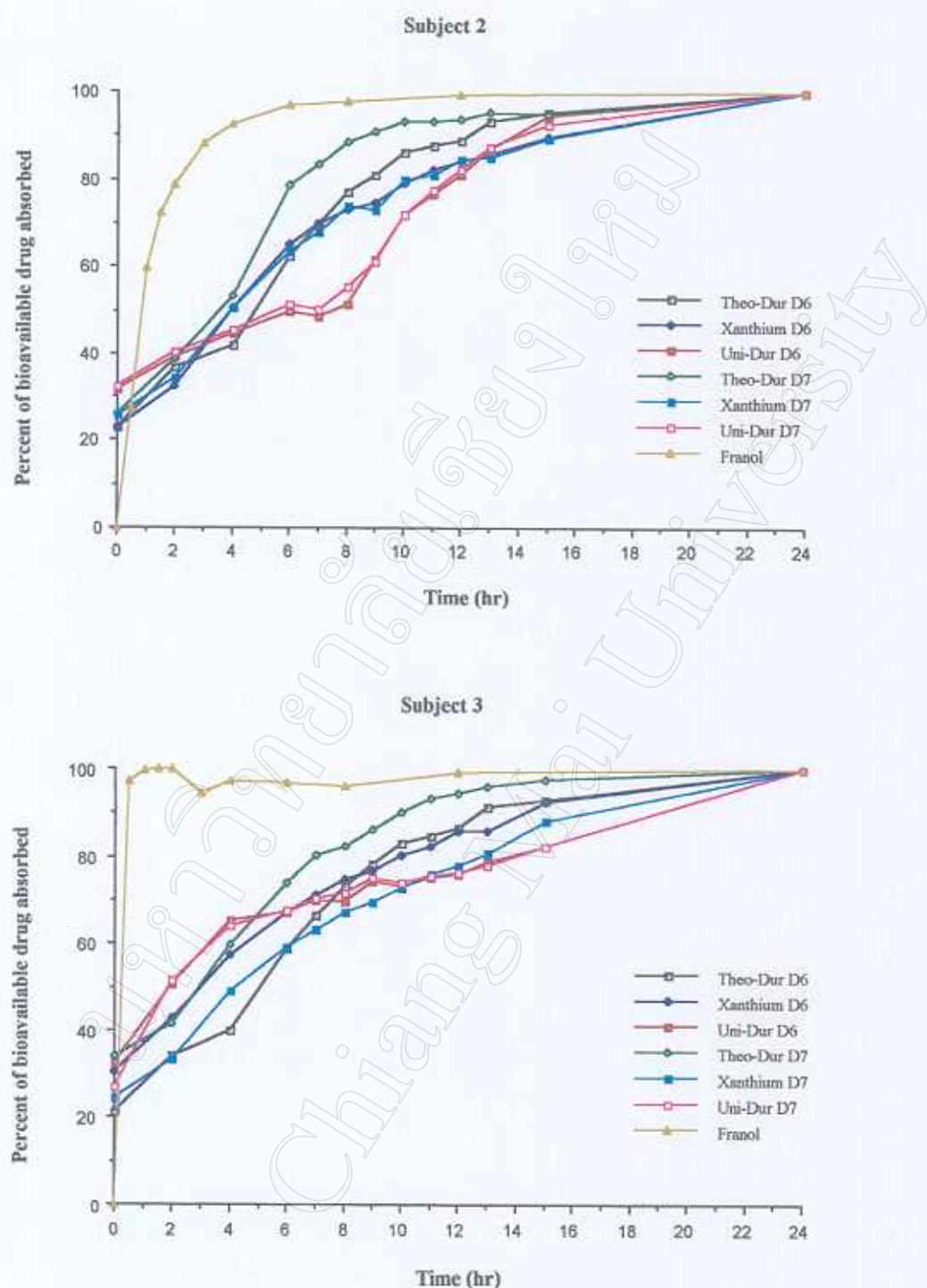


Figure 9. Amount (%) of bioavailable drug absorbed with time (Wagner-Nelson method) after 400 mg oral dose(s) of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup>, Xanthium<sup>®</sup> and Franol<sup>®</sup>.

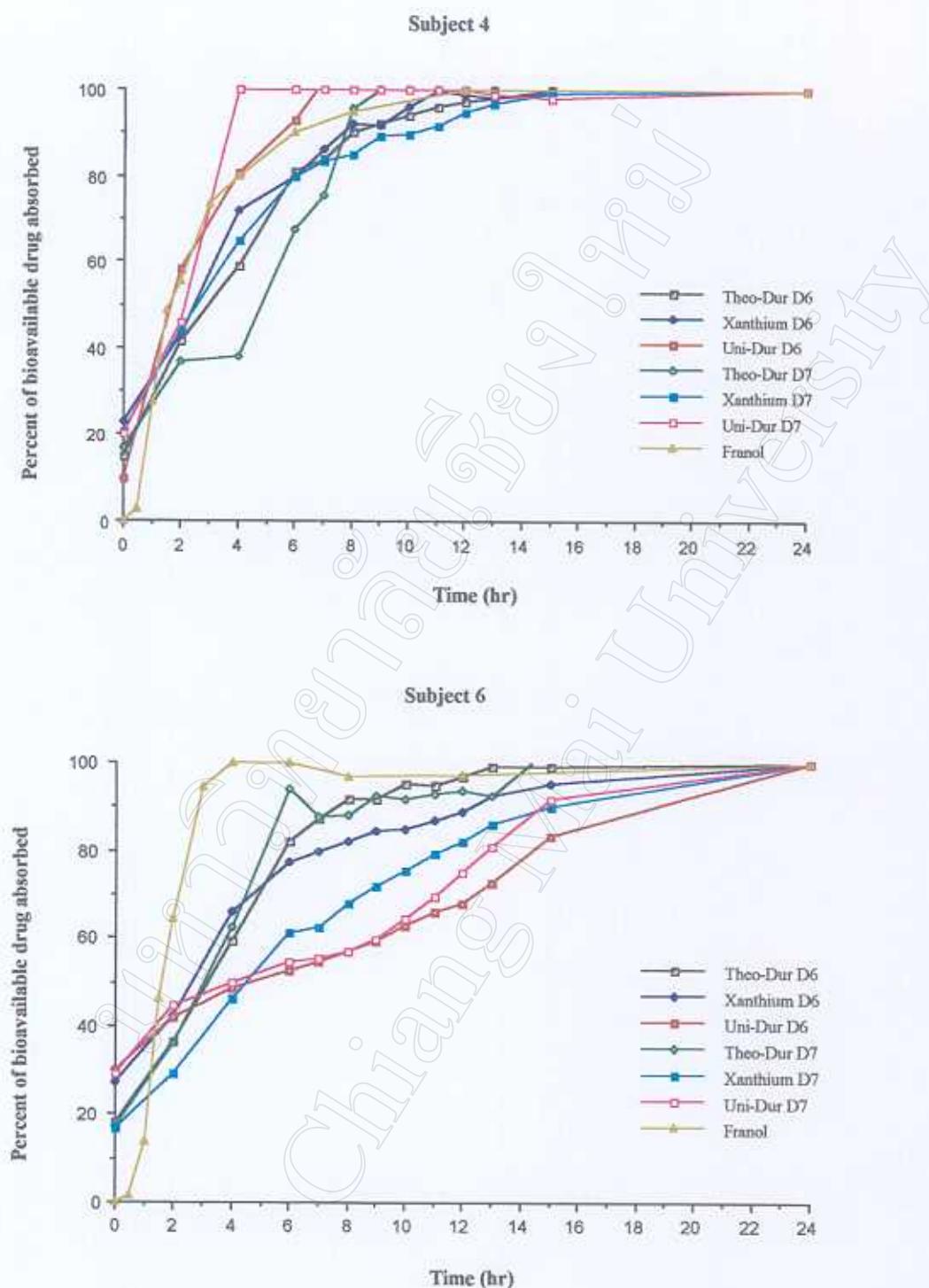


Figure 9. (cont.) Amount (%) of bioavailable drug absorbed with time (Wagner-Nelson method) after 400 mg oral dose(s) of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup>, Xanthium<sup>®</sup> and Franol<sup>®</sup>.

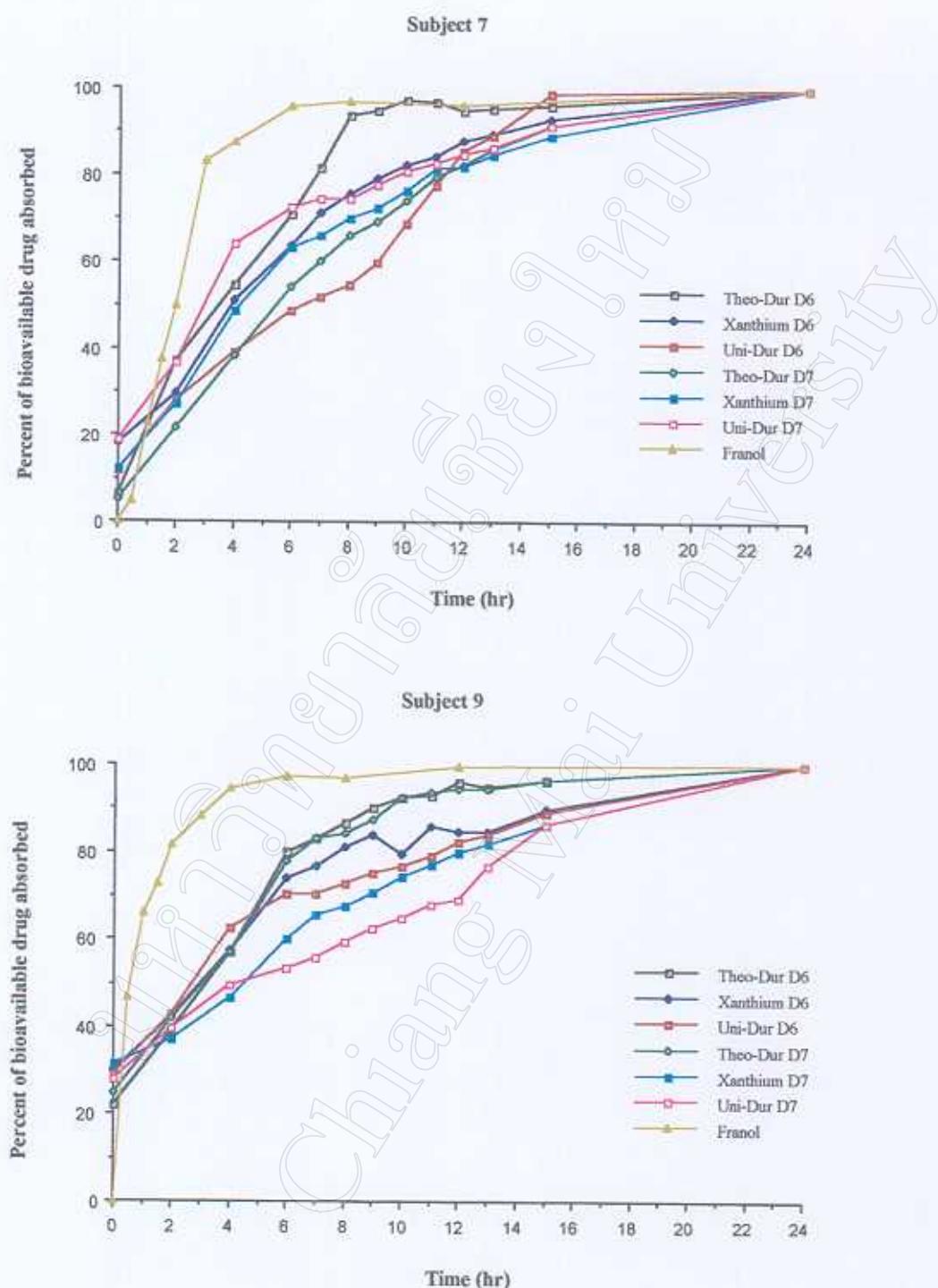


Figure 9. (cont.) Amount (%) of bioavailable drug absorbed with time (Wagner-Nelson method) after 400 mg oral dose(s) of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup>, Xanthium<sup>®</sup> and Franol<sup>®</sup>.

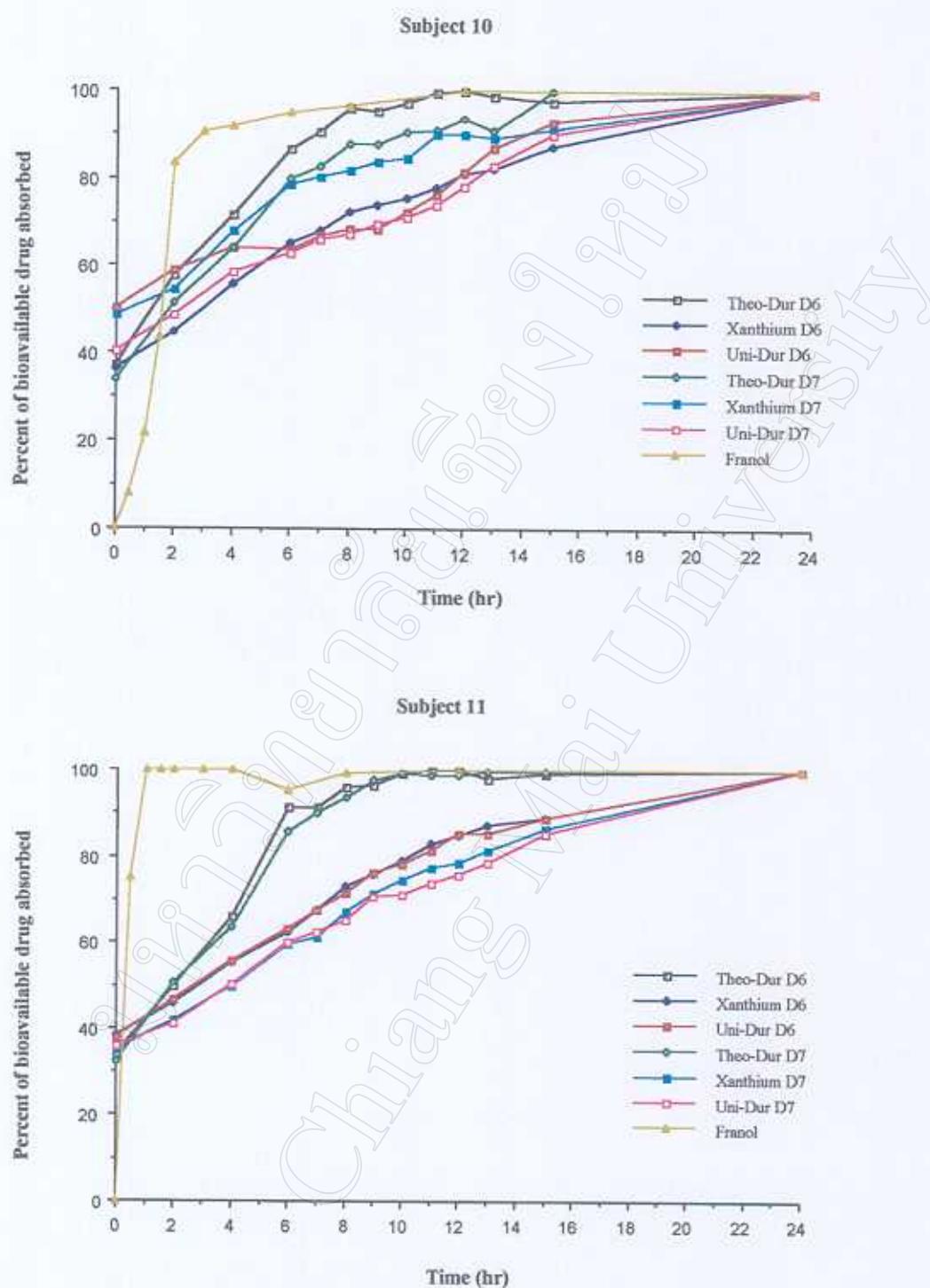


Figure 9. (cont.) Amount (%) of bioavailable drug absorbed with time (Wagner-Nelson method) after 400 mg oral dose(s) of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup>, Xanthium<sup>®</sup> and Franol<sup>®</sup>.

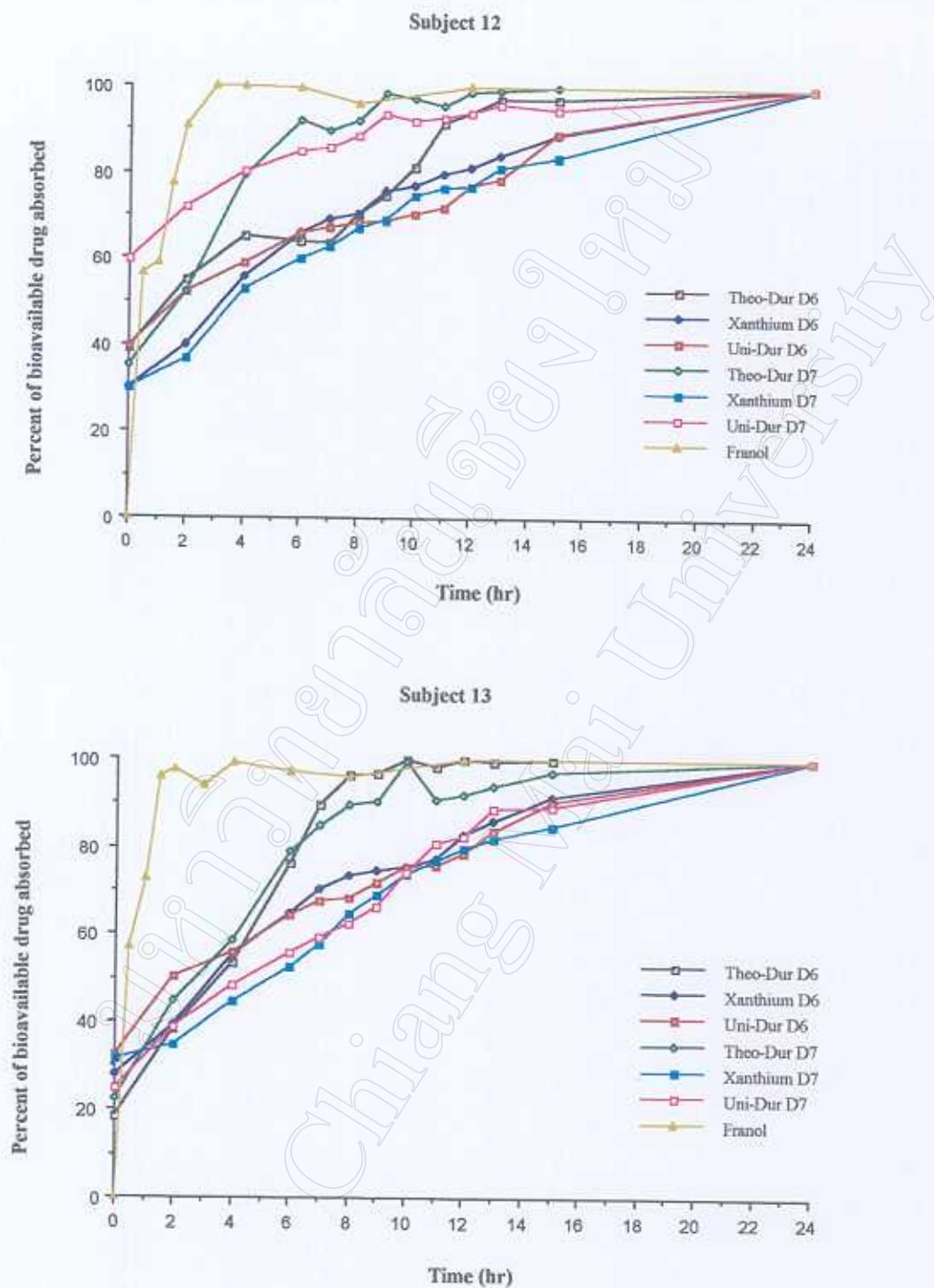


Figure 9. (cont.) Amount (%) of bioavailable drug absorbed with time (Wagner-Nelson method) after 400 mg oral dose(s) of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup>, Xanthium<sup>®</sup> and Franol<sup>®</sup>.

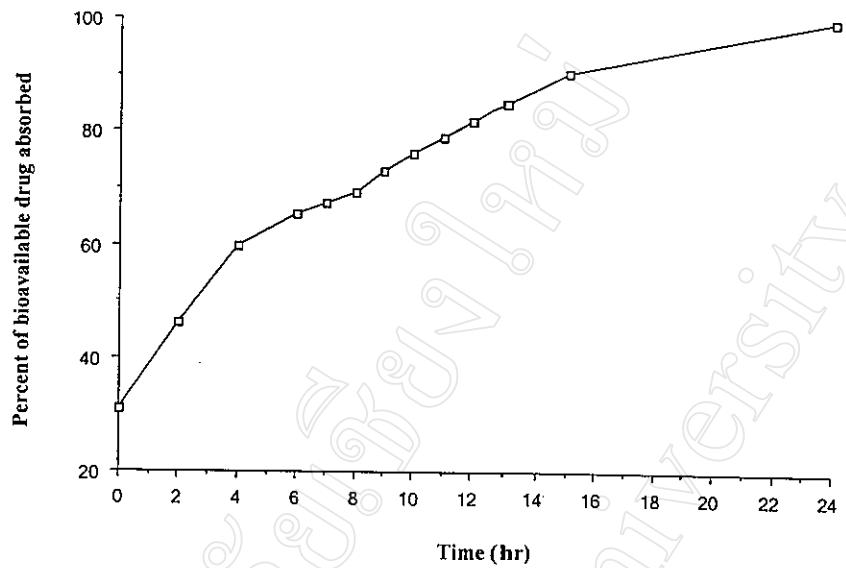


Figure 10. Mean amount (%) of bioavailable drug absorbed with time (Wagner-Nelson method) after 400 mg oral doses of Uni-Dur<sup>®</sup>.

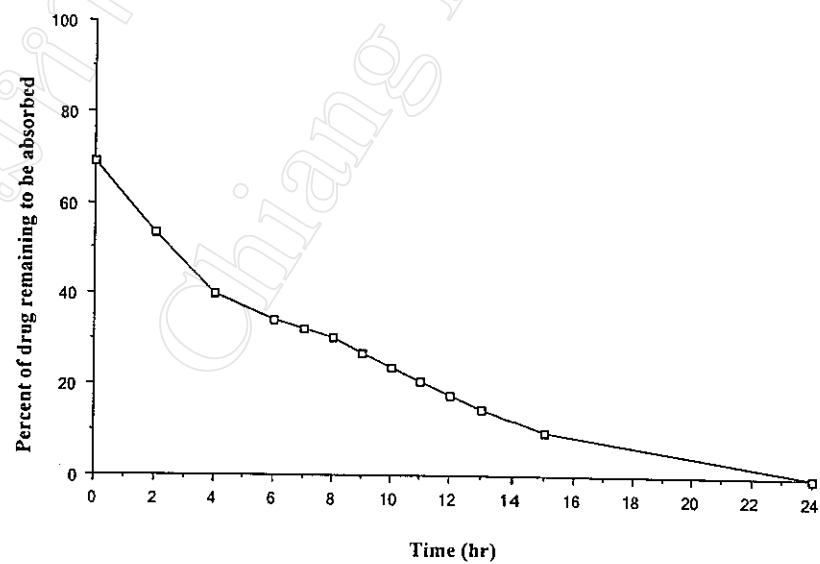


Figure 11. Mean amount (%) of drug remaining to be absorbed with time after 400 mg oral doses of Uni-Dur<sup>®</sup>.

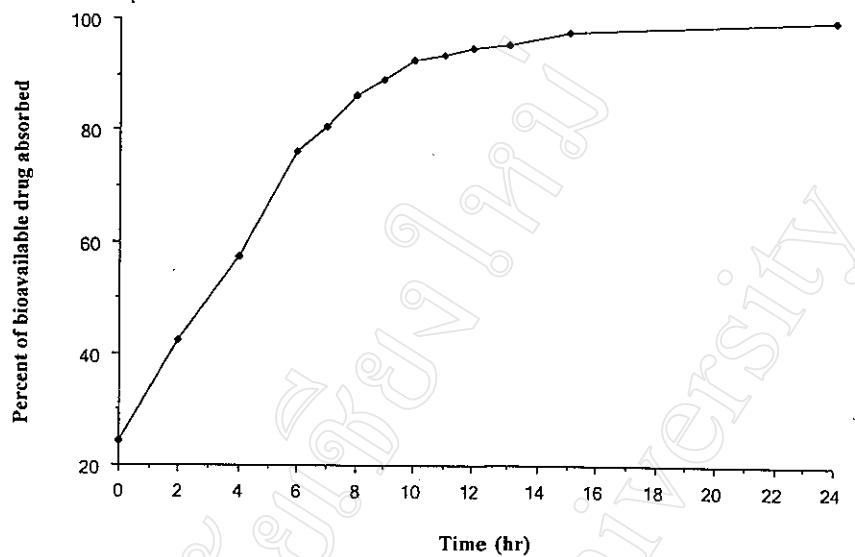


Figure 12. Mean amount (%) of bioavailable drug absorbed with time (Wagner-Nelson method) after 400 mg oral doses of Theo-Dur<sup>®</sup>.

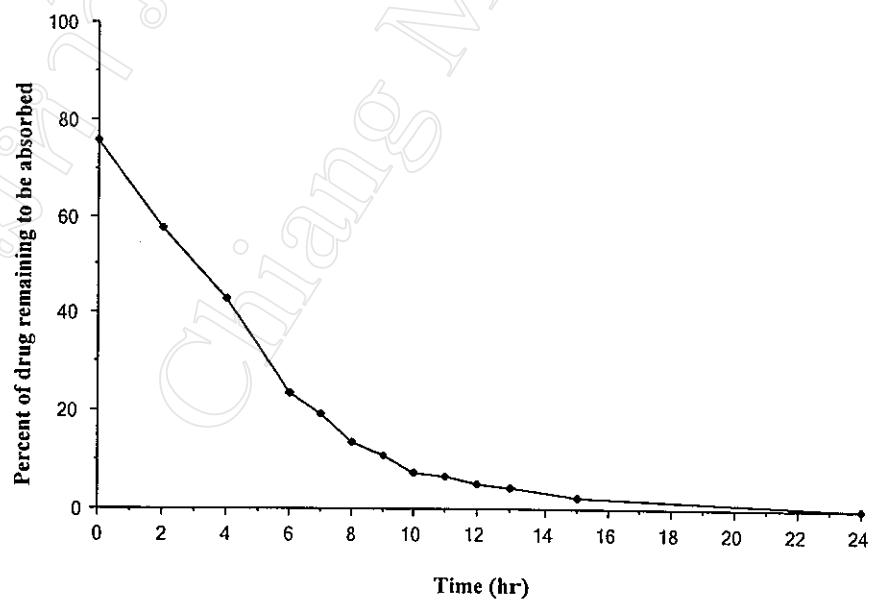


Figure 13. Mean amount (%) of drug remaining to be absorbed with time after 2 x 200 mg oral doses of Theo-Dur<sup>®</sup>.

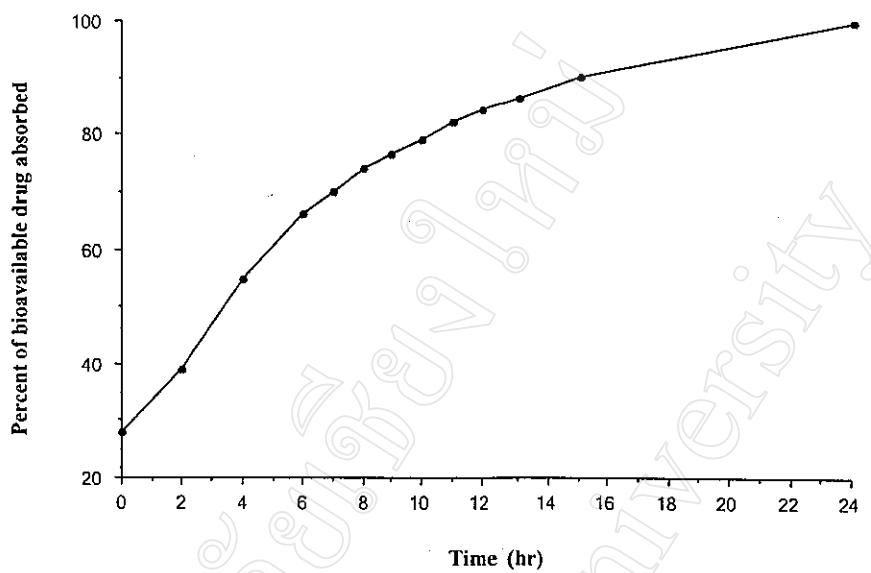


Figure 14. Mean amount (%) of bioavailable drug absorbed with time (Wagner-Nelson method) after 400 mg oral doses of Xanthium<sup>®</sup>.

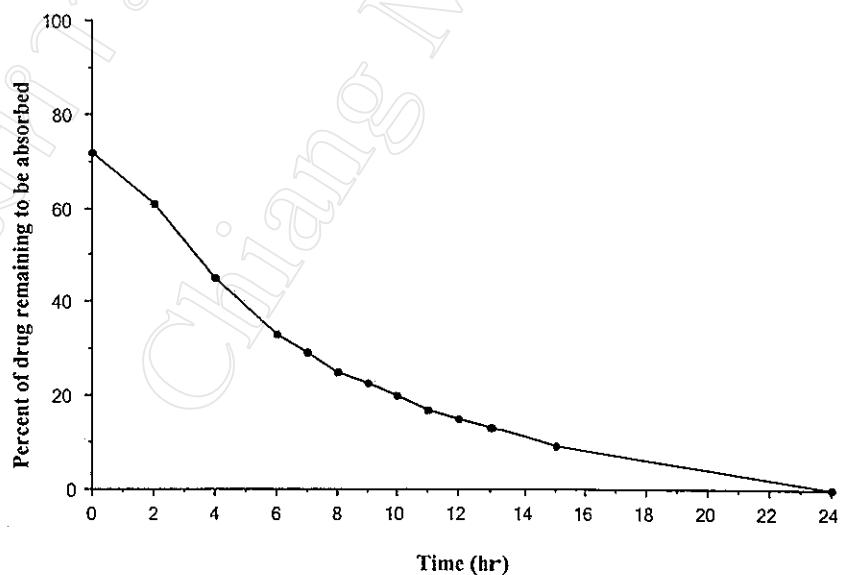


Figure 15. Mean amount (%) of drug remaining to be absorbed with time after 400 mg oral doses of Xanthium<sup>®</sup>.

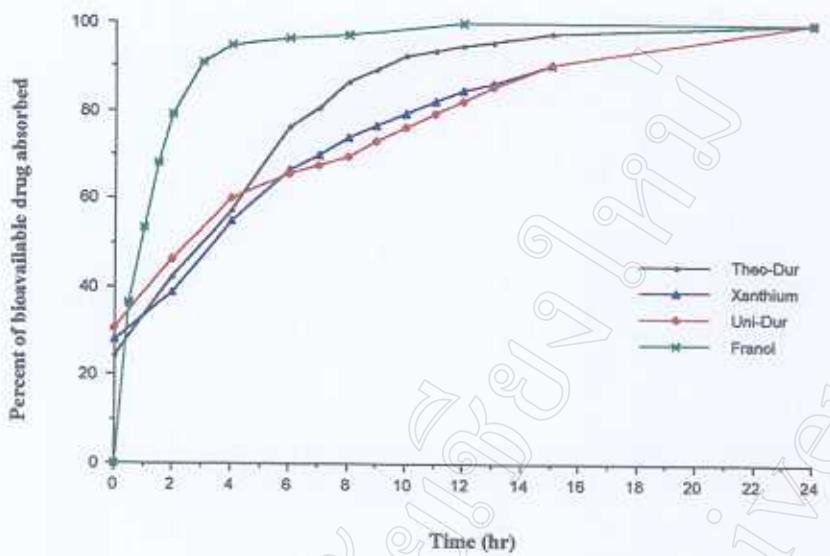


Figure 16. Mean amount (%) of bioavailable drug absorbed with time after 400 mg oral dose(s) of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup>, Xanthium<sup>®</sup> and Franol<sup>®</sup>.

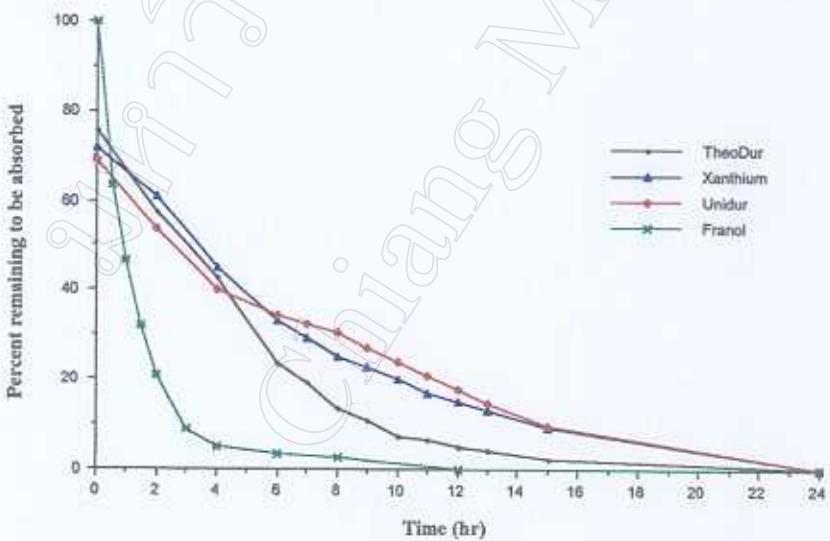


Figure 17. Comparison of mean amount (%) of drug remaining to be absorbed with time after 400 mg oral dose(s) of Uni-Dur<sup>®</sup>, Theo-Dur<sup>®</sup>, Xanthium<sup>®</sup> and Franol<sup>®</sup>.