APPENDIX A



Figure A-1 Calibration curves of total Fe content in rice and rice bran samples obtained from GFAAS

40

60

Fe concentration (ppb)

100

80

120

20

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Figure A-7 Calibration curves of extracted Fe for 0.1M HCl extraction obtained from GFAAS





Table A-1 Calibration curve data of Fe for speciation method obtained from GFAAS

Figure A-10 Calibration curve data of Fe for speciation method

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Figure A-10 (Continued)



Figure A-12 Calibration curves of Fe for detection limit analysis



Figure A-14 Calibration curves of Fe for speciation method in rice bran samples

APPENDIX B

B-1 Standard deviation [47-48]

The most common measure of the error or a statistical measure of precision in an experimental quantity is standard deviation (SD) of a set of data. SD defines a series of n measurements of the same measure and, the quantity is characterizing the distribution of the results and given by the formula:

$$SD = \left[\sum \left(X_i - \overline{X}\right)^2 / (n-1)\right]^{1/2}$$

Where

- X_i is the result of the i measurement
- *X* is the arithmetic mean of the n results considered
- n is the number of measurement

The definition is estimated the standard deviation for n values of a sample of a population and is always calculated using n-1. If the analysis was repeated several times to produce several sample sets of data, it would be expected that each set of measurements would have a different mean and a different estimate of the standard deviation.

B-2 Relative standard deviation [47-48]

The most useful test parameter is the precision of replicate injections of the analytical reference solution, prepared as directed under the individual reagent. The precision of replicate injections is expressed in term of relative standard deviation as follows:

$$\% R.S.D. = (SD / \overline{X}) \times 100$$

Where

SD is standard deviation

 \overline{X} is the mean of data

B-3 The detection limit [49]

The detection limit is the minimum concentration of analyte that can be detected and can be calculated from following equation.

Detection limit = $(3 \times SD)$ /slope

Where

3 is Z-value at 99% confidence level
SD is the standard deviation of blank
Slope is slope of calibration curve

APPENDIX C

C-1 The concentration of total Fe in rice sample by microwave method and GFAAS

Rice sample solution was extracted from 0.5 g of rice in 25 ml of milli-Q water. The extracted Fe in the sample solution was 10045 ppb which the concentration of Fe was determined by GFAAS.

1000 ml of sample solution contains Fe	10045	mg
25 ml of sample solution contains Fe	$\frac{10045x25}{1000}$	mg
0.5 g of rice sample contains Fe	$\frac{10045x25}{1000}$	mg
So, 1 g of rice sample contains Fe	$\frac{10045x25}{1000x0.5} = 502.2$	mg

or 1 g of rice sample contains Fe 502.2 ppb

The concentration of extracted Fe in the other rice samples can be calculated

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C-2 The concentration of extracted Fe in rice sample

Rice sample solution was extracted from 2 g of rice in 100 ml of MIBK.

The extracted Fe in the sample solution was 282.50 ppb which the concentration of Fe was determined by GFAAS.

1000 ml of sample solution contains Fe	282.50	μg
100 ml of sample solution contains Fe	$\frac{282.50x100}{1000}$	μg
2 g of rice sample contains Fe	$\frac{282.50x100}{1000}$	μg
So, 1 g of rice sample contains Fe	$\frac{282.50x100}{1000x2} = 14.1$	μg
or 1 g of rice sample contains Fe 14.1 nph		

The concentration of extracted Fe in the other rice samples can be calculated similar to this way.

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ble C-1	1 The effe	ct of pH o	n the perc	ent recovery of	Fe ²⁺		
pН	D.F.	Abs.	Conc.	% recovery	Mean	SD	%RSD
	2	0.2105	0.4210	88.2			
0.5	2 0	0.2685	0.5370	128.2	104.2	21.2	20.3
	2	0.2222	0.4444	96.3			
	2	0.2053	0.4106	84.6	0		
1	2	0.2334	0.4668	104.0	94.0	9.7	10.3
	2	0.2182	0.4364	93.5		5	
	2	0.1821	0.3642	68.6			
2	2	0.2002	0.4004	81.1	66.7	15.4	23.1
6	2	0.1558	0.3116	50.4			
	2	0.1772	0.3544	65.2			
3	2	0 1/22	0 28/1	41.1	58.6	15.4	26.2

C-3 The percent recoveries of Fe^{2+} and Fe^{3+} from speciation method

0.5 .3 .3 1 2 .1 3 26.20.1422 0.284441.158.6 15.4 2 0.1836 0.3672 69.6 2 0.1702 0.3404 60.4 4 2 0.1412 0.2824 43.4 15.7 36.2 40.4 2 0.1253 0.2506 29.4 2 0.1481 0.2962 45.1 2 5 0.1216 0.2432 26.835.3 9.2 26.2 2 0.1317 0.2634 33.8

2+ Table

Calibration curve: y = 0.0044x + 0.0135

$$R^2 = 0.9990$$

The absorbance of blank was 01654

The absorbance of standard solution of Fe^{2+} 60 ppb was 0.2898

pH 0.5, Abs. =
$$0.4210 - blank = 0.4210 - 0.1654 = 0.2556$$

% recovery for
$$Fe^{2+} = \frac{Abs. \text{ of spike } Fe^{2+} \text{ and } Fe^{3+} 60 \text{ ppb in } CHCl_3 \text{ phase}}{Abs. \text{ of standard solution of } 60 \text{ ppb } Fe^{2+}} x 100$$

% recovery for $Fe^{2+} = (0.2556/0.2898) \times 100 = 88.2$

The % recovery for Fe^{2+} and Fe^{3+} in the other samples can be calculated similar to this way.

C-4 The detection limit

The detection limit of the method for determination of iron was investigated by analyzing blank $(0.2\% \text{ HNO}_3)$ ten times.

Table C-2 Absorbance obtained for blank solution.



Detection limit = $(3 \times SD)$ /slope

Detection limit = $(3 \times 0.0004)/0.0041 = 0.2882 \text{ ppb}$

C-5 The accuracy

The method was examined by determining the recoveries of the added 60 ppb of Fe^{2+} and Fe^{3+} in sample solution. The results are

shown in Table C-3.

Table C-3 The spike sample results

Sample	D.F.	Abs.	Conc.	Conc. x D.F.	Cal	%recovery	mean	SD	%RSD
	10	0.4017	87.81	878.18	87.82	105			
Rice bran-1	10	0.4247	93.04	930.45	93.05	114	114	8.8	7.8
	10	0.4484	98.43	984.31	98.43	123		305	
	20	0.3210	69.47	1389.54	138.95	81.9			
Rice bran-2	20	0.3402	73.84	1476.81	147.68	96.4	83.4	12.4	14.9
	20	0.3076	66.43	1328.63	132.86	71.7		\sum	
	20	0.3212	69.52	1390.45	139.05	122	4		
Rice bran-3	20	0.3109	67.18	1343.63	134.36	114	115	6.4	5.6
	20	0.3043	65.68	1313.63	131.36	109			
	20	0.3243	70.22	1404.54	140.45	116			
Rice bran-4	20	0.3103	67.04	1340.90	134.09	105	113	6.4	5.6
	20	0.3254	70.47	1409.54	140.95	117	_		
5 21 8	20	0.3465	75.27	1505.45	150.55	92.8	Re		1.51
Rice bran-5	20	0.3072	66.34	1326.81	132.68	63.0	76.3	15.1	19.8
Con	20	0.3206	69.38	1387.72	138.77	73.1			
COP)	- B		y	Cinai	8	VICI			SIL
				ts		es			

Tał	ole	C-4	The	sampl	le	resul	lts
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Sample	D.F.	Abs.	Conc.	Conc. x D.F.	Cal
Rice bran-1	10	0.1243	24.7727	247.72	24.77
Rice bran-2	10	0.4105	89.8182	898.18	89.82
Rice bran-3	0 10	0.3056	65.9773	659.77	65.98
Rice bran-4	10	0.3267	70.7727	707.72	70.77
Rice bran-5	10	0.4328	94.8864	948.86	94.89

Rice bran-1,



The concentration of % recovery in the other rice samples can be calculated

similar to this way.

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C-6 The concentration of Fe²⁺ in rice sample by speciation method

Rice sample solution was extracted from 2 g of rice in 200 ml of water then, 25 ml of sample solution was pipetted into vessel. 0.5 ml of 0.1% PAN and 10 ml of CHCl₃ were added into the sample solution, respectively. The layer of CHCl₃ was separated. Finally 4 ml of HNO₃ and 2 ml of water were added into the separated solution for determination of Fe by GFAAS.

The absorbance of Fe²⁺ from calibration curve was 404.4 ppb

1000 ml of sample solution contains Fe ²⁺	404.4	μg
25 ml of sample solution contains Fe^{2+}	$\frac{404.4x25}{1000x25}$	μg
	5	
1 ml of sample solution contains Fe ²⁺	$\frac{404.4x25}{1000x25} = 0.4044$	μg
200 ml of sample solution contains Fe ²⁺	0.4044 x 200	μg
AI UNIVER		
2 g of rice sample contains Fe^{2+}	0.4044 x 200	μg
So, 1 g of rice sample contains Fe ²⁺	$\frac{0.4044x200}{2} = 40.4$	μg
or 1 g of rice sample contains Fe^{2+} 40.4 ppb	i Univers	

The concentration of Fe^{2+} in the other rice samples can be calculated similar to this way.

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- Determination of Cadmium, Copper, Lead and Zinc in Herbal Diet Products by Atomic Absorption Spectrometry, 31st Congress on Science and Technology of Thailand at Suranaree University of Technology, 18-20 October 2005 - Preliminary Study of Quantitative Determination of Iron, Zinc, Copper and Manganese in Rice Samples by Atomic Absorption Spectrophotometry, 32nd Congress on Science and Technology of Thailand at Queen Sirikit National Convention Center, October 10-12, 2006

- Preliminary Study on Iron in Rice Samples by Graphite Furnace Atomic Absorption Spectrometry (GFAAS), 5th PERCH-CIC Annual Scientific Congress, Jomtien Palm Beach Resort, Pattaya, Chonburi, Thailand, May 6-9, 2007

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THE RELEVANCE OF THE RESEARCH WORK TO THAILAND

Rice is the staple food for over half of the world's population. In addition, it is the major source of some micronutrients for Thai people. Iron is an essential nutritional element for all life forms, e.g. it is a cofactor in many enzymes and essential for oxygen transport and electron transfer. The fractional absorption of iron was correlated with its oxidation state. Also, Fe^{2+} is required for proper transport and storage of oxygen in higher animal by means of hemoglobin and myoglobin, while oxidized forms methemoglobin and metmyoglobin, which contain Fe³⁺, will not bind oxygen. Iron absorption refers to the amount of dietary iron that the body obtains from the intake food. Insufficient iron level is causally related to iron-deficiency anemia (IDA). Anemia is a condition in which the blood cannot carry enough oxygen because there are less red blood cells than normal. Metal speciation is important in a variety of environmental, biological, geological and medical applications. The chemical and physical properties of metal species highly depend on its oxidation state, hence an accurate determination of each species is important to evaluate the potential risk of some metals. Consequently, iron determination and speciation methods in food samples have been developed with high sensitivity. Most of methods are lack of sufficient sensitivity for iron speciation at $\mu g/l$ or sub- $\mu g/l$ levels. The high selectivity and sensitivity of atomic absorption methods overcome the problems of spectrophotometric methods for the speciation of iron. Solvent extraction and GFAAS methods were developed for analysis of iron in variety sample such as natural water, wastewater and solid samples, which are rapid extraction, simple tool and high sensitive when compare with spectrophotometric technique.