

ลิขสิทธิ์มหาวิทยาลัยเชียงใหม่

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APPENDIX A

5.1 Strontium carbonate (SrCO₃) and Barium carbonate (BaCO₃)

Strontium carbonate (SrCO₃) and barium carbonate (BaCO₃) are very important materials for a number of industries. SrCO₃ is used as a constituent of ferrite magnets for small direct current motors, an additive in the production of glass for color television tubes, modern electric industries, and for the production of iridescent and special glasses, pigments, driers, paints, pyrotechnics, strontium metals and other strontium compounds [70–71]. BaCO₃ has also attracted attention due to its close relationship with aragonite and many important applications in ceramic and optical glass industries. It is also a highly utilized precursor for the synthesis of barium ferrites and ferroelectric materials [74,75].

In recent years, ultrasonic radiation (20 kHz–10MHz) [74,76] has been used to prepare nanoparticles [74,76]. The chemical effects of the ultrasound arise from acoustic cavitation—formation, growth, and implosive collapse of bubbles in liquids. There are two regions of sonochemical reactivity, the inside zone of the collapsing bubble and the interface between bubbles and the liquid. The cavitation may generate very high temperature over 5000 K and pressure over 20 MPa, which enable many chemical reactions to occur. In short, during the process,the implosive collapse of bubbles generates localized hot spots through adiabatic compression or shockwave formation within the gas phase of the collapsing bubbles. These extreme conditions attained during bubble collapse have been exploited exploited to prepare various materials with different morphologies [76,77].

In our work, $SrCO_3$ and $BaCO_3$ nanoparticles were synthesized by sonochemical method using strontium nitrate or barium nitrate and sodium carbonate as starting materials at 80 °C for 1–5 h.

5.1.1 Physical properties

5.1.1.1 Crystal structure of SrCO₃ and BaCO₃

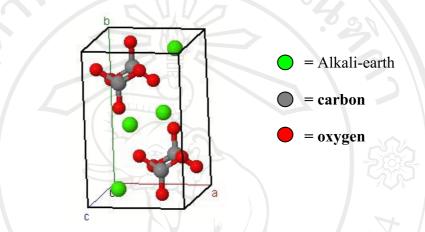


Figure 5.1 Crystal structures of Alkali-earth (and other M²⁺) carbonates

5.1.1.2 Chemical properties

Strontium carbonate is a white, odorless, tasteless powder. Its chemical makeup is: C 8.14% O 32.51% Sr 59.35%. Being a carbonate, it is a weak base and therefore is reactive with acids. It is otherwise stable and safe to work with. It is practically insoluble in water (1 part in 100,000). The solubility is increased significantly if the water is saturated with carbon dioxide, to 1 part in 1,000. It is soluble in dilute acids.

Bariumium carbonate is a white, odorless, tasteless powder. Its chemical makeup is: C 6.08% O 24.32% Ba 69.60%. Being a carbonate, it is a weak base and therefore is reactive with acids. It is otherwise stable and safe to work with. It is practically insoluble in water (0.0024 g/100 mL (20 °C)). The solubility is increased significantly if the water is saturated with carbon dioxide. It is soluble in dilute acids.

Barium carbonate reacts with many acids to soluble barium salts, for example barium chloride:

$$BaCO_3(s) + 2 HCl(aq) \rightarrow BaCl_2(aq) + CO_2(g) + H_2O(l)$$

However the reaction with sulfuric acid is poor, because barium sulfate is highly insoluble

5.1.2 Applications

Strontium carbonate (SrCO₃) and barium carbonate (BaCO₃) are very important materials for a number of industries. SrCO₃ is used as a constituent of ferrite magnets for small direct current motors, an additive in the production of glass for color television tubes, modern electric industries, and for the production of iridescent and special glasses, pigments, driers, paints, pyrotechnics, strontium metals and other strontium compounds [70-73]. BaCO₃ has also attracted attention due to its close relationship with aragonite and many important applications in ceramic and optical glass industries. It is also a highly utilized precursor for the synthesis of barium ferrites and ferroelectric materials [74,75].

5.1.3 Literature Review

Ma and Zhu [77] have synthesized by a microwave heating time plays and important role in the size and morphology of SrCO₃. The products were characterized by X-ray powder diffraction (XRD), scanning electron microscopy (SEM), transmission electron microscopy (TEM) and selected- area electron diffraction (SAED). So, it was excepted to preparation of nanostructure of other kinds of carbonate.

Li *et al.* [70] have synthesized flower-like SrCO₃ nanostructures by a convenient hydrothermal process. X-ray powder diffraction (XRD) pattern reveals that the flower-like SrCO₃ nanostructures are of orthorhombic phase. This method was more selected area electron diffraction (SAED) and high resolution transmission electron microscopy (HRTEM). They also discussed the formation mechanism of the SrCO₃ nanostructures has been preliminary presented.

Yu *et al.* [78] have prepared SrCO₃ by a simple precipitation reaction with strontium nitrate in the absence and presence of poly-(styrene-alt-maleic acid) (PSMA). The result showed that SrCO₃ particles with various shapes, bundles, dumbbells, irregular aggregates and spheres cold be obtained by varying the concentration of PSMA. In addition, the shape evolution of the as-perpared SrCO₃ particles.

Shi and Du [79] have prepared SrCO₃ hexahedral by a simple solvothermal route at 120 °C using glycerin as the solvent to control morphology. X-ray powder diffraction (XRD) and field-emission scanning electron microscopy (FE-SEM) were used characterized such hexahedral ellipsoids. They also discussed the growth mechanism of the SrCO₃ hexahedral ellipsoids has been preliminary presented.

Shi and Du [80] have prepared fusiform hexagonal prism SrCO₃ microrods by a simple solvothermal route at 120 °C and characterized by X-ray powder diffraction (XRD), field-emission scanning electron microscopy (FE-SEM) and Fourier transform infrared (FT-IR) spectroscopy. It was found that ethylene glycol (EG) played an important role in the formation of such SrCO₃ microrods. So the effects of other solvents on the products, 1,2 propanediol and glycerin were also investigated.

Alavi and Morsali [74] have synthesized BaCO₃ nanostructures by the reaction of Ba(CH₃COO)₂ and sodium hydroxide or tetramethylammonium hydroxide (TMAH) by a sonochemical method. Reaction conditions, such as the concentration of the Ba²⁺ ion,aging time and power of the ultrasonic device played important roles in the size, morphology and growth process of the final products. The BaCO₃ nanostructures were characterized by scanning electron microscopy (SEM), X-ray powder diffraction (XRD), and the Infrared spectroscopy (IR).

Li et al. [75] have successfully synthesized BaCO₃ in CTAB/cyclohexane/H₂O and NP10/ cyclohexane/H₂O microemulsion. The samples were characterized by transmission electron microscopy (TEM), X-ray diffraction (XRD) and infrared spectroscopy (IR). The possible mechanisms for the formation of BaCO₃ samples in series of microemulsion systems were discussed. Various comparison experiments show that several experimental parameters, such as the concentration of surfactant and reactant, and solvent hydrothermal treatment play important roles in the morphological control of BaCO₃ nanostructures.

Ma *et al.* [81] have synthesized BaCO₃ nanostructures by using Ba(NO₃)₂ and (NH₄)₂CO₃ in the water/ethylene glycol (EG) mixed solvents by oil bath heating at 80 °C for 30 min. The molar ratio of water to EG had an effect on the morphology of BaCO₃. The products were characterized by X-ray powder diffraction (XRD), scanning electron microscopy (SEM), transmission electron microscopy (TEM), and high-resolution transmission electron microscopy (HRTEM).

Ma et al. [82] have synthesized BaCO₃ by using Ba(NO₃)₂ and (NH₄)₂CO₃ (or Na₂CO₃ or NaHCO₃) in water at room temperature for 30 min. The CO_3^{2-} source played an important role in the morphology of BaCO₃. The influences of different

surfactants such as cetyltrimethyl ammonium bromide (CTAB), sodium dodecyl benzene sulfonate (SDBS), and triblock copolymer poly(ethylene glycol)-block-poly(propylene glycol)-block poly(ethylene glycol) (P123) on the morphology of BaCO₃ were also investigated. A rational mechanism of rod-like shape assembled from nanoparticles was proposed. The products were characterized by X-ray powder diffraction (XRD), scanning electron microscopy (SEM), transmission electron microscopy (TEM), and selected area electron diffraction (SAED).

Lv et al. [83] have successfully synthesized BaCO₃ by a simple PVP-assisted method. Reaction conditions, such as pH value, the ratio of EDTA/Ba²⁺ and the concentration of the Ba²⁺ ions are found to play important roles in determining the morphologies and growth process of the final products. X-ray diffraction (XRD),transmission electron microscope (TEM), selected area electron diffraction (SAED) and the infrared (IR) spectrum of the sample are used tocharacterize the obtained products.

Bostow [84] have studied the Mg, Sr and Ba sites in MgCO₃ SrCO₃ and BaCO₃ by nuclear magnetic resonance. The result showed that for the Vzz at the Ca site in the calcite and aragonite forms of CaCO₃, have been compared with ab initio electronic structure calculations using the density functional based code for crystalline solids, WIEN 97. So, the agreement between the theoretical and experimental values of Vzz is found to be within 10%.

Vov et al. [85] have studied on the decompositions of $CaCO_3$, $SrCO_3$ and $BaCO_3$ in the presence of CO_2 and some data reported in the literature were used for the determination of the E parameter of the Arrhenius equation by the third-law method. The values obtained (495, 569 and 605 kJ mol^{-1}) are twice as much

compared with the values of the E parameter obtained for these carbonates earlier in the absence of CO_2 . This fact together with the invariance of the E parameter with partial pressure of CO_2 (PCO_2) and a hyperbolic dependence of the rate of decomposition on PCO_2 is in excellent agreement with the theoretical predictions deduced from the mechanism of decomposition that includes the primary stage of dissociative evaporation of reactant.

Thongtem *et al.* [86] have synthesized BaCO₃ and SrCO₃ nanoparticles by using Sr(NO₃)₂ or Ba(NO₃)₂ and Na₂CO₃ as starting materials in ethylene glycol by ultrasonic irradiation at 80 °C for 1–5 h. Their phases, vibration modes and morphologies were characterized using X-ray powder diffraction (XRD), Fourier transform infrared (FTIR) spectroscopy, selected area electron diffraction (SAED) and transmission electron microscopy (TEM). These products were found to be orthorhombic SrCO₃ and BaCO₃ nanoparticles with 20–50 nm and 40–100 nm ranges, respectively. Asymmetric stretching, symmetric stretching, and out of plane and in plane bending vibrations of CO₃ ^{2–} complexes were also detected.

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EXPERIMENTAL PROCEDURE

5.2 Chemical reagents and equipments

5.2.1 Chemical reagents

- 1)Ethylene glycol, EG, Mr = 62.070, >98%, Carlo Erba
- 2) Strontium nitrate, $Sr(NO_3)_2$, MW = 211.65, >98%, Reidel
- 3) Barium nitrate, $Ba(NO_3)_2$, MW = 261.35, >98%, Fluka
- 4) Sodiumcarbonate, Na₂CO₃, MW = 105.99, >98%, Fluka
- 5) Deionized water
- 6) Ethanol, C₂H₅OH, 95%, Merck
- 7) Absolute ethanol, C₂H₅OH, 99.0-100.0% AR, Merck

5.2.2 Equipments

- 1) Hotplate and magnetic stirrer, model 502P-2, PMC Industries, Inc., San Diego, U.S.A.
- 2) Analytical balance, Model BP-210S, Satorius AG. Goettingen, Germany
- 3) Oven, Model UE-400, Memmert, Germany
- 4) Ultrasonic bath, Bandelin Sonorex, Germany
- 5) X-ray Diffractometer, model D500/501, Siemens, Germany
- 6) Fourier Transform Infrared Spectrophotometer, FT-IR 510 Nicolet, U.S.A.
- 7) Raman spectroscopy, model T64000 JY, Horiba Jobin Yvon, France
- 8) Perkin Elmer Luminescence spectrometer, model LS50B
- 9) Scanning Electron Microscope, model JSM-6335, JEOL, Japan

- Transmission Electron Microscope, model JEM-2010,
 JEOL, Japan
- 11) Agate mortar

5.3 Synthesis of SrCO₃ and BaCO₃ using a sonochemical method

BaCO₃ and SrCO₃ nanocrystallines were synthesized by the reactions of 0.005 mol of Ba(NO₃)₂ or Sr(NO₃)₂ and 0.005 mol Na₂CO₃ as starting materials in 50 ml ethylene glycol, without the use of any catalysts or calcination at high temperatures. The solutions were transferred into 125 ml flasks. Each was put in an ultrasonic bath (Bandelin SONOREXRK 102 H, 120/480W, 35 kHz, inner dimension: 22 cm long×13.5 cm wide×10 cm deep), and sonicated at 80 °C for 1 h, 3 h, and 5 h at a time. Calculated maximum intensity is 16, 162Wm⁻². The final products were washed with water and ethanol, and dried at 70 °C for 12 h. The phases, vibration modes and morphologies of the products were characterized using X-ray diffraction (XRD) recorded on a D-500 Siemens X-ray diffractometer with Cu K_{\alpha} radiation and the diffraction angles of 20 = 10-60° range, Bruker Tensor27 Fourier transform infrared (FTIR) spectrometer with KBr as a diluting agent operated in 400–4000 cm⁻¹ range, transmission electron microscope (TEM) carried out on a JEM-2010 JEOL TEM at 200 kV.

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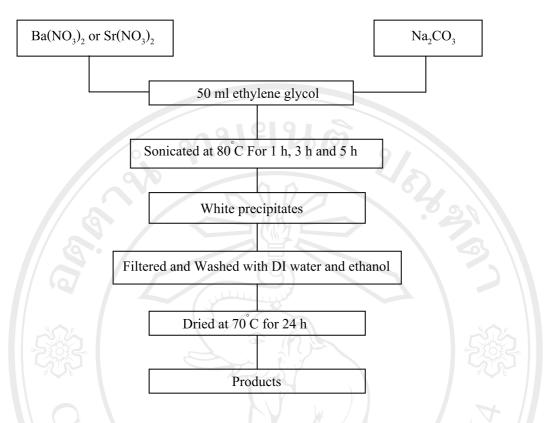


Figure 5.2 Schematic diagram used for preparing BaCO₃ and SrCO₃ nanocrystallines

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5.4 Result of SrCO₃ and BaCO₃ using a sonochemical method

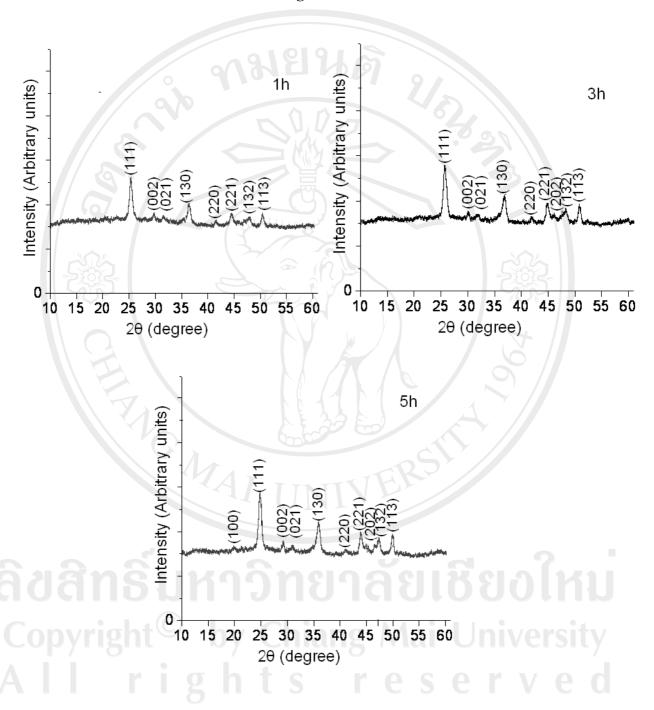


Figure 5.3 XRD patterns of SrCO₃ synthesized by the sonochemical method at 80 °C for different lengths of times using Sr(NO₃)₂ and Na₂CO₃ as material sources.

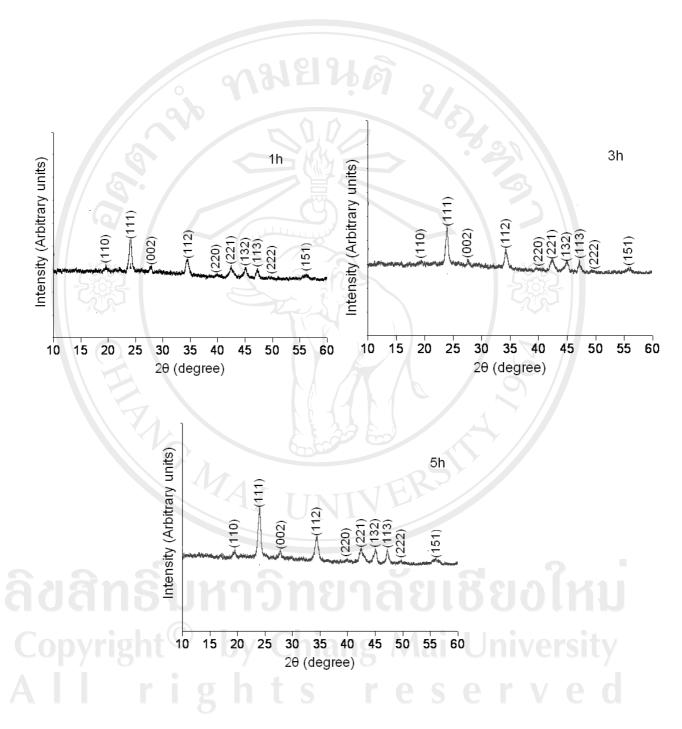


Figure 5.4 XRD patterns of BaCO₃ synthesized by the sonochemical method at 80 °C for different lengths of times using Ba(NO₃)₂ and Na₂CO₃ as material sources.

Typical XRD patterns of the as synthesized SrCO₃ and BaCO₃ nanocrystallines are shown in Figure 5.3-5.4. All diffraction peaks were identified to be orthorhombic SrCO₃—compared to the JCPDS No. 05-0418 (a=5.1070 Å, b=8.4140 Å and c=6.0290 Å and α = β = γ =90°) and orthorhombic BaCO₃—compared to the JCPDS No. 05-0378 (a=5.3140 Å, b=8.9040 Å and c=6.4300 Å and α = β = γ =90°) [87]. Slightly broadened diffraction peaks with 20 (°) of 20.45, 25.35, 29.73, 31.62, 36.58, 41.73, 44.52, 46.90, 48.02 and 50.43 were readily indexed as the (110), (111), (002), (012), (130), (220), (221), (202), (132) and (113) planes for SrCO₃; and 19.54, 23.99, 27.68, 29.71, 34.32, 39.62, 42.42, 44.28, 44.98, 55.70 and 56.15 as the (110), (111),(002), (012), (130), (220), (221), (202), (132), (241) and (151) planes for BaCO₃, respectively. The increase in lattice parameters form SrCO₃ to BaCO₃ seems to relate with their ionic radii of these alkaline earth metals (Sr²⁺=0.125 nm and Ba²⁺=0.142 nm) [88]. The Scherrer formula [74] was used to determine the crystallite

sizes of SrCO₃ and BaCO₃ as follows:

$$L = \frac{\lambda}{B\cos\theta} \tag{1}$$

where λ is the wavelength of Cu K α radiation (0.154178 nm [70]), θ is the Bragg angle at the (111) peaks of the XRD patterns, L is the average crystallite sizes of SrCO₃ and BaCO₃, k is the constant (0.89), and B is the full width at half maximum of the (111) peaks in radian. Calculated crystallite sizes of the products synthesized by the sonochemical method for 1 h, 3 h and 5 h are 8.74, 10.93 and 12.11 nm for SrCO₃, and 14.72, 16.38 and 19.52 nm for BaCO₃, respectively. These particle sizes were

enlarged with the length of reaction time. At same length of time, the particle sizes of BaCO₃ are larger than those of SrCO₃, due to the increase in their ionic radii and atomic masses.

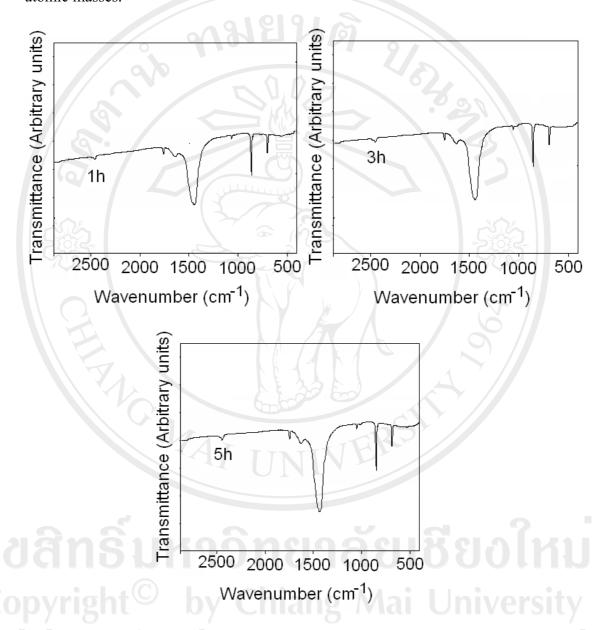


Figure 5.5 FITR spectra of SrCO₃ synthesized by the sonochemical method at 80 °C for different lengths of times.

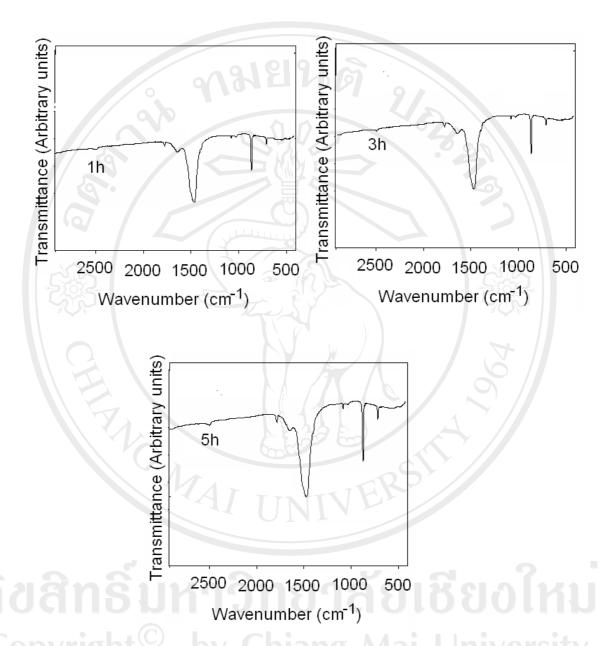


Figure 5.6 FITR spectra of BaCO₃ synthesized by the sonochemical method at 80 °C for different lengths of times.

Figure 5.5-5.6 shows FTIR spectra of SrCO₃ and BaCO₃, recorded in the 400–4000 cm⁻¹ wavenumbers. In general, the free planar CO₃ ²⁻ complexes have D₃h symmetry. The absorption bands were caused by the vibrations in CO₃ ²⁻ at 400–1800 cm⁻¹. The strong absorption bands, centered at about 1449 cm⁻¹ for SrCO₃ and 1447 cm⁻¹ for BaCO₃, are connected with the asymmetric stretching vibrations. Strong narrow absorption bands at about 865 cm⁻¹ and 707 cm⁻¹ for SrCO₃, and 862 cm⁻¹ and 696 cm⁻¹ for BaCO₃ are assigned to be out of plane bending vibrations and in plane bending vibrations, SrCO₃ and 1060 cm⁻¹ for BaCO₃, due to the symmetric stretching vibrations, were also detected [73–75,89]. It is worth to note that these vibrations were shifted from the higher wave numbers for SrCO₃ to the lower ones for BaCO₃, due to the covalent bonding of M ²⁺ cations (M=Sr and Ba) and O²— anions in the [CO₃]²⁻ complexes—the cause of changing the efficient masses of the oscillating atomic groups. In addition, O–H stretching and bending vibrations of residual water were respectively detected at 3466 and 1633 cm⁻¹ for SrCO₃, and 3462 and 1640 cm⁻¹ for BaCO₃.

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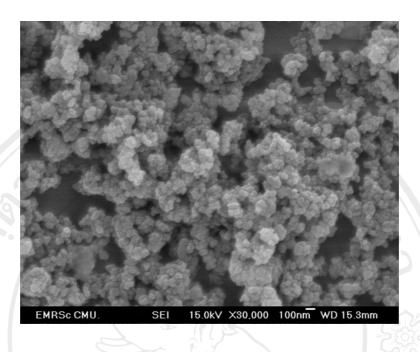


Figure 5.7 SEM image of SrCO₃ synthesized by sonochemical method at 80 °C for 1 h.

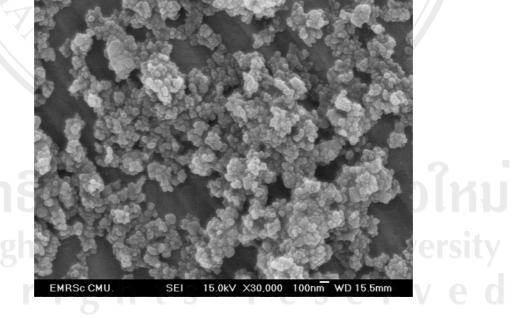


Figure 5.8 SEM image of SrCO₃ synthesized by sonochemical method at 80 °C for 3 h.

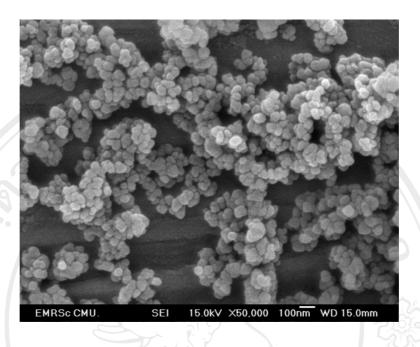


Figure 5.9 SEM image of SrCO₃ synthesized by sonochemical method at 80 °C for 5 h.

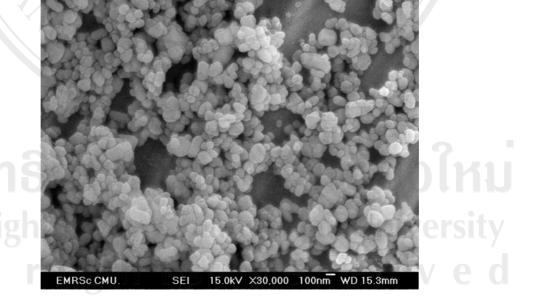


Figure 5.10 SEM image of $BaCO_3$ synthesized by sonochemical method at 80 °C for 1 h.

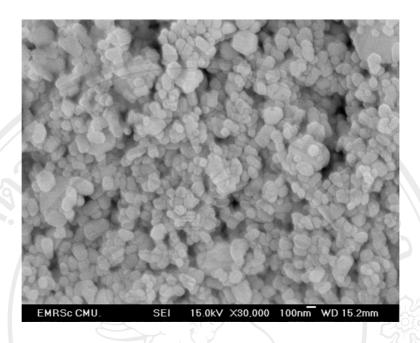


Figure 5.11 SEM image of BaCO₃ synthesized by sonochemical method at 80 °C for 3 h.

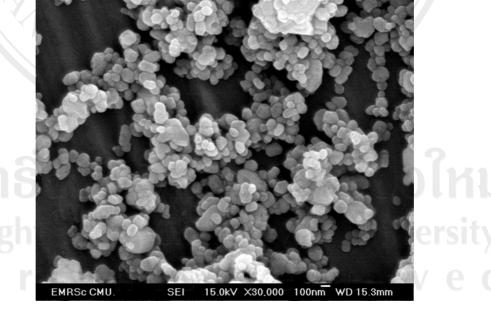


Figure 5.12 SEM image of BaCO₃ synthesized by sonochemical method at 80 °C for 5 h.

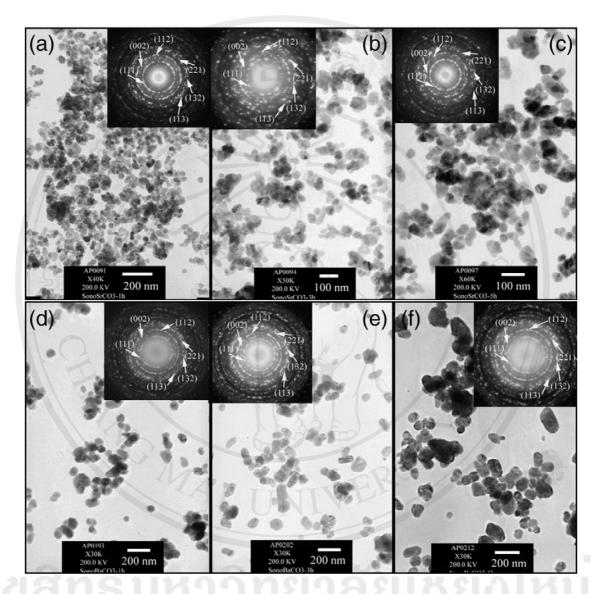


Figure 5.13 TEM images and SAED patterns of (a–c) SrCO₃ and (d–f) BaCO₃ synthesized by sonochemical method at 80 °C for 1 h, 3 h and 5 h, respectively.

TEM images and SAED patterns of SrCO₃ and BaCO₃ are shown in Figure 5.13 TEM shows that the products were composed of dispersed round nanoparticles with the sizes of 20–50 nm for SrCO₃ and 40–100 nm for BaCO₃. Their SAED patterns appear as diffuse and hollow concentric rings of bright spots, caused by the diffraction of transmitted electrons through the nanocrystals with different

orientations. Inter planar spaces were calculated using diameters of the diffraction rings [90], and compared with those of the JCPDS database [87]. They correspond to the (111), (002), (112), (221), (132) and (113) planes for both SrCO₃ and BaCO₃. Their sizes were measured from 150 particles on TEM images. The products were synthesized in all sizes, ranging from the smallest to the largest with the average of 29.83±4.26 nm, 34.02±5.26 nm and 37.20±5.86 nm for SrCO₃, and 55.20±9.60 nm, 65.00±10.04 nm and 89.56±16.10 nmfor BaCO₃ by the 1 h,3 h and 5 h ultrasonic irradiation, respectively.

To form MCO₃ (M=Sr, Ba) nanoparticles, M(NO₃)₂ reacted with Na₂CO₃ in ethylene glycol (EG) under ultrasonic irradiation (UIRR) by the reaction

$$M(NO_3)_2 + Na_2CO_3 \rightarrow MCO_3 + 2NaNO_3$$
 (2)

Once the MCO₃ nuclei formed in ethylene glycol by the assistance of ultrasonic irradiation, they did not fully develop. They grew into a number of nanoparticles via the diffusion process in EG. These nanoparticles became larger when the lengths of times were longer. They were still retaining their nanosize, although the reaction time was lengthened to 5 h. Comparing to the works of Alavi and Morsali [73,74], Sr(CH₃COO)₂ reacted with NaOH in ethanol with the aid of ultrasonic irradiation to form precursors (Sr(OH)₂.H₂O, Sr(OH)₂.8H₂O and SrCO₃ mixtures), which were subsequently calcined at 400 °C to form SrCO₃ [73].When Ba(CH₃COO)₂ instead of Sr(CH₃COO)₂ was used BaCO₃ nanostructures were synthesized without the requirement of calcination [74].

5.5 Conclusion of SrCO₃ and BaCO₃ using a sonochemical method

SrCO₃ and BaCO₃ nanocrystallines were successfully synthesized by the ultrasonically irradiated method. The products are orthorhombic structures, specified by their XRD and SAED patterns. The vibration modes were studied using Fourier Transform Infrared Spectrophotometer (FTIR), and the morphologies including the particle sizes in nano-scale with good distribution using Scanning Electron Microscope (SEM) and Transmission Electron Microscope (TEM).



APPENDIX B

The Joint Committee for Powder Diffraction Standards (JCPDS)

1. Silver Bismuth Sulfide, JCPDS file number 04-0699

Name and formula

Reference code: 04-0699

PDF index name: Silver Bismuth Sulfide

Empirical formula: AgBiS₂

Chemical formula: AgBiS₂

Crystallographic parameters

Crystal system: Cubic

a (?): 5.6460

b (?): 5.6460

c (?): 5.6460

Alpha (?): 90.0000

Beta (?): 90.0000

Gamma (?): 90.0000

Volume of cell: 179.98

RIR:

Status, subfiles and quality

Status: Marked as deleted by ICDD

Subfiles: Inorganic

Quality: Blank (B)

Comments

Color: Reddish-black

General comments: Hydrosynthesized in a pressure bomb.

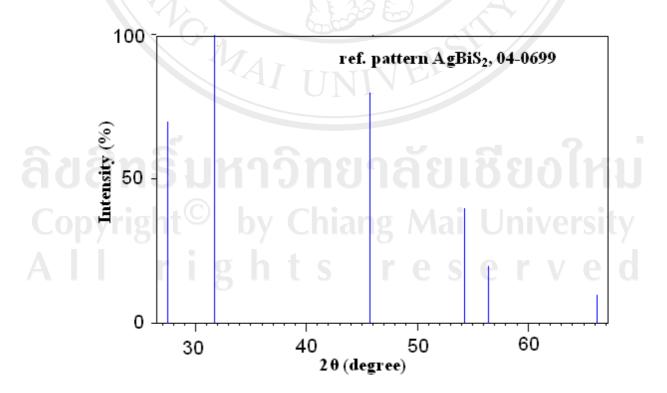
References

Primary reference: Graham., Am. Mineral., 36, 448, (1951)

Peak list

No.	h	k	1	d [A]	I [%]
1	1/	1	1	3.24000	70.0
2	2	0	0	2.82000	100.0
3	2	2	0	1.98000	80.0
4	3	1	1	1.69000	40.0
5	2	2	2	1.63000	20.0
6	4	0	0	1.41000	10.0

Stick Pattern



2. Bismuth Sulfide, JCPDS file number 17-0320

Name and formula

Reference code: 17-0320

Mineral name: Bismuthinite, syn

PDF index name: Bismuth Sulfide

Empirical formula: Bi₂S₃

Chemical formula: Bi₂S₃

Crystallographic parameters

Crystal system: Orthorhombic

Space group: Pbnm

Space group number: 62

a (?): 11.1490

b (?): 11.3040

c (?): 3.9810

Alpha (?): 90.0000

Beta (?): 90.0000

Gamma (?): 90.0000

Calculated density: 6.81

Measured density: 6.78

Volume of cell: 501.72

Z: 4.00

RIR: 2.10

Subfiles and Quality

Subfiles: Inorganic

Mineral

Alloy, metal or intermetalic

Common Phase

Educational pattern

Forensic

NBS pattern

Quality: Indexed (I)

Comments

Color: Dark gray

General comments: Measured density from Dana's System of Mineralogy,

7th Ed., II 962.

Sample source: Sample prepared by Glatz, A., Carrier Research and

Development Co.

Additional pattern: Validated by calculated pattern 42-541.

See ICSD 201066 (PDF 84-279).

Temperature: Pattern taken at 25 C.

References

Primary reference: Natl. Bur. Stand. (U.S.) Monogr. 25, 5, 13, (1967)

Structure: Mumme, W., Watts, J., Can. Mineral., 14, 322, (1976)

Peak list

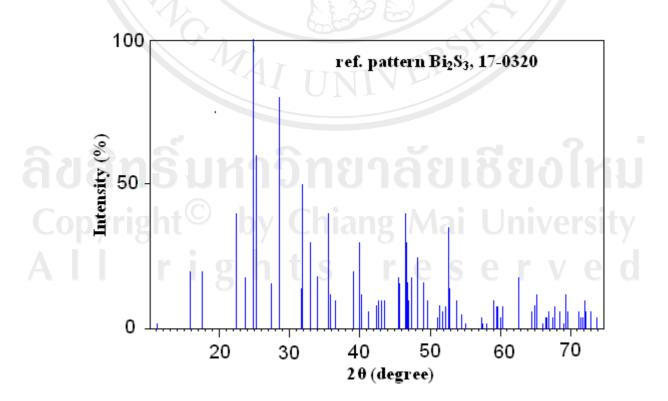
No.	h	k	l	d [A]	I [%]	
1	1	1	0	7.93600	2.0	
2	0	2	0	5.60400	20.0	
3	2	0	0	5.56600	6.0	
4	1/	2	0	5.04000	20.0	
5	2	2	0	3.96700	40.0	
6	1	0	1	3.74800	18.0	
7	1	3	0	3.56900	100.0	
8	3	1	0	3.53000	60.0	
9	0	2	1	3.25300	16.0	
10	2	1	1	3.11800	80.0	
11	0	4	0	2.82400	14.0	
12	2	2	1	2.81200	50.0	
13	3	0	1	2.71700	30.0	
14	4	1	0	2.70900	4.0	
15	3	1	1	2.64100	18.0	
16	2	4	0	2.52100	40.0	
17	4	2	0	2.49900	12.0	
18	2	3	1	2.45600	10.0	
19	0	4	1	2.30500	20.0	
20	1	4	1	2.25800	30.0	
21	4	3	0	2.24100	12.0	
22	5	1	0	2.18800	6.0	

No.	h	k	l	d [A]	I [%]
23	2	4	1	2.13000	8.0
24	4	2	1	2.11800	10.0
25	2	5	0	2.09600	10.0
26	5	2	0	2.07500	10.0
27	0	0	2	1.99000	18.0
28	4	4	0	1.98500	16.0
29	4	3	1	1.95300	40.0
30	5	0	1	1.94500	30.0
31	T.	5	1	1.93700	16.0
32	3	5	0	1.93200	10.0
33	5	3	0	1.91900	18.0
34	0	6	0	1.88400	25.0
35	1	6	0	1.85700	14.0
36	2	5	1	1.85300	16.0
37	6	1	0	1.83400	10.0
38	2	6	0	1.78500	4.0
39	2	2	2	1.78000	8.0
40	6	2	0	1.76500	6.0
41	5	4	0	1.75000	8.0
42	3	5	1	1.73800	35.0
43	3	1	2	1.73400	14.0
44	0	6	1	1.70300	10.0
45	1	6	1	1.68300	5.0

No.	h	k	l	d [A]	I [%]
46	3	6	0	1.68000	4.0
47	6	1	1	1.66500	2.0
48	4	5	1	1.60600	4.0
49	4	1	2	1.60300	2.0
50	5	5	0	1.58700	2.0
51	2	4	2	1.56200	10.0
52	6	4	0	1.55200	8.0
53	3	6	1	1.54800	8.0
54	6	3	1	1.53700	4.0
55	7	2	0	1.53280	8.0
56	1	7	1	1.48280	10.0
57	1	5	2	1.48090	18.0
58	2	7	1	1.44510	6.0
59	2	5	2	1.44310	6.0
60	5	2	2	1.43590	8.0
61	7	2	1	1.43060	12.0
62	0	8	0	1.41270	2.0
63	4	4	2	1.40520	4.0
64	1	8	0	1.40180	4.0
65	4	7	0	1.39740	6.0
66	3	5	2	1.38620	4.0
67	8	1	0	1.38300	4.0
68	5	3	2	1.38140	8.0

No.	h	k	1	d [A]	I [%]
69	0	6	2	1.36820	6.0
70	1	6	2	1.35800	2.0
71	5	6	1	1.35340	12.0
72	6	5	1	1.34980	6.0
73	6	6	0	1.32250	6.0
74	4	7	1	1.31840	4.0
75	5	4	2	1.31450	4.0
76	7	4	1	1.31010	10.0
77	8		1	1.30620	6.0
78	2	8	1	1.29500	6.0
79	2	1	3	1.28280	4.0
Cu. I	\ _ '				

Stick Pattern



3. Strontium Carbonate, JCPDS file number 05-0418

Name and formula

Reference code: 05-0418

Mineral name: Strontianite, syn

PDF index name: Strontium Carbonate

Empirical formula: CO₃Sr

Chemical formula: SrCO₃

Crystallographic parameters

Crystal system: Orthorhombic

Space group: Pmcn

Space group number: 62

a (?): 5.1070

b (?): 8.4140

c (?): 6.0290

Alpha (?): 90.0000

Beta (?): 90.0000

Gamma (?): 90.0000

Calculated density: 3.79

Measured density: 3.76

Volume of cell: 259.07

Z: 4.00

RIR:

Subfiles and Quality

Subfiles: Inorganic

Mineral

Common Phase

Educational pattern

Forensic

NBS pattern

Superconducting Material

Quality: Star (S)

Comments

Color: Colorless

General comments: There is also a rhombohedral form of SrCO₃ stable

above 912 C.

Sample source: Sample from Mallinckrodt Chemical Works.

Analysis: Spectroscopic analysis: <0.1% Ba; 0.01% Ca, Li;

<0.001% Al, K, Mn, Na; <0.0001% Cu, Fe, Mg, Si.

Optical data: A=1.517, B=1.663, Q=1.667, Sign=-, 2V=185(calc.)

Additional pattern: To replace 1-556 and 2-397.

See ICSD 15195, 27293 and 202793 (PDF 71-2393,

74-1491 and 84-1778).

Temperature: Pattern taken at 26 C.

References

Primary reference:

Swanson, Fuyat., Natl. Bur. Stand. (U.S.), Circ. 539,

III, 56, (1954)

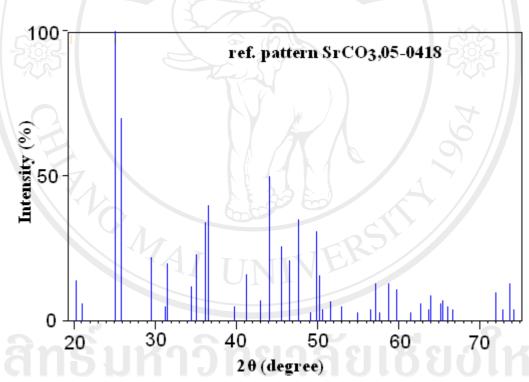
Peak list

No.	h	k	1	d [A]	П%]
15	1	1	0	4.36700	14.0
2	0	2	0	4.20700	6.0
3	1	1	1	3.53500	100.0
4	0	2	1	3.45000	70.0
5	0	0	2	3.01400	22.0
6	1	2	1	2.85900	5.0
7	0	1	2	2.83800	20.0
8	1	0	2	2.59600	12.0
9	2	0	0	2.55400	23.0
10	1	1	2	2.48100	34.0
11	1	3	0	2.45800	40.0
12	0	2	2	2.45110	33.0
13	2	1	1	2.26460	5.0
14	2	2	0	2.18310	16.0
15	0	4	0	2.10350	7.0

No.	h	k	<u>l</u>	d [A]	I [%]
16	2	2	1	2.05260	50.0
17	0	4	1	1.98600	26.0
18	2	0	2	1.94890	21.0
19	1	3	2	1.90530	35.0
20	1	4	1	1.85140	3.0
21	1	1	3	1.82530	31.0
22	0	2	3	1.81340	16.0
23	2	, 3	1	1.80230	4.0
24	2	2	2	1.76850	7.0
25	0	4	2	1.72530	5.0
26	3	1	0	1.66840	3.0
27	2	4	0	1.62360	4.0
28	3	1	1	1.60800	13.0
29	1	5	0	1.59810	3.0
30	2	4	1	1.56760	13.0
31	1	5	1	1.54470	11.0
32	0	0	4	1.50720	3.0
33	2	2	3	1.47820	6.0
34	3	P	2	1.45960	4.0
35	3	3	0	1.45510	9.0
36	2	4	2	1.42930	6.0
37	1	1	4	1.42460	7.0
38	1	5	2	1.41200	5.0

No.	h	k	l	d [A]	I [%]
39	0	6	0	1.40240	4.0
40	3	3	2	1.31030	10.0
41	2	0	4	1.29770	4.0
42	3	1	3	1.28400	13.0
43	4	0	0	1.27660	4.0

Stick Pattern



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4. Barium Carbonate, JCPDS file number 05-0378

Name and formula

Reference code: 05-0378

Mineral name: Witherite, syn

PDF index name: Barium Carbonate

Empirical formula: BaCO₃

Chemical formula: BaCO₃

Crystallographic parameters

Crystal system: Orthorhombic

Space group: Pmcn

Space group number: 62

a (?): 5.3140

b (?): 8.9040

c (?): 6.4300

Alpha (?): 90.0000

Beta (?): 90.0000

Gamma (?): 90.0000

Calculated density: 4.31

Volume of cell: 304.24

Z: 4.00

RIR: 4.20

Subfiles and Quality

Subfiles: Inorganic

Mineral

Common Phase

Educational pattern

Forensic

NBS pattern

Superconducting Material

Quality: Indexed (I)

Comments

Color: Colorless

Sample source: Sample from Mallinckrodt Chemical Works.

Analysis: Spectroscopic analysis: showed <0.01% Al, Ca, Na,

Sr; <0.001% Cu, Fe, Mg, Pb.

Optical data: A=1.530, B=1.679, Q=1.680, Sign=-, 2V=9(calc.)

Additional pattern: To replace 1-506.

Temperature: Pattern taken at 26 C.

References

Primary reference: Swanson, Fuyat., Natl. Bur. Stand. (U.S.), Circ. 539,

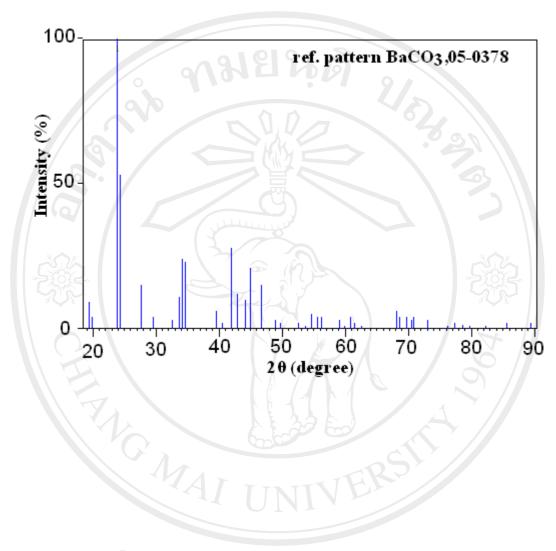
II, 54, (1953)

Peak list

- 1 1 1 0 4.56000 9.0
- 2 0 2 0 4.45000 4.0
- 3 1 1 1 3.72000 100.0
- 4 0 2 1 3.66000 53.0
- 5 0 0 2 3.21500 15.0
- 6 0 1 2 3.02500 4.0
- 7 1 0 2 2.74900 3.0
- 8 2 0 0 2.65600 11.0
- 9 1 1 2 2.62800 24.0
- 10 1 3 0 2.59000 23.0
- 11 2 2 0 2.28100 6.0
- 12 0 4 0 2.22600 2.0
- 13 2 2 1 2.15000 28.0
- 14 0 4 1 2.10400 12.0
- 15 2 0 2 2.04800 10.0
- 16 1 3 2 2.01900 21.0
- 17 1 1 3 1.94000 15.0
- 18 2 2 2 1.85900 3.0
- 19 0 4 2 1.83000 2.0
- 20 3 1 0 1.73700 2.0
- 21 2 4 0 1.70600 1.0
- 22 3 1 1 1.67700 5.0
- 23 2 4 1 1.64900 4.0

<u>N</u>	0.	h	k	l	d [A]	I [%]
2	4	1	5	1	1.63300	4.0
2	.5	2	2	3	1.56300	3.0
2	6	0	4	3	1.54300	1.0
2	.7	3	3	0	1.52100	4.0
2	8	2	4	2	1.50800	2.0
2	9	0	6	0	1.48400	1.0
3	0	3	3	2	1.37500	6.0
3	1		3	4	1.36600	4.0
3	2	0	6	2	1.34800	4.0
3	3	2	4	3	1.33500	3.0
3	4	4	0	0	1.32800	4.0
3	5	2	6	0	1.29500	3.0
3	6	2	3	4	1.24800	1.0
3	7	3	5	1	1.23300	2.0
3	8	1	7	1	1.21500	1.0
3	9	1	2	5	1.20200	1.0
4	0	2	4	4	1.17030	1.0
4	1	4	3	2	1.13350	
	2	0	8	1	1.09510	2.0

Stick Pattern



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APPENDIX C

Camera constant used for the indexing of SAED pattern

Table appendix c. TEM constant (L λ) at 200 kV

L (cm)	D ₁₁₁ Au (mm)	r_{111} Au (mm)	$D_{111}Auv(A)$	Lλ (mm.A)
40	8.70	4.35	2.355	10.2442
60	13.2	6.60	2.355	15.5430
80	17.2	8.60	2.355	20.2530
100	21.2	10.60	2.355	24.9630
120	25.2	12.60	2.355	29.6730
150	31.5	15.75	2.355	37.0912
200	41.5	20.75	2.355	48.8662
250	51.8	25.90	2.355	60.9945

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Materials Letters 64 (2010) 755-758



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Characterization of AgBiS₂ nanostructured flowers produced by solvothermal reaction

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ABSTRACT

AgBiS₂ nanostructured flowers were produced from CH₃COOAg, Bi(NO₃)₃.5H₂O and thiosemicarbazide (NH₂CSNHNH₂) using different solvents [ethylene glycol (EG), water (H₂O), polyethylene glycol with molecular weight of 200 (PEG200), and propylene glycol (PG)] in Teflon-lined stainless steel autoclaves. The phase and purity were detected using X-ray diffraction (XRD), controlled by the solvents. The product was purified AgBiS₂ produced by the 200 °C and 24 h reaction in EG, corresponding to selected area electron diffraction (SAED) and simulation patterns. Scanning and transmission electron microscopies (SEM and TEM) revealed the formation of nanostructured flowers — enlarged by the increase in the lengths of time and temperature. Their photoluminescence (PL) emissions were detected at the same wavelength of 382 nm (3.24 eV), although they were produced under different conditions.

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1. Introduction

Presently, energy saving is one of the top policies of humans in all parts of the world. Thus a number of scientists and engineers pay much attention on different processes for large scale productions. Solvothermal and hydrothermal reactions are very appropriate for such of these; especially, for materials with nanostructured flowers. AgBiS2, one of the semiconducting ternary sulfides, has been very attractive, due to its linear and non-linear properties [1,2]. It has high potential to use as optoelectronic and thermoelectric devices, including optical recording media [1,2]. To the best of our knowledge, there are not many reports on the synthesis of AgBiS2 with different morphologies. Among them are dendrites by microwave synthesis [1], nanorods and coral-shaped crystals by a polyol route [2,3], and flowers and hexapods by cyclic microwave-assisted synthesis [4]. For the present research, production of purified AgBiS2 nanostructured flowers using the solvothermal process was studied and reported.

2. Experiment

To produce nanostructured $AgBiS_2$, 0.003 mol CH_3COOAg , 0.003 mol $Bi(NO_3)_3$.5 H_2O and 0.006 mol thiosemicarbazide ($NH_2CSNHNH_2$) were separately dissolved in different solvents [ethylene glycol (EG), water (H_2O), polyethylene glycol with molecular weight of 200 (PEG200), and

claves under different conditions. At 200 °C for 24h in different solvents (Fig. 1a), the products were specified as cubic AgBiS₂ (JCPDS no. 04-0699) [5] with some Bi₂S₃ (JCPDS no. 17-0320) [5] as the impurity — excluding that produced in EG. To save energy consumption, the solvothermal temperature was reduced in a series of steps from 200 °C to 140 °C. It was found that the XRD peaks (Fig. 1b) for the production in EG became broadened — the crystalline degrees of these pure products became lower. These products were no longer pure, when the temperature was lower than 180 °C — some Bi₂S₃ impurity was also detected. At 200 °C and longer time in EG, XRD spectra

Fig. 1 shows XRD spectra of the products produced in the auto-

crystallinity remain unchanged.

SEM and TEM images (Figs. 2a-c, 3a and e) show nanostructured flowers of AgBiS₂ produced at different temperatures and lengths of time. They are totally different from the previous report [4]. Increasing in the temperatures and lengths of time has the influence to enlarge

(Fig. 1c) of the products were very sharp. They are independent of the

length of time. These imply that both the purity and degree of

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propylene glycol (PG)]. The Ag⁺ and Bi³⁺ solutions were mixed to form a mixture, to which the thiosemicarbazide solution was subsequently added. Volumes of each mixture were adjusted to be 50 ml, with 10 min stirring. The chemical reactions proceeded at 140–200 °C for 24-72 h, in tightly closed stainless steel autoclaves lined with Teflon. Finally, black precipitates were produced, separated by filtration, washed with de-ionized water and absolute ethanol, and dried at 70 °C for 24 h. The products were characterized to determine their phase(s), purity,

3. Results and discussion

morphologies and emissions.

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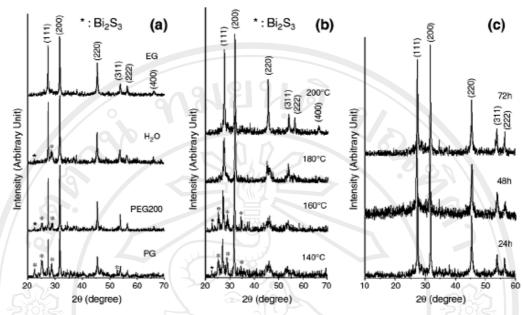


Fig. 1. XRD spectra of the products produced at (a) 200 °C for 24h in different solvents, (b) different temperatures for 24h in EG, and (c) 200 °C for different lengths of time in EG.

their sizes. Some petals not only became longer and larger, but also have branches. High magnification TEM image (Fig. 3c) of a petal produced at 200 °C for 24 h shows a number of parallel lattice planes with 3.19 Å apart, corresponding to the (111) crystallographic plane of the product. A SAED pattern (Fig. 3b) of the product with 200 °C and 24 h reaction composed of a number of bright spots, arranged in concentric circles. These circles are diffuse and hollow, implying that the product is poly-nanocrystals. Another SAED pattern

(Fig. 3d), which is in good accordance with that of the simulation [6] — systematic and symmetric array of dark spots (Fig. 3f), appears as light spots of diffraction electrons from a single crystal with the [-112] direction as zone axis. They (Fig. 3b and d) were indexed [7] and specified as cubic AgBiS₂ (JCPDS no. 04-0699) [5].

To produce AgBiS₂, CH₃COOAg and Bi(NO₃)₃,5H₂O in ethylene glycol (EG) were mixed to form a mixture, to which thiosemicarbazide (NH₂CSNHNH₂) in EG was subsequently added. At this stage, Ag⁺

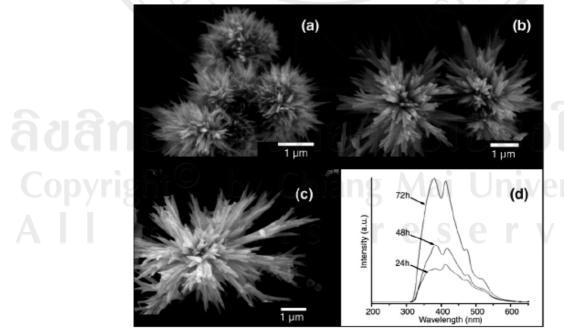


Fig. 2. SEM images of AgBiS₂ produced in EG at (a) 180 °C for 24 h, (b) 200 °C for 24 h, and (c) 200 °C for 48 h. (d) PL emissions of AgBiS₂ produced in EG at 200 °C for 24 h, 48 h and 72 h.

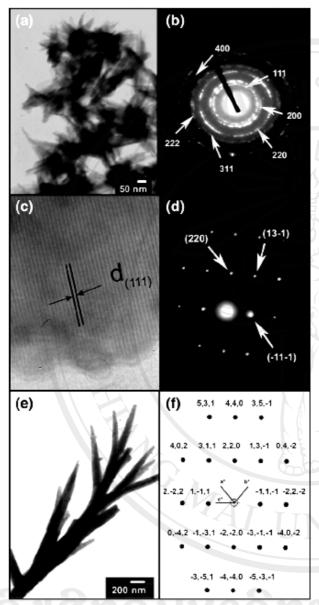


Fig. 3. TEM images and SAED patterns of AgBiS, produced in BG at 200 $^{\circ}$ C for (a-d) 24 h and (e) 72 h. (f) A simulated pattern comparing to (d).

and Bi3+ ions reacted with thiosemicarbazide (TBZ) at room temperature to form complexes [1,2].

$$Ag^{+} + TBZ \rightarrow Ag - TBZ complexes$$
 (1)

These complexes were decomposed by the 200 °C solvothermal reaction in EG. Due to the stability of the complexes, the reaction proceeded with rather slow rate — the number of nuclei was less than that produced by the direct ion-exchange reaction [2]. $(AgBiS_2)_n$ nuclei were produced, and finally transformed into $AgBiS_2$ [1] — detected by XRD analysis.

$$Ag - TBZ complexes + Bi - TBZ complexes \rightarrow (AgBiS_2)_n \rightarrow nAgBiS_2 \qquad (3)$$

The decomposition rates of these two complexes are appropriate to the production of AgBiS2 without any impurities. In general, the decomposition rates of the complexes are different, controlled by the temperatures and pressures. When the solvothermal reaction was done at lower temperature, the decomposition rates of these two complexes became slow down. The final products remain unchanged although the temperature was as low as 180 °C. At 200 °C and 180 °C, molar ratio of Ag+ and Bi3+, obtained from the decomposition of the complexes, was very closed to 1:1, and sulfur in the solution was either in excess or exactly right to the product formation. Thus AgBi S2 was produced and detected by XRD analysis. When the research was done at 160 °C or 140 °C, the decomposition rate of Ag-TBZ complexes seemed to be less than that of Bi-TBZ complexes. Thus Ag+ of the complex decomposition was used up. But for Bi3+ and sulfur, they were left in the solution, and additional Bi2S3 was produced and detected. It is worth to note that AgBiS2 formation was influenced by the concentrations of Ag+, Bi3+ and sulfur obtained from the decomposition process, and the product purity was controlled by the slowest process.

When other solvents (H₂O, PEG200 and PG) instead of EG were used in the system of 200 °C and 24 h solvothermal reaction, both AgBiS₂ and Bi₂S₃ were produced and detected. These imply that different temperatures and solvents played the role in the product purities.

Due to the 200 °C and 180 °C solvothermal reactions for 24 h in EG, AgBiS₂ nanostructured flowers were produced by the orientation growth [1,2]. During growing, the process was anisotropic and the flowers were produced. As the time was lengthened, atoms had more chance to adsorb on the petals to enlarge their size. Concurrently, new young branches had also initiated to grow out from these main petals.

Photoluminescence (PL) emissions (Fig. 2d) of the products produced at 200 °C solvothermal reaction for 24–72 h were characterized using 200 nm excitation wavelength at room temperature. Their emission peaks were detected at the same wavelengths of 382 nm (3.24 eV) with surrounding shoulders. The emission peaks were caused by the recombination of electrons and electron holes (or holes) in trapped surface states in the forbidden region [8,9], called energy band gap (or energy gap). But for the shoulders, they were caused by the shallow level of donors and acceptors between the valence and conduction bands [10]. The present result is blue shift, comparing to the 2.46 eV reflectivity of AgBiS₂ compound at 295 K [11]. It is worthy of noting that emission intensities were increased with the increase in the lengths of solvothermal time. The intensities seemed to be influenced by the branching of nanostructured flowers.

4. Conclusions

AgBiS₂ nanostructured flowers were successfully produced by the 200 °C solvothermal reaction. The phase was detected using XRD, including SAED of which the results were in accordance with those of the simulation. SEM and TEM showed that the nanostructured flowers became larger and have branches, by increasing the length of time and temperature. Their photoluminescence (PL) emissions were detected at the same wavelength of 382 nm (3.24 eV), although the products were produced under different conditions.

Acknowledgement

The research was supported under the National Research University Project for Chiang Mai University, by the Commission on Higher Education, Ministry of Education, Thailand.

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Characterization of SrCO₃ and BaCO₃ nanoparticles synthesized by sonochemical method

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ABSTRACT

 $SrCO_3$ and $BaCO_3$ nanoparticles were synthesized using $Sr(NO_3)_2$ or $Ba(NO_3)_2$ and Na_2CO_3 as starting materials in ethylene glycol by ultrasonic irradiation at 80 °C for 1–5 h. Their phases, vibration modes and morphologies were characterized using X-ray powder diffraction (XRD). Fourier transform infrared (FTIR) spectroscopy, selected area electron diffraction (SAED) and transmission electron microscopy (TEM). These products were found to be orthorhombic $SrCO_3$ and $BaCO_3$ nanoparticles with 20–50 nm and 40–100 nm ranges, respectively. Asymmetric stretching, symmetric stretching, and out of plane and in plane bending vibrations of CO_3^{2-} complexes were also detected.

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1. Introduction

Strontium carbonate (SrCO₃) and barium carbonate (BaCO₃) are very important materials for a number of industries. SrCO₃ is used as a constituent of ferrite magnets for small direct current motors, an additive in the production of glass for color television tubes, modern electric industries, and for the production of iridescent and special glasses, pigments, driers, paints, pyrotechnics, strontium metals and other strontium compounds [1–4]. BaCO₃ has also attracted attention due to its close relationship with aragonite and many important applications in ceramic and optical glass industries. It is also a highly utilized precursor for the synthesis of barium ferrites and ferroelectric materials [5,6].

In recent years, ultrasonic radiation (20 kHz-10 MHz) [5,7] has been used to prepare nanoparticles [5,7]. The chemical effects of the ultrasound arise from acoustic cavitation—formation, growth, and implosive collapse of bubbles in liquids. There are two regions of sonochemical reactivity, the inside zone of the collapsing bubble and the interface between bubbles and the liquid. The cavitation may generate very high temperature over 5000 K and pressure over 20 MPa, which enable many chemical reactions to occur. In short, during the process, the implosive collapse of bubbles generates localized hot spots through adiabatic compression or shock wave formation within the gas phase of the collapsing bubbles. These extreme conditions attained during bubble collapse have been exploited to prepare various materials with different morphologies [7,8].

In our work, SrCO $_3$ and BaCO $_3$ nanoparticles were synthesized by sonochemical method using strontium nitrate or barium nitrate and sodium carbonate as starting materials at 80 $^{\circ}$ C for 1–5 h.

2. Experimental procedure

BaCO $_3$ and SrCO $_3$ nanocrystallines were synthesized by the reactions of 0.005 mol of Ba(NO $_3$) $_2$ or Sr(NO $_3$) $_2$ and 0.005 mol Na $_2$ CO $_3$ as starting materials in 50 ml ethylene glycol, without the use of any catalysts or calcination at high temperatures. The solutions were transferred into 125 ml flasks. Each was put in an ultrasonic bath (Bandelin SONOREX-RK 102 H, 120/480 W, 35 kHz, inner dimension: 22 cm long × 13.5 cm wide × 10 cm deep), and sonicated at 80 °C for 1 h, 3 h, and 5 h at a time. Calculated maximum intensity is 16,162 W m $^{-2}$. The final products were washed with water and ethanol, and dried at 70 °C for 12 h.

The phases, vibration modes and morphologies of the products were characterized using X-ray diffraction (XRD)—recorded on a D-500 Siemens X-ray diffractometer with Cu K α radiation and the diffraction angles of $2\theta = 10-60^{\circ}$ range, Bruker Tensor27 Fourier transform infrared (FTIR) spectrometer with KBr as a diluting agent—operated in $400-4000 \, \mathrm{cm}^{-1}$ range, transmission electron microscope (TEM)—carried out on a JEM-2010 JEOL TEM at 200 kV.

3. Results and discussion

Typical XRD patterns of the as synthesized SrCO₃ and BaCO₃ nanocrystallines are shown in Fig. 1. All diffraction peaks were identified to be orthorhombic SrCO₃—compared to the JCPDS No. 05-0418 (a=5.1070 Å, b=8.4140 Å and c=6.0290 Å and α = β = γ =90°) and orthorhombic BaCO₃—compared to the JCPDS No. 05-0378 (a=5.3140 Å, b=8.9040 Å and c=6.4300 Å and α = β = γ =90°)

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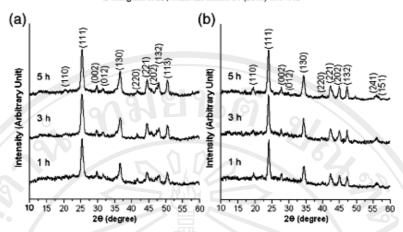


Fig. 1. XRD patterns of (a) SrCO₃ and (b) BaCO₃ synthesized by the sonochemical method at 80 °C for different lengths of times using Sr(NO₃)₂ or Ba(NO₃)₂ and Na₂CO₃ as material sources.

[9]. Slightly broadened diffraction peaks with 2θ (*) of 20.45, 25.35, 29.73, 31.62, 36.58, 41.73, 44.52, 46.90, 48.02 and 50.43 were readily indexed as the (110), (111), (002), (012), (130), (220), (221), (202), (132) and (113) planes for SrCO₃; and 19.54, 23.99, 27.68, 29.71, 34.32, 39.62, 42.42, 44.28, 44.98, 55.70 and 56.15 as the (110), (111), (002), (012), (130), (220), (221), (202), (132), (241) and (151) planes for BaCO₃, respectively. The increase in lattice parameters form SrCO₃ to BaCO₃ seems to relate with their ionic radii of these alkaline earth metals (Sr²⁺ = 0.125 nm and Ba²⁺ = 0.142 nm) [10].

The Scherrer formula [5] was used to determine the crystallite sizes of SrCO₃ and BaCO₃ as follows:

$$L = \frac{\lambda k}{B \cos \theta} \tag{1}$$

where λ is the wavelength of Cu K α radiation (0.154178 nm [1]), θ is the Bragg angle at the (111) peaks of the XRD patterns, L is the average crystallite sizes of SrCO₃ and BaCO₃, k is the constant (0.89), and B is the full width at half maximum of the (111) peaks in radian. Calculated crystallite sizes of the products synthesized by the sonochemical method for 1 h, 3 h and 5 h are 8.74, 10.93 and

12.11 nm for SrCO₃, and 14.72, 16.38 and 19.52 nm for BaCO₃, respectively. These particle sizes were enlarged with the length of reaction time. At same length of time, the particle sizes of BaCO₃ are larger than those of SrCO₃, due to the increase in their ionic radii and atomic masses.

Fig. 2 shows FTIR spectra of SrCO3 and BaCO3, recorded in the 400-4000 cm⁻¹ wavenumbers. In general, the free planar CO₃² complexes have D_{3h} symmetry. The absorption bands were caused by the vibrations in CO₃² at 400-1800 cm⁻¹. The strong absorption bands, centered at about 1449 cm-1 for SrCO3 and 1447 cm-BaCO3, are connected with the asymmetric stretching vibrations. Strong narrow absorption bands at about 865 cm⁻¹ and 707 cm⁻¹ for SrCO₃, and 862 cm⁻¹ and 696 cm⁻¹ for BaCO₃ are assigned to be out of plane bending vibrations and in plane bending vibrations, respectively. Weak narrow absorption bands at about 1074 cm⁻¹ for SrCO₃ and 1060 cm⁻¹ for BaCO₃, due to the symmetric stretching vibrations, were also detected [4-6,11]. It is worth to note that these vibrations were shifted from the higher wavenumbers for SrCO₃ to the lower ones for BaCO3, due to the covalent bonding of M2+ cations (M = Sr and Ba) and O2 anions in the [CO3]2 complexes the cause of changing the efficient masses of the oscillating atomic

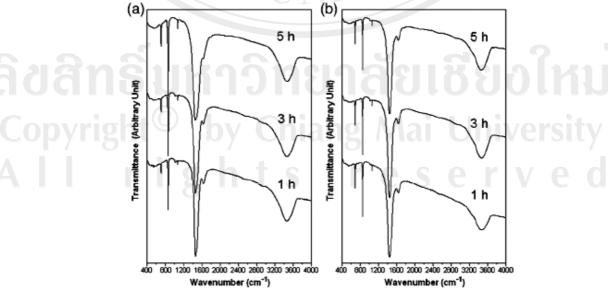


Fig. 2. FITR spectra of (a) SrCO₃ and (b) BaCO₃ synthesized by the sonochemical method at 80 °C for different lengths of times.

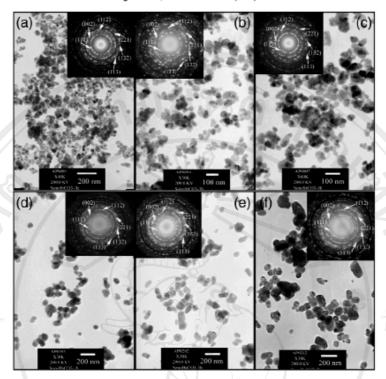


Fig. 3. TEM images and SAED patterns of (a-c) SrCO₃ and (d-f) BaCO₃ synthesized by sonochemical method at 80 °C for 1 h, 3 h and 5 h, respectively.

groups. In addition, O-H stretching and bending vibrations of residual water were respectively detected at 3466 and 1633 cm for SrCO₃, and 3462 and 1640 cm⁻¹ for BaCO₃.

TEM images and SAED patterns of SrCO3 and BaCO3 are shown in Fig. 3. TEM shows that the products were composed of dispersed round nanoparticles with the sizes of 20-50 nm for SrCO3 and 40-100 nm for BaCO3. Their SAED patterns appear as diffuse and hollow concentric rings of bright spots, caused by the diffraction of transmitted electrons through the nanocrystals with different orientations. Interplanar spaces were calculated using diameters of the diffraction rings [12], and compared with those of the JCPDS database [9]. They correspond to the (111), (002), (112), (221), (132) and (113) planes for both SrCO3 and BaCO3. Their sizes were measured from 150 particles on TEM images. The products were synthesized in all sizes, ranging from the smallest to the largest with the average of 29.83 ± 4.26 nm, 34.02 ± 5.26 nm and $37.20 \pm 5.86 \text{ nm for SrCO}_3$, and $55.20 \pm 9.60 \text{ nm}$, $65.00 \pm 10.04 \text{ nm}$ and 89.56 ± 16.10 nm for BaCO₃ by the 1 h, 3 h and 5 h ultrasonicir radiation,

To form MCO3 (M=Sr, Ba) nanoparticles, M(NO3)2 reacted with Na2CO3 in ethylene glycol (EG) under ultrasonic irradiation (UIRR) by the reaction

$$M(NO_3)_2 + Na_2CO_3 \xrightarrow{UBR,BG} MCO_3 + 2NaNO_3.$$
 (2)

Once the MCO3 nuclei formed in ethylene glycol by the assistance of ultrasonic irradiation, they did not fully develop. They grew into a number of nanoparticles via the diffusion process in EG. These nanoparticles became larger when the lengths of times were longer. They were still retaining their nanosize, although the reaction time was lengthened to 5 h. Comparing to the works of Alavi and Morsali [4,5], Sr(CH3COO)2 reacted with NaOH in ethanol with the aid of ultrasonic irradiation to form precursors (Sr(OH)2.H2O, Sr(OH)2.8H2O and SrCO3 mixtures), which were subsequently calcined at 400 °C to

form SrCO₃ [4]. When Ba(CH₃COO)₂ instead of Sr(CH₃COO)₂ was used, BaCO₃ nanostructures were synthesized without the requirement of calcination [5].

4. Conclusion

SrCO₃ and BaCO₃ nanocrystallines were successfully synthesized by the ultrasonically irradiated method. The products are orthorhombic structures, specified by their XRD and SAED patterns. The vibration modes were studied using FTIR spectroscopy, and the morphologies including the particle sizes in nano-scale with good distribution using

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