TABLE OF CONTENTS

	Page
ACKNOWLEDGEMENTS	iii
ABSTRACT (ENGLISH)	v
ABSTRACT (THAI)	vii
TABLE OF CONTENTS	Cix
LIST OF TABLES	xii
LIST OF FIGURES	xiv
ABBREVATIONS AND SYMBOLS	xv
CHAPTER 1 INTRODUCTION	
1.1 Statement of the problems	1
1.2 Biodiesel	4
1.2.1 Biodiesel development and production process	4
1.2.2 Biodiesel combustion: their emissions and effect in general	9
1.3 Effect of toxic and green house gases on human health and environment	nent 10
1.4 Determination of exhaust pipe emission in diesel engine	12
by multi gas analyzer	

CHA	APTER 2 MATERIALS AND METHODS	
2.1	Apparatus and instruments	14
2.2	Chemicals	16
2.3	Software	16
2.4	Sampling method	16
	2.4.1 Sample selection	16
	2.4.2 Tested engine preparation and operating conditions	19
2.5	Determination of physical properties of test fuel samples	23
2.6	Multi gas detector for analysis exhaust pipe emissions	24
2.7	Engine performance	27
2.8	Data analysis	27
CHA	APTER 3 RESULTS	
3.1	Fuel properties	28
3.2	Toxic and green house gases concentration emissions in various tested fuel	32
	exhausts	
3.3	Toxic and green house gases from the combustion of low speed	35
	and high speed diesel engine	
3.4	Engine performance	44
CHA	APTER 4 DISCUSSION	
4.1	Fuel properties impact on toxic and green house gases emissions	46

4.2	Toxic and green house gases emission in exhaust of various tested fuels	53
	and their toxicity	
4.3	Correlation with other pollutant gases emission and PAHs in community	65
	biodiesel fuel exhausts	
4.4	Comparison of engine performance and exhaust emission in low speed and	67
	high speed diesel engine	
CHAPTER 5 CONCLUSIONS		70
REFERENCES		72
APPENDICES		84
	APPENDIX A Specifications of Thai biodiesel standards	85
	APPENDIX B Community biodiesel descriptions	87
	APPENDIX C Engine performance determination	91
VIT	A	96

ลิ<mark>ขสิทธิ์มหาวิทยาลัยเชียงใหม่</mark> Copyright[©] by Chiang Mai University All rights reserved

LIST OF TABLES

l'able		rage		
2.1	Source of fuel tested for agricultural and high speed diesel engine	18		
2.2	Characteristics of tested agricultural and high speed diesel engine	23		
2.3	Standard method for fuel properties determination	24		
3.1	The properties of tested fuel for agricultural diesel engine			
	(YANMAR TF75-LM)	30		
3.2	The properties of tested fuel for agricultural diesel engine	31		
	(ISUZU 4JB1)			
3.3	The average of toxic and greenhouse gases in various tested fuel	33		
3.4	The means average of toxic and green house gases emission in various	34		
	tested fuel exhausts in the power characteristic			
3.5	Percentage of emission change in various tested fuel exhaust compared to	38		
	conventional diesel from agricultural diesel engine			
3.6	Percentage of emission change in various tested fuel exhaust compared to	38		
	conventional diesel from high speed diesel engine			
3.7	Tested statistic comparison of toxic and green house gases emission from	42		
	agricultural and high speed diesel engine			
3.8	Tested statistic comparison of toxic and green house gases emission	43		
	of various tested fuel from community biodiesel and conventional diesel			
	in agricultural			
3 3 3	2.1 2.2 2.3 3.1 2.2 2.3 3.4	Characteristics of tested agricultural and high speed diesel engine Standard method for fuel properties determination The properties of tested fuel for agricultural diesel engine (YANMAR TF75-LM) The properties of tested fuel for agricultural diesel engine (ISUZU 4JB1) The average of toxic and greenhouse gases in various tested fuel The means average of toxic and green house gases emission in various tested fuel exhausts in the power characteristic Percentage of emission change in various tested fuel exhaust compared to conventional diesel from agricultural diesel engine Percentage of emission change in various tested fuel exhaust compared to conventional diesel from high speed diesel engine Tested statistic comparison of toxic and green house gases emission from agricultural and high speed diesel engine Tested statistic comparison of toxic and green house gases emission of various tested fuel from community biodiesel and conventional diesel	Characteristics of tested agricultural and high speed diesel engine Characteristics of tested agricultural and high speed diesel engine Standard method for fuel properties determination The properties of tested fuel for agricultural diesel engine (YANMAR TF75-LM) The properties of tested fuel for agricultural diesel engine (ISUZU 4JB1) The average of toxic and greenhouse gases in various tested fuel The means average of toxic and green house gases emission in various tested fuel exhausts in the power characteristic Percentage of emission change in various tested fuel exhaust compared to conventional diesel from agricultural diesel engine Percentage of emission change in various tested fuel exhaust compared to conventional diesel from high speed diesel engine Tested statistic comparison of toxic and green house gases emission from agricultural and high speed diesel engine Tested statistic comparison of toxic and green house gases emission of various tested fuel from community biodiesel and conventional diesel	Source of fuel tested for agricultural and high speed diesel engine Characteristics of tested agricultural and high speed diesel engine Standard method for fuel properties determination The properties of tested fuel for agricultural diesel engine (YANMAR TF75-LM) The properties of tested fuel for agricultural diesel engine (ISUZU 4JB1) The average of toxic and greenhouse gases in various tested fuel The means average of toxic and green house gases emission in various tested fuel exhausts in the power characteristic Percentage of emission change in various tested fuel exhaust compared to conventional diesel from agricultural diesel engine Percentage of emission change in various tested fuel exhaust compared to conventional diesel from high speed diesel engine Tested statistic comparison of toxic and green house gases emission from agricultural and high speed diesel engine Tested statistic comparison of toxic and green house gases emission 43 of various tested fuel from community biodiesel and conventional diesel

3.9	Tested statistic comparison of toxic and green house gases emission	43
	of various tested fuel in high speed diesel engine	
3.10	Brake specific fuel consumption and Thermal efficiency of	45
	of various tested fuels in agricultural diesel engine	
3.11	Brake specific fuel consumption and Thermal efficiency of	45
	of various tested fuels in agricultural diesel engine	
4.1	The comparison of fuel properties in others studies	50
4.2	The evaluation of some biodiesel community standard for agricultural	51
	and methyl ester	
4.3	Vehicle exhaust emission and air quality standard in Thailand	52
4.4	Comparison of toxic and green house gases emissions from	62
	agricultural diesel engine in other studies	
4.5	Comparison of toxic and green house gases emission from	63
	high speed diesel engine in other studies	

ลิขสิทธิ์มหาวิทยาลัยเชียงใหม่ Copyright[©] by Chiang Mai University All rights reserved

LIST OF FIGURES

Figur	e	Page
1.1	Transesterification reaction of biodiesel	6
1.2	Schematic diagram of community biodiesel production system via	6
	transesterification	
1.3	Community biodiesel production plant in Lamphun Province, Thailand	8
1.4	Schematic diagram of community biodiesel production system via	8
	transesterification	
1.5	Conventional biodiesel production plant in Bangchak, Thailand	8
2.1	Photograph (A) and schematic (B) of tested engine	20
2.2	Photograph (A) and schematic (B) of tested engine	22
2.3	Photograph of multi gas detector portable fuel gas analyzer	25
2.4	Photograph of multi gas component	25
2.5	The example results of toxic and greenhouse gases reporter by multi gas	26
	analyzer	
3.1	Toxic and green house concentration in various tested fuel exhaust from	36
	agricultural diesel engine	
3.2	Toxic and green house concentration in various tested fuel exhaust from	36
	high speed diesel engine	
4.1	Percentage reduction of pollutant gases from the use of CBFs,	65
	in comparison with CBD	

4.2 Percentage of 15 PAHs composition in various tested fuel exhausts

65



ลิขสิทธิ์มหาวิทยาลัยเชียงใหม Copyright[©] by Chiang Mai University All rights reserved

ABBREVATIONS AND SYMBOLS

Ace Acenaphthene

Acy Acenaphthylene

Ant Anthracene

ASTM American Society for Testing Material

B0 0% biodiesel fuel blended with conventional diesel

B2 2% biodiesel fuel blended with conventional diesel

B3 3% biodiesel fuel blended with conventional diesel

B5 5% biodiesel fuel blended with conventional diesel

B10 10% biodiesel fuel blended with conventional diesel

B20 20% biodiesel fuel blended with conventional diesel

B35 35% biodiesel fuel blended with conventional diesel

B100 Pure biodiesel fuel

BaA Benz[a]anthracene

KOH Potassium hydroxide

BaP Benzo[a]pyrene

BBDF Biodiesel blend with diesel fuel

BbF Benzo[b]fluoranthene

BgPe Benzo[g]pyrelene

BkF Benzo[*k*]fluoranthene

BP Brake power

xvii

BSFC Brake specific fuel consumption

C₂H₅OH Ethanol

cc Cubic centimeter

Chr Chrysene

CBD Community biodiesel fuel

CBF Community biodiesel fuel

CB Community biodiesel

CDF Conventional diesel fuel

CN Cetane number

CPO Crude palm oil

DBA Dibenz[a,h]anthracene

DI Direct injection system

DIE 100% of petroleum diesel

F Force

FAME Fatty acid methyl ester

FFA Free fatty acid

Fle Fluorene

Flu Fluoranthene

H₂ Hydrogen

HC Hydrocarbon

HDDE Heavy-duty diesel engine

hr Hour

HHV Higher heating value

xviii

HSD High speed diesel engine

IDI Indirect injection system

IDP Indeno[1,2,3-cd]pyrene

Kg Kilogram

kg/kWh Kilogram per kilowatt hour

Kg/h Kilogram per hour

KOH Potassium hydroxide

kW Kilowatt

L Liter

L/min Liter/minute

LSD Low speed diesel engine

m Meter

Max Maximum

MeOH Methanol

Min Minute

mg Miligram

MJ Megajoules

mL Milliliter

mm Millimeter

NaOCH₃ Sodiummethoxide

Nap Naphthalene

nitro-PAHs Nitro polycyclic aromatic hydrocarbon

Nm Newton meter

xix

oxy-PAHs Oxygenated PAHs

PM Particulate matter

PAH Polycyclic aromatic hydrocarbon

Phe Phenanthrene

PM2.5 Particulate matter (Fine particle)

PM10 Particulate matter (Course particle)

ppm Part per million

Pyr Pyrene

REP Rapeseed methyl ester

RPM Round per minute

SD Standard deviation

SO₂ Sulfur dioxide

TE Thermal efficiency

THC Total hydrocarbon

TPM Total particulate matter

TSP Total suspended particulate

USEPA United States Environmental Protection Agency

VOC Volatile organic compound

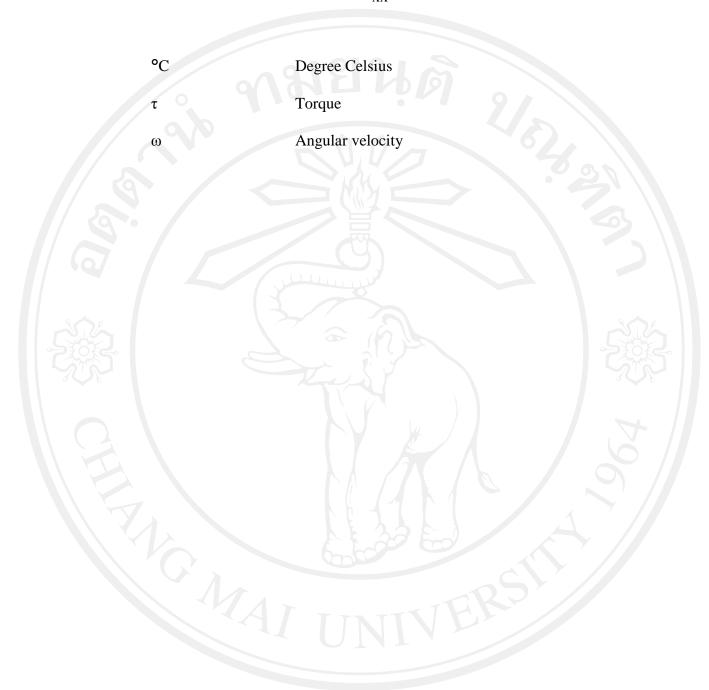
v/v Volume by volume

ug Microgram

μm Micrometer

m³ Cubic meter

cSt Centi stroke



ลิขสิทธิ์มหาวิทยาลัยเชียงใหม Copyright[©] by Chiang Mai University All rights reserved