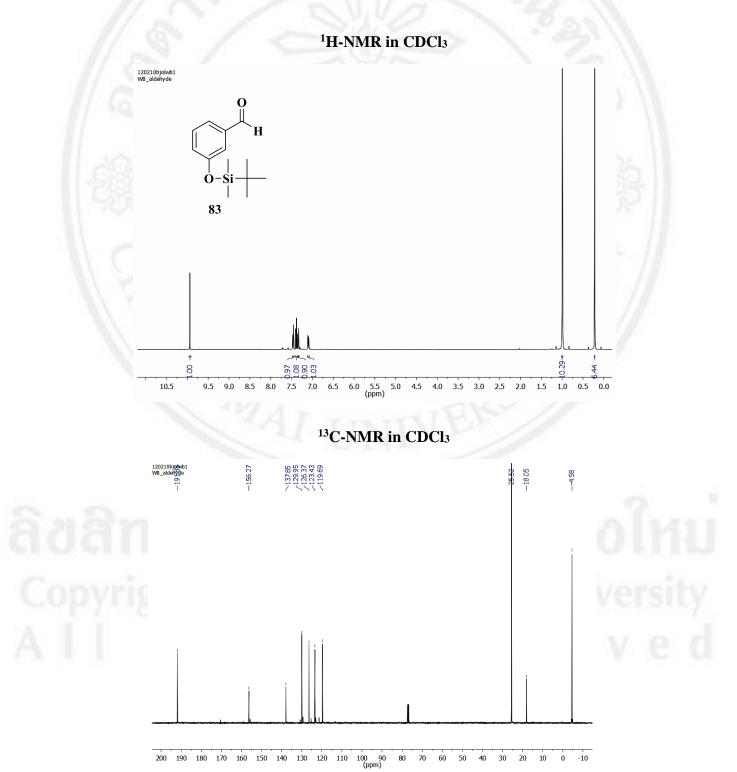
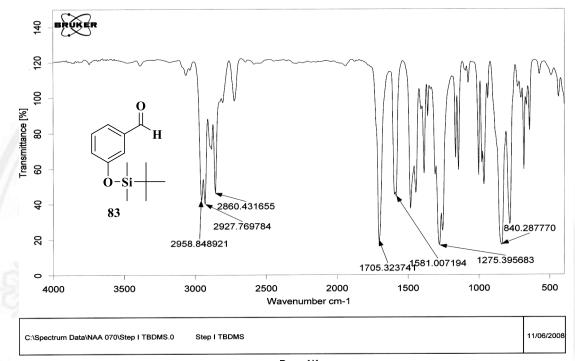
APPENDIX

(¹H-NMR 400 MHz, ¹³C-NMR 100 MHz, IR and HRMS)







Page 1/1

HRMS

Elemental Composition Report

Page 1

1.38e4

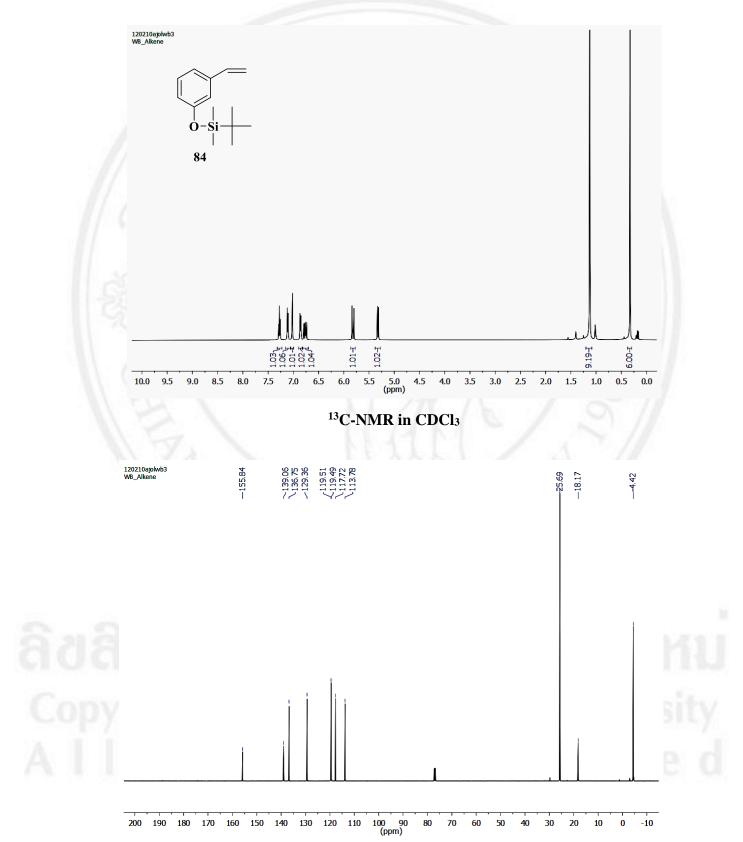
Single Mass Analysis Tolerance = 250.0 PPM / DBE: min = -1.5, max = 50.0 Isotope cluster parameters: Separation = 1.0 Abundance = 1.0%

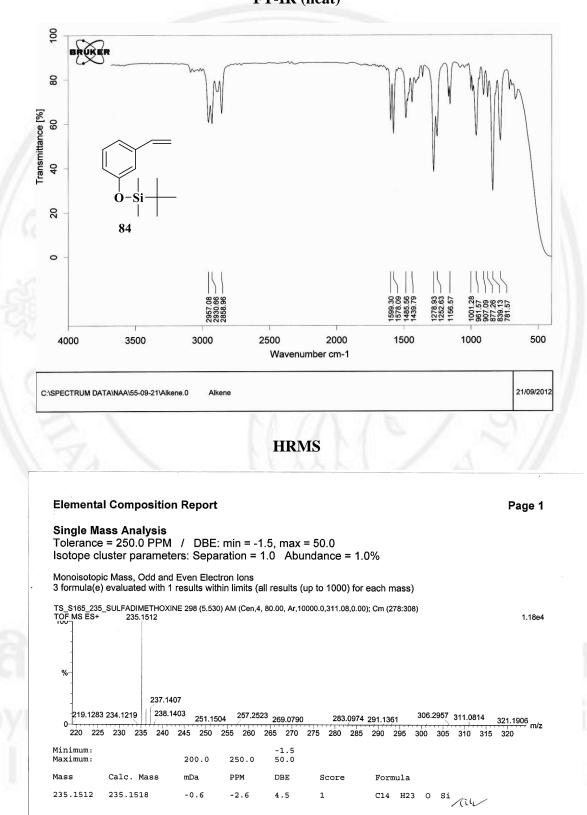
Monoisotopic Mass, Odd and Even Electron lons 3 formula(e) evaluated with 1 results within limits (all results (up to 1000) for each mass)

TS_S164_236_SULFADIMETHOXINE 421 (7.810) AM (Cen,4, 80.00, Ar,10000.0,311.08,0.00); Cm (397:434) TOF MS ES+ 237.1313

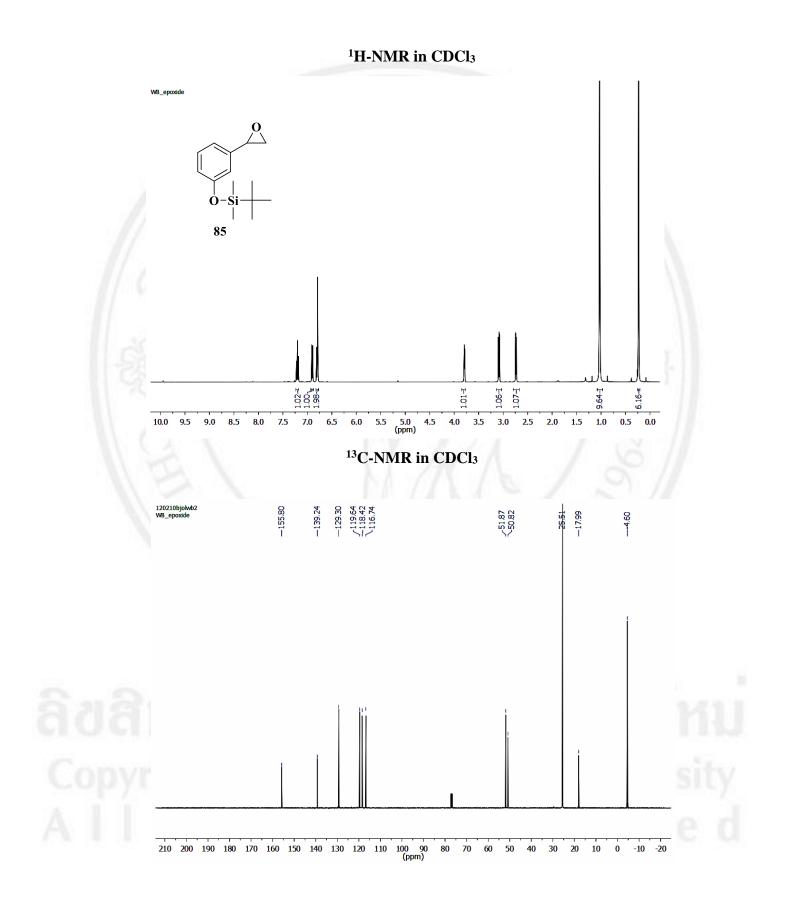
- - %			251.1503						311.0814	
0	236.0753 230.0	238.1361 239.1358 240.0	252.15	522 267 260.0	270.0	283.0887 280.0	291.1428 	300.6184 	312 	.0871 m/z 320.0
Minim Maxim			200.0	250.0	-1.5 50.0					
Mass	Cal	c. Mass	mDa	PPM	DBE	Score	Formu	la		
237.13	313 237	.1311	0.2	0.9	4.5	1	C13	H21 O2	si /nu	

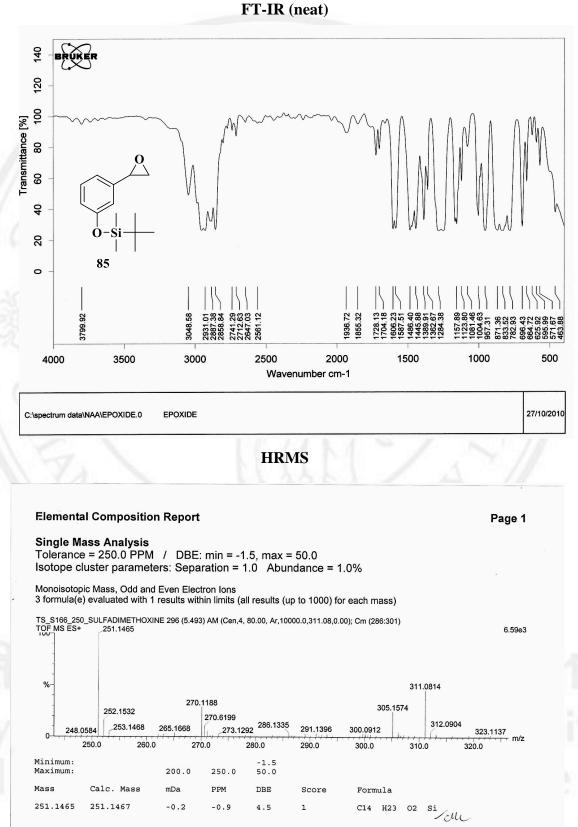
¹H-NMR in CDCl₃

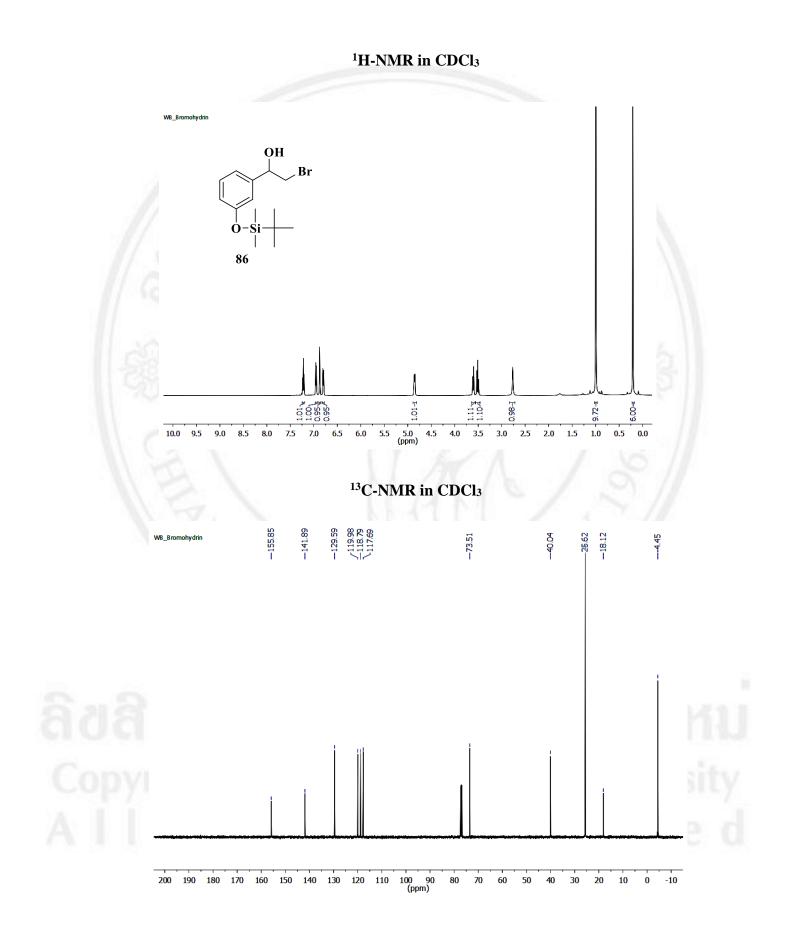


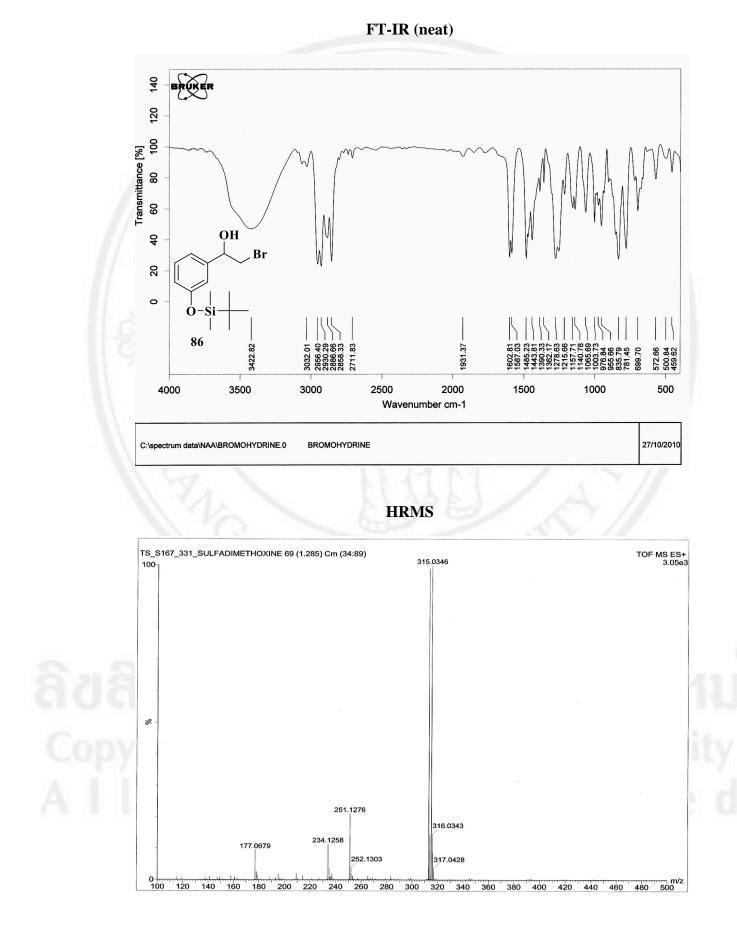


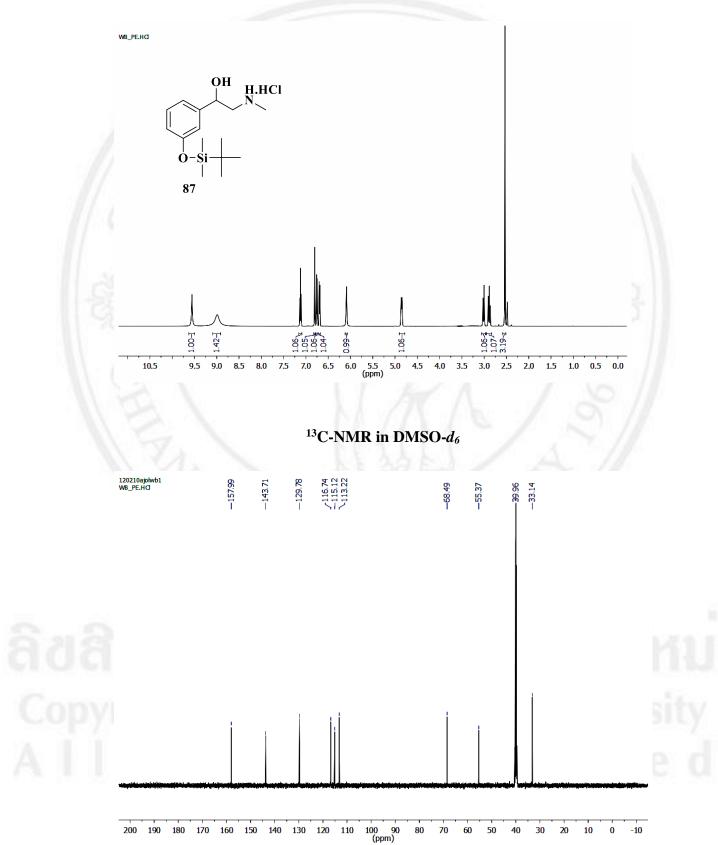
FT-IR (neat)



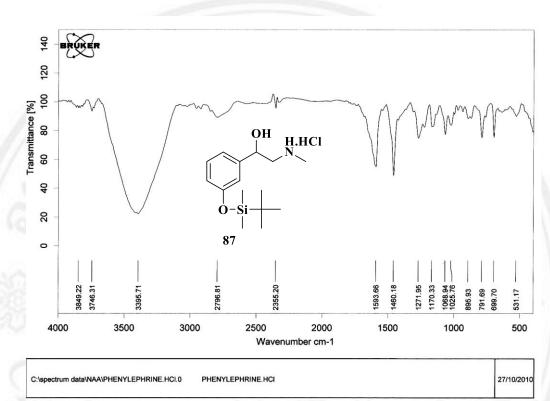




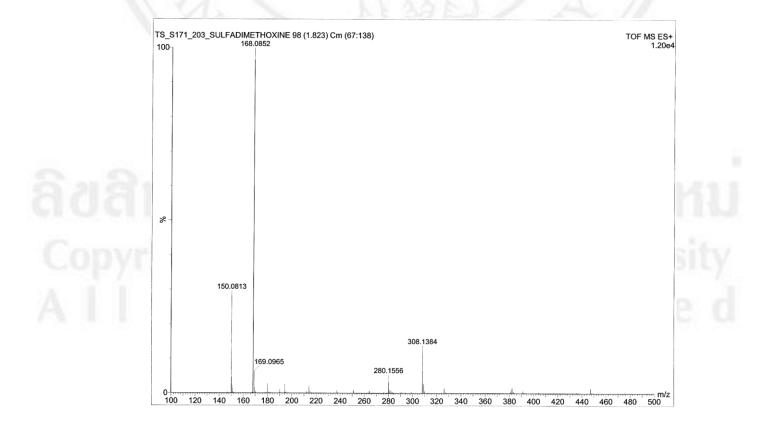




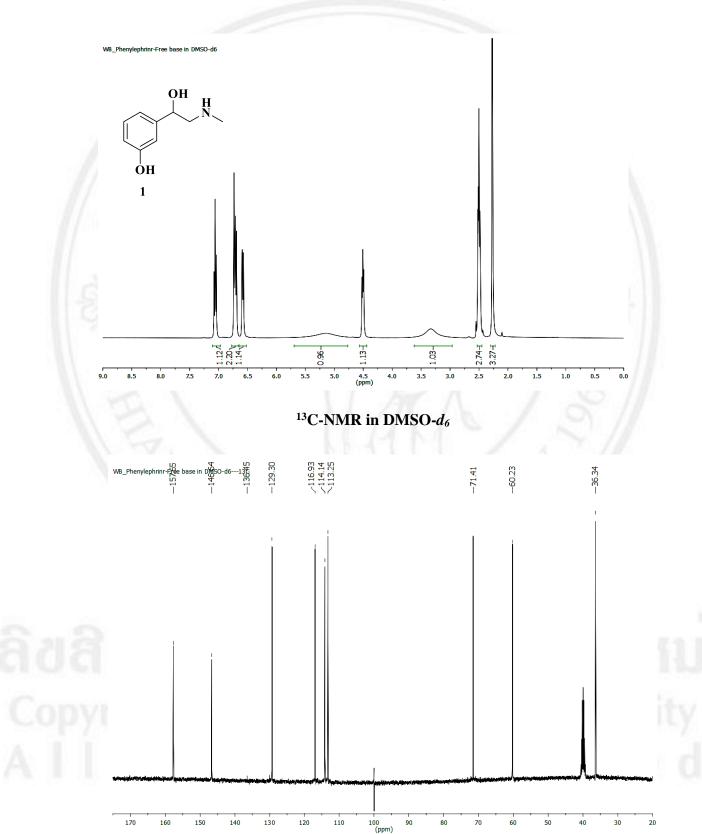
¹H-NMR in DMSO-*d*₆



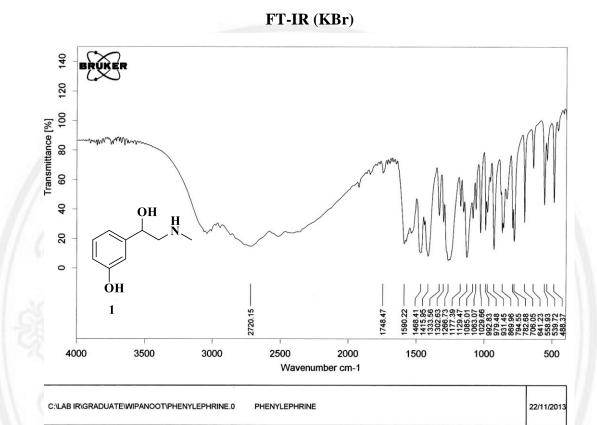
HRMS



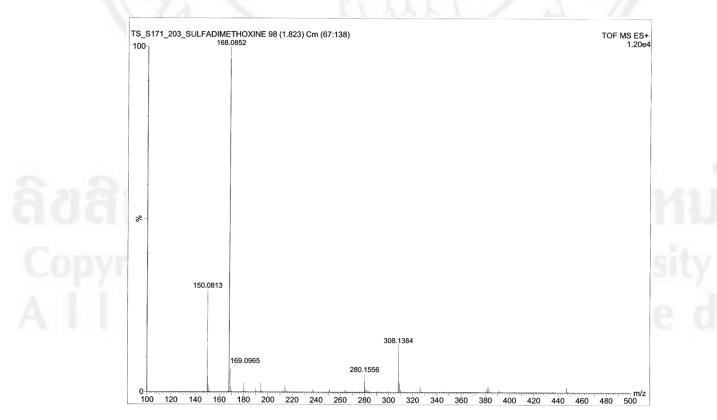
FT-IR (KBr)

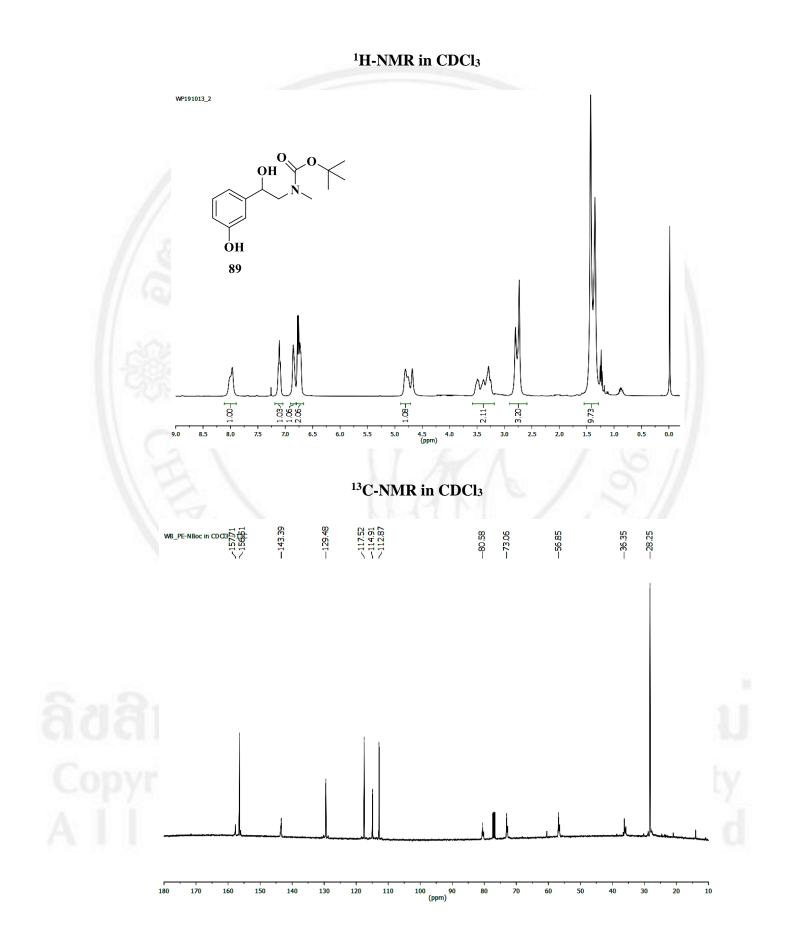


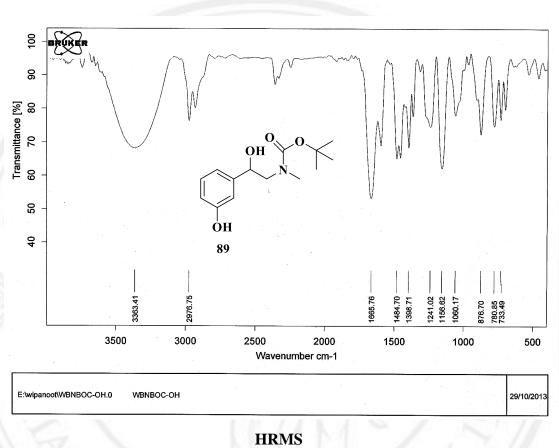
¹H-NMR in DMSO-d₆











Elemental Composition Report

%

Single Mass Analysis Tolerance = 250.0 PPM / DBE: min = -1.5, max = 50.0 Isotope cluster parameters: Separation = 1.0 Abundance = 1.0%

Monoisotopic Mass, Odd and Even Electron Ions 3 formula(e) evaluated with 1 results within limits (all results (up to 1000) for each mass)

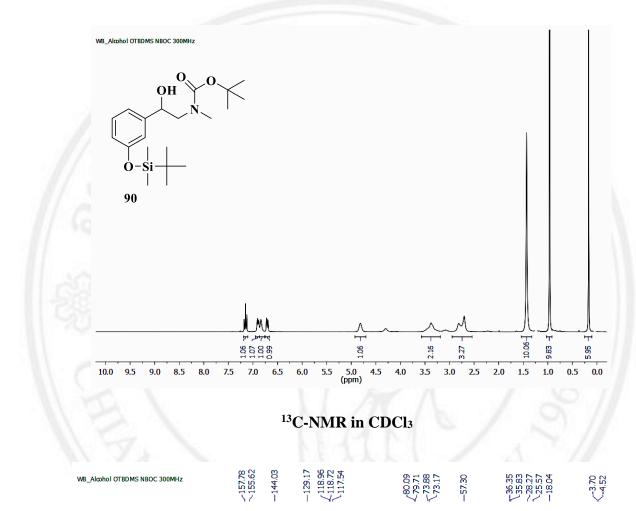
TS_S168_267_SULFADIMETHOXINE 425 (7.884) AM (Cen,4, 80.00, Ar,10000.0,311.08,0.00); Cm (416:426) TOF MS ES+ 290.1374

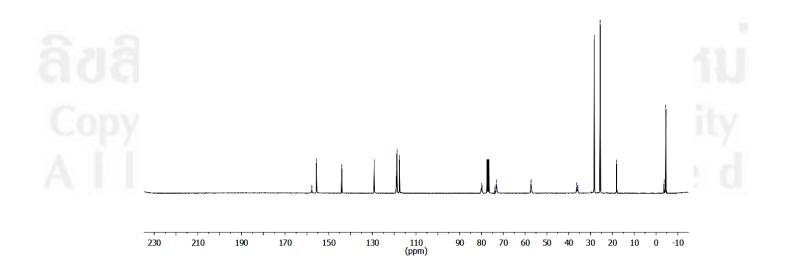
-283.1006 0	289.0671	291.1408 292.1466 299		299.0980 300.093	8 306.11 305.0	127 311.0814 310.0	313.0964 319.0974 315.0
Minimum: Maximum:		200.0	250.0	-1.5 50.0			
Mass	Calc. Mass	mDa	PPM	DBE	Score	Formula	
290.1374	290.1368	0.6	2.0	4.5	1	C14 H21 N	04 Na

Page 1

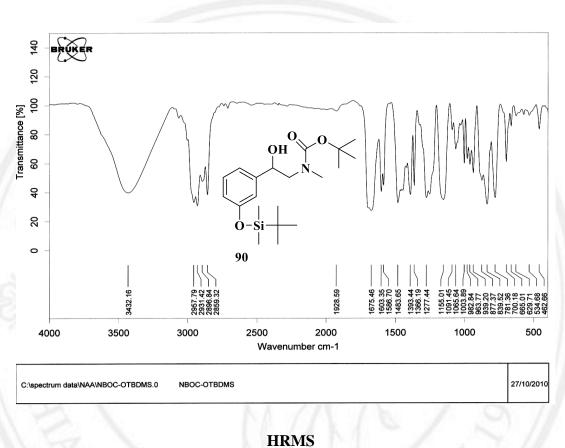
2.73e3







¹H-NMR in CDCl₃



Elemental Composition Report

Single Mass Analysis Tolerance = 250.0 PPM / DBE: min = -1.5, max = 50.0 Isotope cluster parameters: Separation = 1.0 Abundance = 1.0%

Monoisotopic Mass, Odd and Even Electron lons 3 formula(e) evaluated with 1 results within limits (all results (up to 1000) for each mass)

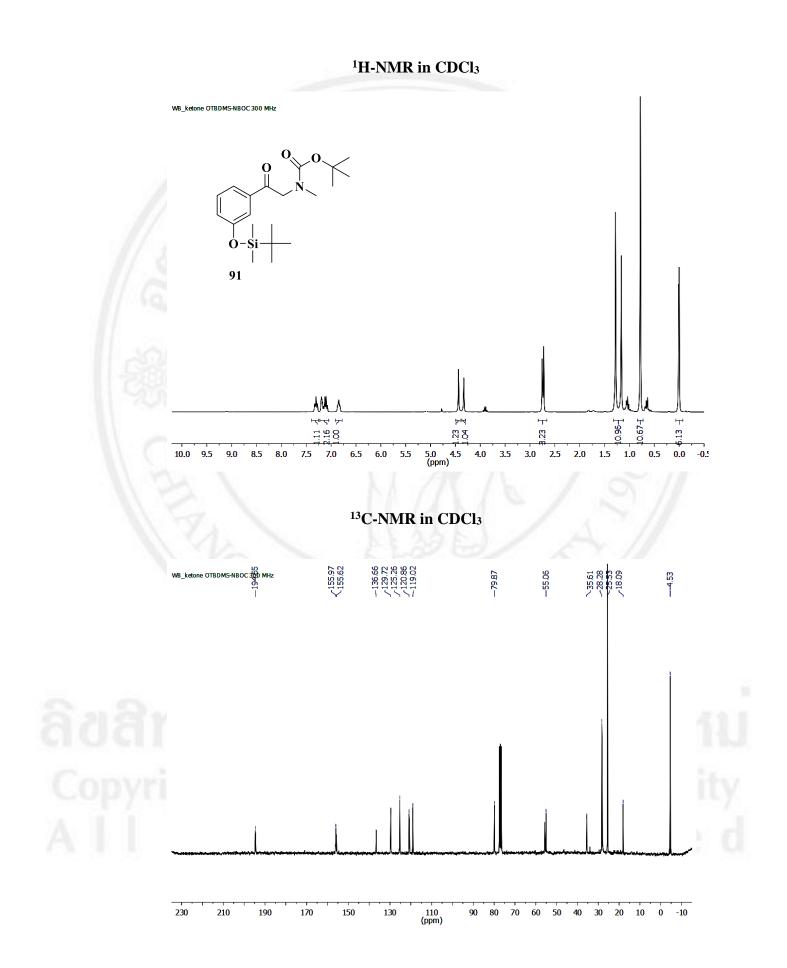
TS_S169_381_SULFADIMETHOXINE 304 (5.641) AM (Cen,4, 80.00, Ar,10000.0,333.06,0.00); Cm (180:325) TOF MS ES+

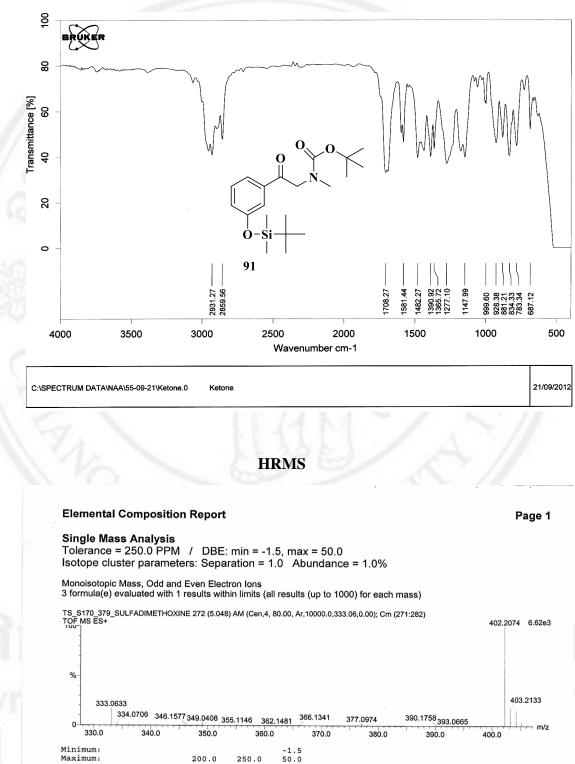
TOF MS ES+		NE 304 (5.641)	AM (Cen,4, 8	0.00, Ar,1000	0.0,333.06,0.0	382.2415 2.18e4
% 333.0 0		341.6716 3	48.1628 35 	1.2194 355.1 355.0	094 360.0	381.2263 364.1413 369.2250 373.1559 377.0946 365.0 370.0 375.0 380.0 385.0 m/z
Minimum: Maximum:		200.0	250.0	-1.5 50.0		
Mass	Calc. Mass	mDa	PPM	DBE	Score	Formula
382.2415	382.2414	0.1	0.4	4.5	1	C20 H36 N 04 Si Cu

Page 1



FT-IR (KBr)







Mass

402.2074

Calc. Mass

402.2077

mDa

-0.3

PPM

-0.6

DBE

5.5

Score

1

Formula

C20 H33 N O4 Na Si

al

123

FT-IR (neat)

Chromatogram of chiral HPLC

Asymmetric reduction of ketone (91) with borane-THF and (R)-2-methyl-CBS-

oxazaborolidine (MeCBS) 1.0 eq. at room temperature



The University of Sydney, School of Chemistry Single Channel Report

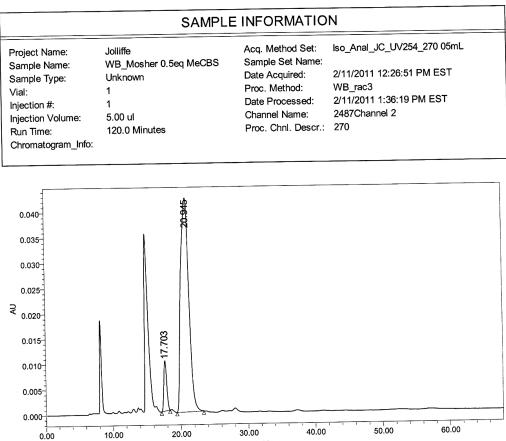
		SAIVIFLE	INFORMA		w		
Project Name: Sample Name: Sample Type: Vial: Injection #: Injection Volume: Run Time: Chromatogram_Info:	Jolliffe WB_R-Mosher 1eg Unknown 1 3 10.00 ul 60.0 Minutes	gMeCBS 86-3	Acq. Method S Sample Set N Date Acquired Proc. Method: Date Processo Channel Name Proc. Chnl. De	ame: : 10 Wi ed: 10 e: 24	Anal_JC_UV25 /12/2011 12:21:5 3_rac3 /12/2011 1:32:22 87Channel 2 0	4 PM EST	
0.22	¥						
0.20	15,505						
0.18	1						
0.16							
0.14							
0.12							
≪ 0.10							
0.08							
0.06							
0.04	3.063						
0.02	∧ ∧⊼ /\						
0.00		~					
0.00 5.00	10.00 15.00	20.00 2	5.00 30.00 Minutes	35.00	40.00 45	.00 50.00	55.00
		RT Are	a % Area	Height			
	1	13.063 364	669 5.04	15347			

oxazaborolidine (MeCBS) 0.5 eq. at room temperature



The University of Sydney, School of Chemistry

Single Channel Report



Minutes

% Area 7.67

92.33

Height

9913

42277

Area

292940 3527271

RT

20.945 2

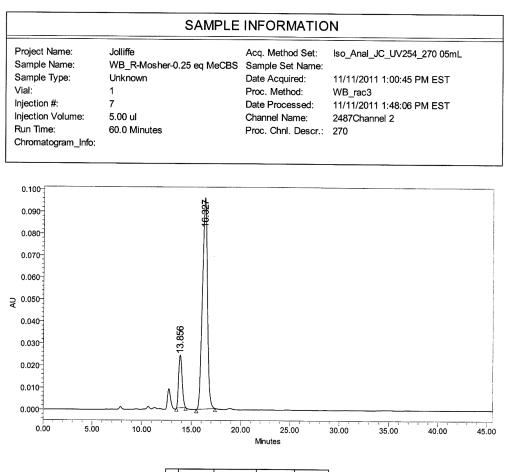
1 17.703

oxazaborolidine (MeCBS) 0.25 eq. at room temperature



The University of Sydney, School of Chemistry

Single Channel Report



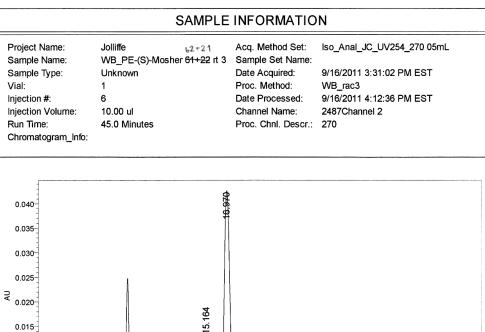
	RT	Area	% Area	Height
1	13.856	575905	14.57	23843
2	16.327	3376725	85.43	95975

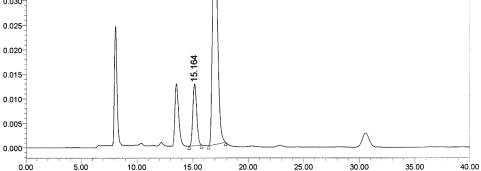
oxazaborolidine (MeCBS) 0.10 eq. at room temperature



The University of Sydney, School of Chemistry

Single Channel Report





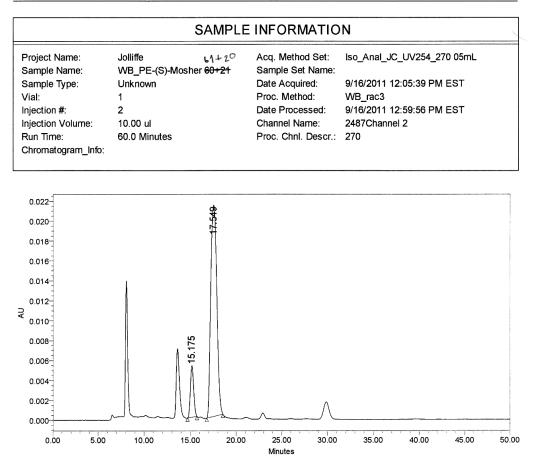
Minutes

	RT	Area	% Area	Height
1	15.164	304050	18.20	12644
2	16.970	1366586	81.80	42008

oxazaborolidine (MeCBS) 0.10 eq. at 0 °C



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 RT
 Area
 % Area
 Height

 1
 15.175
 128317
 11.73
 5184

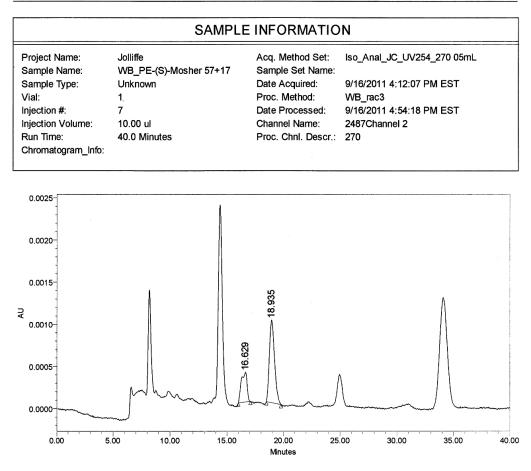
 2
 17.549
 966012
 88.27
 21224

oxazaborolidine (MeCBS) 0.10 eq. at -20 °C



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Single Channel Report



 RT
 Area
 % Area
 Height

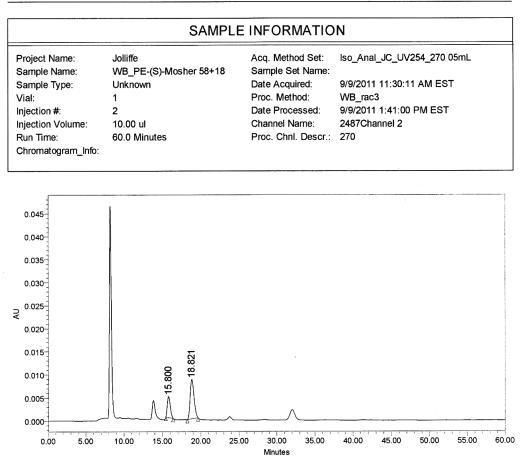
 1
 16.629
 12331
 28.24
 353

 2
 18.935
 31335
 71.76
 985

oxazaborolidine (MeCBS) 0.10 eq. at -40 °C



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RT 1 15.8 2 18.8

	RT	Area	% Area	Height
1	15.800	123565	29.45	4609
2	18.821	296004	70.55	8520

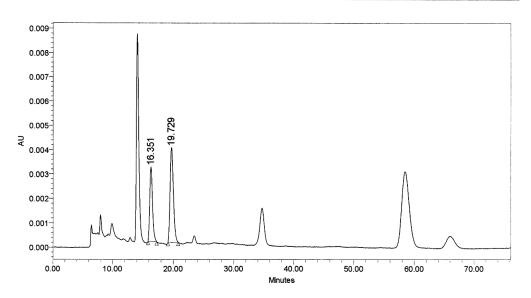
11

oxazaborolidine (MeCBS) 0.10 eq. at -78 °C



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SAMPLE INFORMATION Project Name: Jolliffe Acq. Method Set: lso_Anal_JC_UV254_270 05mL WB_PE-(S)-Mosher 76 -78oC Sample Name: Sample Set Name: Sample Type: Unknown 10/4/2011 1:23:35 PM EST Date Acquired: Vial: Proc. Method: WB_rac3 1 10/4/2011 3:19:17 PM EST Injection #: 3 Date Processed: Injection Volume: 20.00 ul Channel Name: 2487Channel 2 Run Time: 90.0 Minutes Proc. Chnl. Descr.: 270 Chromatogram_Info:

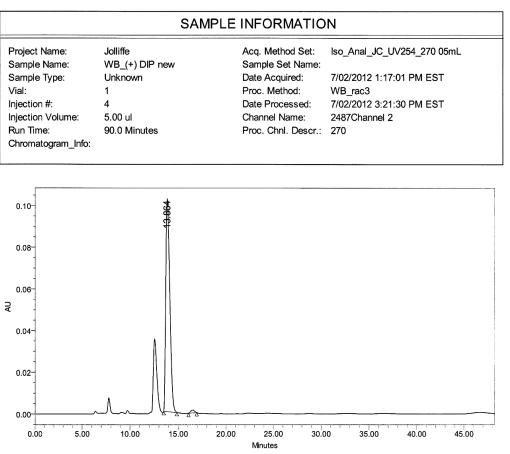


	RT	Area	% Area	Height
1	16.351	95480	39.31	3056
2	19.729	147400	60.69	3896

Asymmetric reduction of ketone (91) with (+)-B-chlorodiisopinocampheyl borane



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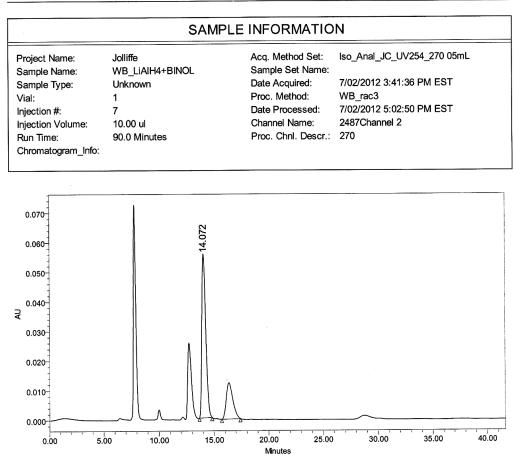
Asymmetric reduction of ketone (91) with (R)-1,1-binaphthol and lithium

aluminium hydride



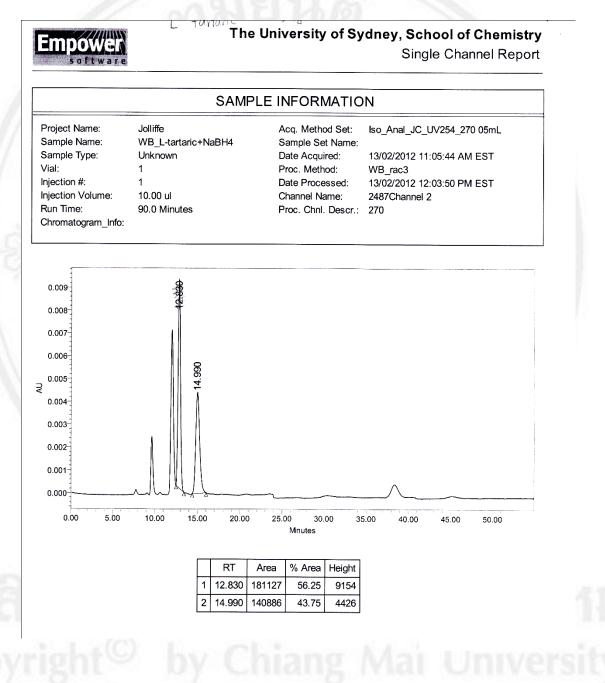
The University of Sydney, School of Chemistry

Single Channel Report



Asymmetric reduction of ketone (91) with sodium borohydride and L-tartaric

acid



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Asymmetric reduction of ketone (91) with sodium borohydride and β -

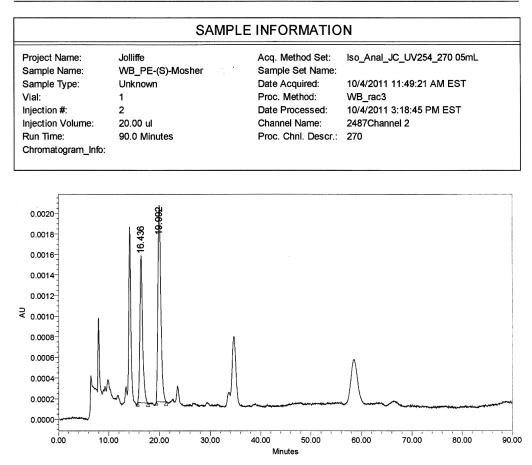
209

cyclodextrins



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Single Channel Report



	RT	Area	% Area	Height
1	16.436	52562	40.74	1430
2	19.992	76469	59.26	1911

aluminium hydride ---2.09 -1.73 WB_OTBDMS-NBoc-OH-Racemic + 0.8 shift in CDCl3 8 3.9 3.8 3.7 3.6 3.5 3.4 3.3 3.2 3.1 3.0 2.9 2.8 2.7 2.6 2.5 2.4 2.3 2.2 2.1 2.0 1.9 1.8 1.7 (ppm) 1.6 1.5 1.4 1.3 1.2 1.1 1.0 WB_OTBDMS-NBOC-(R)-OH in CDCl3 + shift 0.8 8 3.9 3.8 3.7 3.6 3.5 3.4 3.3 3.2 3.1 3.0 2.9 2.8 2.7 2.6 2.5 2.4 2.3 2.2 2.1 26 WB_OTBDMS-NBOC-(S)-BINOL in CDC3+shift 0.8 1.9 1.8 1.7 ml.6 1.5 1.4 1.3 1.2 1.1 1.0 8 2.7 2.6 2.5 2.4 2.3 2.2 2.1 2.0 1.9 1.8 1.7 1.6 1.5 1.4 1.3 1.2 1.1 1.0 (ppm) 3.9 3.8 3.7 3.6 3.5 3.4 3.3 3.2 3.1 3.0 2.9 2.8

Asymmetric reduction of ketone (91) with (S)-1,1-binaphthol and lithium

VITA

Name

Miss Wipanoot Baison

Date of Birth January 26, 1982

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- M.Sc. (Chemistry), Chiang Mai University, 2007
- Ph.D. (Chemistry), Chiang Mai University, 2013

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- 2011-2012: Research at The School of Chemistry, University of Sydney,

Australia

Scholarships

 Development and Promotion of Science and Technology Talents Project (DPST)

Current Process Chemistry June 02 - 03, 2011, Philadelphia, PA

A Novel Synthesis of Racemic Phenylephrine Hydrochloride

Wipanoot Baison

Wipanoot Baison[1,2]; Aphiwat Teerawutgulrag[1]; Pakawan Puangsombat[1]; Nuansri Rakariyatham [1]

Chiang Mai University, Department of Chemistry, Faculty of Science, Chiang Mai, 50200 Thailand

[1] Chiang Mai University, Department of Chemistry, Faculty of Science, Chiang Mai, Thailand; [2] University of Sydney, School of Chemistry, Sydney, Australia

Two new synthetic pathways of racemic phenylephrine hydrochloride were explored. m-Hydroxybenzaldehyde was used as a starting material. Wittig reaction yielded the alkene which could go through either epoxidation or bromohydrine formation. The overall yield of the desired product were 71% and 66%, respectively. All reactions were performed at room temperature and short reaction time with good to excellent yields.

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