# CHAPTER IV

## RESULTS

### 4.1 Total Viable Count (TVC) and Enterobacteriaceae count

Table 4 illustrates the overall mean TVC and *Enterobacteriaceae* count values for all samples as well as total mean values for environmental samples and carcass swabs.

The total mean value for TVC for all swabs collected in both facilities was  $4.58\pm1.25 \log \text{cfu/cm}^2$  (n=180). For environmental samples on the whole, the total mean was  $4.73\pm1.29 \log \text{cfu/cm}^2$  (n=140) while a value of  $4.06\pm0.95 \log \text{cfu/cm}^2$  (n=40) was recorded for all carcass samples (Table 4).

**Table 4** Total Viable Counts and *Enterobacteriaceae* counts in environmental and carcass swabs

1/AI	Samples	n	Mean±SD (log cfu/cm <sup>2</sup> )
	Environmental samples	140	4.73±1.29
Total Viable Count	Carcass samples	40	4.06±0.95
805.000	All Samples	180	4.58±1.25
	Environmental samples	140	2.01±1.42
Enterobacteriaceae Count	Carcass Samples	40	2.32±1.48
	All Samples	180	2.08±1.44

The total mean *Enterobacteriaceae* count for the all swabs obtained was  $2.08\pm1.44 \log \text{ cfu/cm}^2$  (n=180). Environmental samples and carcass samples had means of  $2.01\pm1.42 \log \text{ cfu/cm}^2$  (n=140) and  $2.32\pm1.48 \log \text{ cfu/cm}^2$  (n=40), respectively (Table 4).

Table 5 compares the mean values for TVC and *Enterobacteriaceae* counts in environmental as well as carcass swabs in both slaughterhouses. Comparing the two classifications, the mean TVC of environmental samples in the unaccredited slaughterhouse was  $4.51\pm1.06 \log \text{cfu/cm}^2$  (n=70) and that from the accredited slaughterhouse was  $4.95\pm0.63 \log \text{cfu/cm}^2$  (n=70). This difference was found to be statistically significant (p value = 0.0434). Meanwhile in carcasses, TVC means were  $3.99\pm0.91 \log \text{cfu/cm}^2$  (n=20) and  $4.13\pm1.01 \log \text{cfu/cm}^2$  (n=20) in the former and latter facilities, respectively (Table 5).

**Table 5** Mean values for TVC and *Enterobacteriaceae* count in environmental sites

 and carcasses from both unaccredited and accredited slaughterhouses

Y		n	Unaccredited (log cfu/cm <sup>2</sup> )	n	Accredited (log cfu/cm <sup>2</sup> )	p-value
TVC	Environmental samples	70	4.51±1.06	70	4.95±0.63	0.0434*
IVC	Carcass samples	20	3.99±0.91	20	4.13±1.01	0.6497
EC	Environmental samples	70	2.03±0.78	70	1.99±0.64	0.851
EC	Carcass samples	20	2.12±1.02	20	2.53±1.84	0.3806

\*statistically significant with p-value <0.05

The mean value for *Enterobacteriaceae* was of  $2.03\pm0.78 \log \text{cfu/cm}^2$  (n=70) for all environmental samples from the unaccredited abattoir, slightly higher than the accredited facility at  $1.99\pm0.64 \log \text{cfu/cm}^2$  (n=70). For carcasses, counts were  $2.12\pm1.02 \log \text{cfu/cm}^2$  (n=20) and  $2.53\pm1.84 \log \text{cfu/cm}^2$  (n=20) in the former and latter facilities.

A comparison of means of the various environmental sites along the slaughter lines of both the unaccredited and accredited facilities is demonstrated in Table 6 for TVC and Table 7 for *Enterobacteriaceae* count.

 Table 6 Mean values for TVC in environmental sites and carcasses sampled in unaccredited and accredited slaughterhouses

	Sampling Site	n	Unaccredited (log cfu/cm <sup>2</sup> )	n	Accredited (log cfu/cm <sup>2</sup> )	p-value
Carcass	Scalding Vat	20	2.57±0.87	20	4.22±0.70	0.0002*
contact surfaces along	Dehairing Table	20	4.41±1.84	20	5.46±0.38	0.1061
the slaughter line	Eviscerating Table	20	5.64±0.92	20	5.53±0.44	0.7520
	Splitting Knife	20	4.22±1.40	20	4.21±0.85	0.9919
Other	Floor	20	5.76±0.71	20	5.20±0.72	0.0956
environmental sites	Butcher's Knife	20	4.64±1.50	20	5.56±0.40	0.0900
	Workers Hands	20	4.32±1.50	20	4.46±0.88	0.7974
	Carcass	20	3.99±0.91	20	4.13±1.01	0.6497

\*statistically significant with p-value <0.05

In comparing the TVC values of individual environmental sites both facilities, all but one site was shown to be not statistically different. The mean TVC value of the scalding vat in the unaccredited abattoir was  $2.57\pm0.87 \log \text{cfu/cm}^2$  (n=20) was lower than that of the same environmental site in the accredited abattoir at  $4.22\pm0.70 \log \text{cfu/cm}^2$  (n=20). The difference in these values was found to be statistically significant (p value = 0.0002) (Table 6).

Meanwhile, there was no statistically significant difference in the *Enterobacteriaceae* counts of any environmental site between accredited and unaccredited slaughterhouses (Table 7).

9	Sampling Sites	N	Unaccredited (log cfu/cm <sup>2</sup> )	n	Accredited (log cfu/cm <sup>2</sup> )	p-value
Carcass	Scalding Vat	20	1.03±1.38	20	1.22±1.40	0.7603
contact	Dehairing Table	20	1.60±1.46	20	1.38±1.39	0.7307
surfaces along the slaughter	Eviscerating Table	20	1.20±1.09	20	1.49±1.32	0.5882
line	Splitting Knife	20	2.68±0.86	20	2.21±1.86	0.4851
Other	Floor	20	2.47±1.43	20	2.27±1.36	0.7507
Other environmental	Butcher's Knife	20	3.11±1.52	20	2.32±0.90	0.1810
sites	Workers Hands	20	2.15±0.50	20	3.01±1.41	0.0942
	Carcass	20	2.12±1.02	20	2.53±1.84	0.3806

 Table 7 Mean values for Enterobacteriaceae counts in environmental sites and carcasses sampled in unaccredited and accredited slaughterhouses

\*statistically significant with p-value <0.05

ลิ<mark>ขสิทธิ์มหาวิทยาลัยเชียงใหม่</mark> Copyright<sup>©</sup> by Chiang Mai University All rights reserved 4.2 Water samples: Most Probable Number (MPN) of E. coli and coliforms

The number of coliforms and *E. coli* detected in water samples from the unaccredited abattoir ranged from 4.51 to >2300 MPN/ml and 2.71 to 2300 MPN/ml respectively (Figure 2).

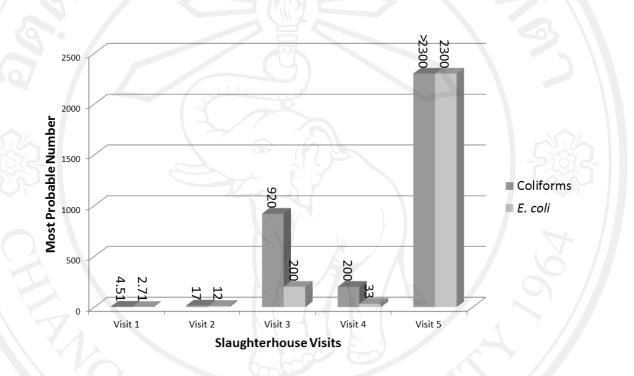
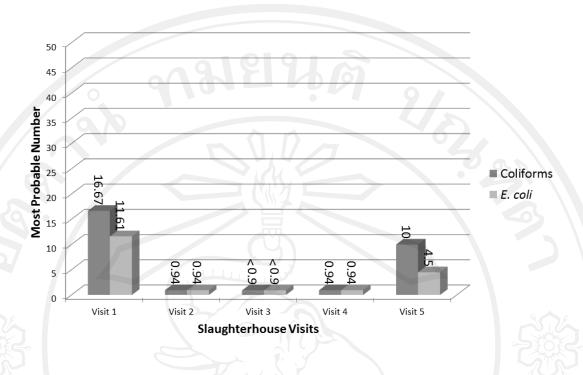


Figure 2 Most Probable Number (MPN) of coliforms and *E. coli* detected in water samples from an unaccredited slaughterhouse in NCR

For the accredited facility, the range of coliforms detected was <0.90 to 16.67 MPN/ml while *E. coli* levels were from <0.90 to 11.61 MPN/ml (Figure 3).

Note: Figures 2 and 3 are not scaled uniformly to demonstrate and emphasize the range of values obtained for each facility.



**Figure 3** Most Probable Number (MPN) of coliforms and *E. coli* detected in water samples from an accredited slaughterhouse in NCR

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#### 4.3 Detection of Salmonella

The prevalence of *Salmonella* for all environmental and carcass samples in this study was 15.6% (95% CL: 10.6 - 21.5), with 28 positive out of a total of 180 samples. For environmental samples, 25 out of the total of 140 samples tested positive yielding a prevalence of 17.9% (95% CL: 12.1 - 25.1). On the other hand, *Salmonella* prevalence for all carcass samples was recorded at 7.5% (95% CL: 2.1 - 19.4), where 3 out of 40 carcass samples tested positive (Table 8).

	Positive samples	N	Prevalence (%)	95% CL
Environmental samples	25	140	17.9	12.1 - 25.1
Carcass samples	3	40	7.5	2.1 - 19.4
Total	28	180	15.6	10.6 - 21.5

Table 8 Salmonella in environmental and carcass samples

In comparing between the two classifications of slaughterhouses, the study found that *Salmonella* prevalence in unaccredited slaughterhouses was 20% (95% CL: 12.4-29.3) with 18 positive samples out of 90. In accredited slaughterhouses, the prevalence was 11.1% (95% CL: 5.7 - 19.2) with 10 samples out of 90 testing positive (Table 9).

This study also compared the prevalence of *Salmonella* in environmental samples as well as in carcasses between both slaughterhouse types. Table 9 shows the prevalence of *Salmonella* in environmental samples between unaccredited and accredited facilities. Prevalence was recorded unaccredited slaughterhouses at 21.4% (95% CL: 13.1 - 32.6) and at 14.3% (95% CL: 7.3 - 24.7) in accredited slaughterhouses.

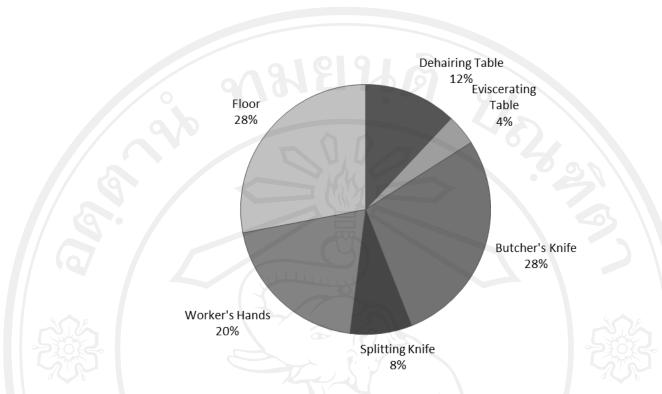
	D	Positive samples	n	Prevalence	95% CL
	Environmental samples	15	70	21.4	13.1 - 32.6
Unaccredited Slaughterhouses	Carcass samples	3	20	15	4.2 - 36.9
	Total	18	90	20	12.4 - 29.3
	Environmental samples	10	70	14.3	7.3 - 24.7
Accredited Slaughterhouses	Carcass samples	0	20	0	0 - 16
	Total	10	90	11.1	5.7 - 19.2

 Table 9 Salmonella in environmental and carcass samples in unaccredited and accredited slaughterhouses

Prevalence of *Salmonella* in carcasses was recorded at 15% (95% CL: 4.2 - 36.9) in unaccredited slaughterhouses where 3 out of 20 samples tested positive. Meanwhile, none of the 20 carcass samples collected from accredited slaughterhouses where positive for *Salmonella* (Table 9).

Figure 4 demonstrates a breakdown of the percentages of positive environmental samples in this study, *Salmonella* was detected in the following descending order: slaughterhouse floors (28%), butcher's knives (28%), worker's hands (20%), dehairing table (12%), splitting knives (8%) and eviscerating tables (4%).

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Figure 4 Salmonella positive environmental sites by percentage

For the accredited slaughterhouse, samples tested positive for *Salmonella* in the slaughterhouse floor (60%), worker's hands (20%), butcher's knives (10%) and eviscerating tables (10%) as seen in Figure 5.

Meanwhile in the unaccredited facility, environmental sites that tested positive were the following: butcher's knives (40%) followed by worker's hands (20%), dehairing tables (20%), splitting knives (13%) and slaughterhouse floors (7%) (Figure 6).

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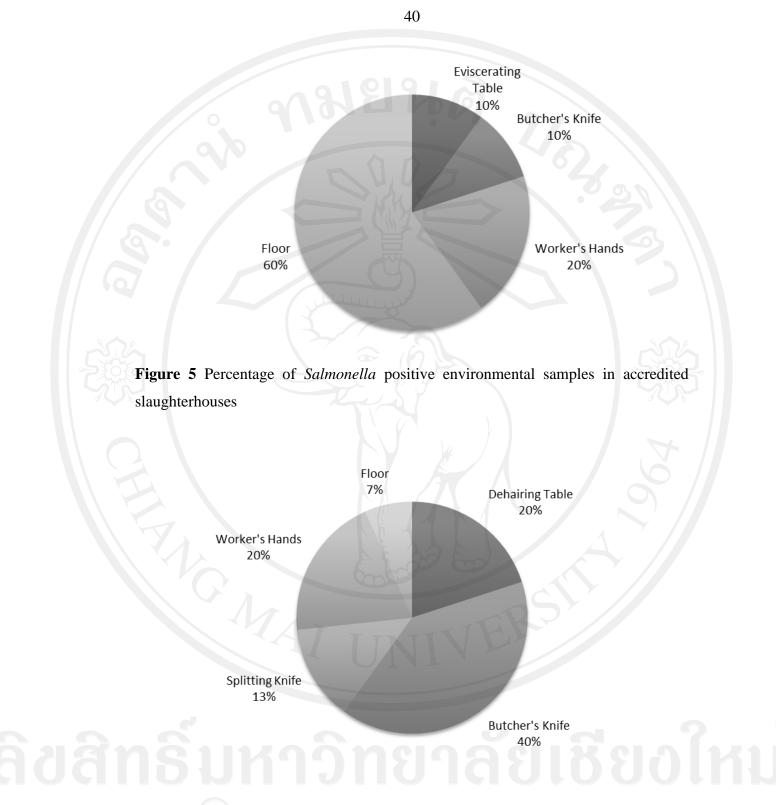


Figure 6 Percentage of *Salmonella* positive environmental samples in unaccredited slaughterhouses

°	n = 15	Unaccredited Slaughterhouse	n = 10	Accredited Slaughterhouse
Scalding Vat	0	0%	0	0%
Dehairing Table	3	20%	0	0%
Eviscerating Table	0	0%	1	10%
Floor	1	7%	6	60%
Butcher's Knife	6	40%	1	10%
Splitting Knife	2	13%	0	0%
Worker's Hands	3	20%	2	20%

Table 10 Occurrence of Salmonella in unaccredited and accredited slaughterhouses

ลิ<mark>ปสิทธิ์มหาวิทยาลัยเชียงใหม่</mark> Copyright<sup>©</sup> by Chiang Mai University All rights reserved Salmonella serotypes obtained

According to results of serotyping of isolates, the following *Salmonella* serotypes were detected (in descending order of percentage) in environmental and carcass swabs: *S.* enterica subsp. enterica ser. 4,5,12:i: (21%), *S.* Rissen (18%), *S.* Weltevreden (18%), *S.* enterica subsp. enterica ser. 16:lv: (11%), *S.* Kentucky (11%), *S.* Newport (11%), *S.* Derby (7%) and *S.* Typhimurium (3%).

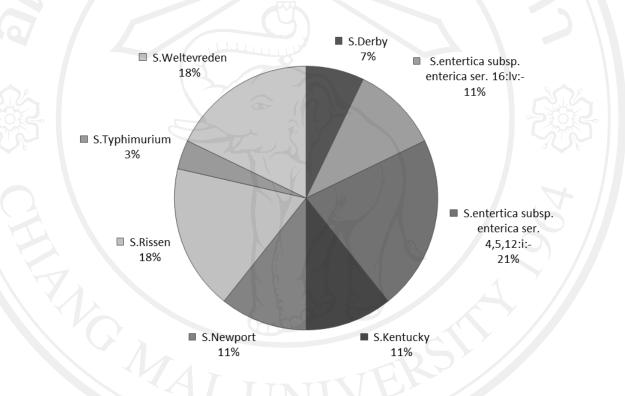


Figure 7 Salmonella serotypes of isolates from environmental and carcass samples in percent

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### 4.4 Profile of slaughterhouses involved in the study

The slaughter lines of both the accredited and unaccredited establishments involved in this study conform to the tiered or terraced design of small and medium scale slaughterhouses in APHCA member countries as described by Heinz in 2008. Each, facility, however, has some design modifications and peculiar characteristics in terms of infrastructure, equipment and slaughter habits. The following table shows a detailed comparison of both establishments:

 Table 11 Comparison of accredited and unaccredited slaughterhouse facilities and operations

	Unaccredited	Accredited
I. Demographics		
A. Supervising Authority	Local Government Units	NMIS
B. Ownership	Privately owned	Privately owned
C. Daily slaughter	50 animals (70 - 80 on weekends)	200 animals (250 - 300 on weekends)
D. Slaughter schedule	1AM to 5AM; often not strictly followed since slaughtering is done anytime as need arises	11PM to 7AM
II. Building and In	frastructure	
A. Location	Prone to flooding	Not prone to flooding
B. Facility Layout		
1. Structure and design	Two-tiered system	Three-tiered system
2. Clean and dirty areas	Not separate	Separate
3. Live animal receiving and meat loading areas	Separate	Separate
4. Process flow	One way	One way
C. Floor Construction		
1. Floor material	Concrete	Concrete
2. Condition	Poor maintenance	Good
3. Floor orientation	Not sloped; water accumulates in some areas	Sloped to allow drainage

D. Walls, Ceiling and Roofs		
1. Material	Concrete	Tiled
2. Condition	Poor maintenance	Good
E. Drainage	Flows from dirty to clean area	Flows from dirty to clean area
F. Water Supply and		
Management		
1. Source	Public utility	Deep well
2. Supply	Adequate for slaughter process	Adequate for slaughter
	and cleaning	process and cleaning
3. Storage	Collected in an open tub in the	Collected in a water tank
4. Potability	slaughter area Tested annually	separate from slaughter area Tested bi-annually
· · · ·	the Slaughterline	Tested of-annually
A. Lairage	the staughter line	
1. Material of	Concrete	Concrete
floor		
2. Washing of	Not done	Animals are sprayed with
animals prior to		water
stunning		
B. Stunning and		
Bleeding 1. Bleeding	Done at stunning area	Done at stunning area
2. Duration	Less than 1 minute	2 minutes average
	Same butcher's knife used for	Same butcher's knife used for
3. Sticking knife	sticking, evisceration and	sticking, evisceration and
	dehairing; only occasionally	dehairing; only occasionally
	wiped or washed after each use	wiped or washed after each
		use
C. Scalding and Dehairing		
1. Material of	Steel	Stainless steel
scalding vat		Stuffiess steer
2. Monitoring of	Not performed	Not performed
water		
temperature		A
3. Replacement of water	Augmented during slaughter	Augmented during slaughter
4. Cleaning and	No regular schedule for	Water is drained and scalding
maintenance of	cleaning; often pre-heated	vat is cleaned after each
scalding vat	during time of visit	slaughter period
5. Dehairing area	Single table for dehairing,	Dehairing table
	evisceration and carcass	
6 Doboiring Inifa	splitting Same butcher's knife used for	Sama butchar's knife used for
6. Dehairing knife	Same butcher's knife used for sticking, evisceration and	Same butcher's knife used for sticking, evisceration and
	dehairing; wiped or washed	dehairing; wiped or washed

ar 2. Ev kr E. Carca 1. Ca sp 2. Sp 2. Sp 3. Fi <b>IV. Cl</b> 1. Cl sc	visceration rea viscerating nife ass Splitting arcass blitting area plitting knife inal wash <b>Pleaning and D</b> leaning chedule	Single table for dehairing, evisceration and carcass splitting Same butcher's knife used for sticking, evisceration and dehairing; wiped or washed every after carcass Single table for dehairing, evisceration and carcass splitting Single table for dehairing, evisceration and carcass splitting Cleaver; not regularly cleaned Water poured from tub in slaughterline <b>isinfection</b> Daily cleaning schedule	Done at separate eviscerating table Same butcher's knife used fo sticking, evisceration and dehairing; wiped or washed every after carcass Done at the eviscerating table Done at the eviscerating table Cleaver; occasionally wiped or washed after each use Water sprayed using hoses
kr E. Carca 1. Ca sp 2. S <sub>I</sub> 3. Fi <b>IV. C</b> I 1. Cl sc	nife ass Splitting arcass blitting area plitting knife inal wash <b>Deaning and D</b> leaning	Same butcher's knife used for sticking, evisceration and dehairing; wiped or washed every after carcass Single table for dehairing, evisceration and carcass splitting Single table for dehairing, evisceration and carcass splitting Cleaver; not regularly cleaned Water poured from tub in slaughterline <b>isinfection</b>	sticking, evisceration and dehairing; wiped or washed every after carcass Done at the eviscerating table Done at the eviscerating table Cleaver; occasionally wiped or washed after each use Water sprayed using hoses
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IV. Cl 1. Cl sc	leaning and D	slaughterline isinfection	5
1. Cl sc	leaning		
sc	0	Daily cleaning schedule	
Z. D		No montan disinformation	Daily cleaning schedule; general cleaning using powe spray during long holidays
SC	isinfection chedule	No regular disinfection schedule	Disinfection using chlorine every 2 weeks
3. Cl	leaning of tensils	Washing of knives daily after every slaughter	Washing of knives daily afte
	tensils		every slaughter

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