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# ข้อความแห่งการริเริ่ม

- ความริเริ่มในเชิงทฤษฎี การศึกษาโครงสร้างทางจุลภาคของการเปลี่ยนเฟส และการสร้างเฟส ใหม่ตรงบริเวณขอบเขตระหว่างโลหะคั้งเดิม ฮีทเอฟเฟคท์โซน และบริเวณโลหะหลอมเหลว ใน งานเชื่อมแบบทิก ของแผ่นเหล็กกล้าไร้สนิมออสติเนติก เกรคเอไอเอสไอ 304 และเกรคที่มีการ แทนที่บางส่วนค้วยแมงกานีส หรือเกรค 200 โคยใช้กล้องจุลทรรศน์แบบแสง และกล้อง จุลทรรศน์อิเล็กตรอน จะช่วยให้เกิดองค์ความรู้ใหม่เผยแพร่สู่ระคับสากล ในค้านที่เกี่ยวกับสมบัติ โลหะทางกายภาพของงานเชื่อมโลหะ
- 2) ความริเริ่มในเชิงปฏิบัติ ความเข้าใจในความสัมพันธ์ระหว่างโครงสร้างและสมบัติ ของงานเชื่อม แบบทิกของเหล็กกล้าไร้สนิม จะช่วยให้มีความเผยแพร่ความรู้ และรายละเอียดเพิ่มเติม เพื่อการ ประยุกต์ใช้งานจริงทางภาคอุตสาหกรรม และบ่งชี้ตัวควบคุมที่มีความสำคัญในกระบวนการ เชื่อมโลหะ นอกจากนี้ เมื่อคำนึงถึงต้นทุนการประยุกต์ใช้งานทางค้านอุตสาหกรรมท่อแล้ว ใน สภาพแวดล้อมที่มีความกัดกร่อนน้อย มีความเป็นไปได้ ในการนำเหล็กกล้าไร้สนิมเกรด 200 มา เป็นตัวเลือกทดแทนการใช้งานเหล็กกล้าไร้สนิมเกรดเอไอเอสไอ 304

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#### STATEMENTS OF ORIGINALITY

- Theoretically, the novel observation on microstructure of phase transformation and re-forming at the boundary among base metal, heat affected zone (HAZ) and fusion area of the TIG welded Mn-substitution austenitic stainless steels and reference AISI 304 mainly obtained by means of optical and electron microscopy will lead to an international contribution on the knowledge of physical metallurgy of welding.
- 2) Practically, the understanding of structure and property relationship of TIG welded stainless steels will contribute to/in details for industrial applications and indicate crucial controlled parameters in welding process. Regarding the cost effective reason in pipeline application, the Mn-substitution austenitic stainless steel may possible to introduce for the utilization in mild corrosive environment as an alternative to AISI 304.

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