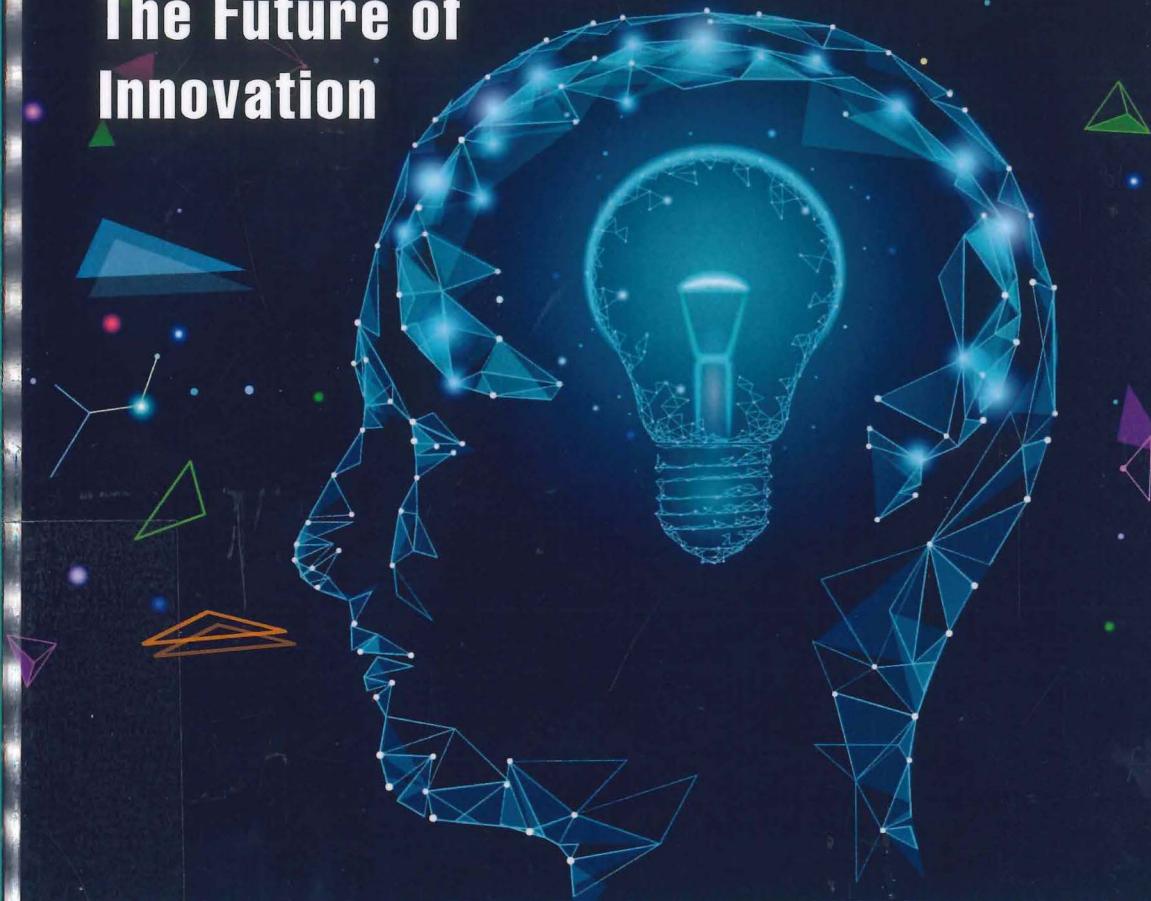


Total Innovative Management Excellence (TIME)

The Future of
Innovation



**H. James Harrington
Frank Voehl**

Management
Handbooks
for Results



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The Future of Innovation



Edited by
H. James Harrington
Frank Voehl



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